



# Data Sheet

## **R-Series V RH5 EtherCAT**<sup> $\otimes$ </sup>

Magnetostrictive Linear Position Sensors

- Minimum resolution of 0.5 μm with down to 100 μs cycle time
- Position, velocity and acceleration measurements for up to 30 magnets

**B** Temposonics R-Series V

Field adjustments and diagnostics using the TempoLink<sup>®</sup> and TempoGate<sup>®</sup> smart assistants



## **MEASURING TECHNOLOGY**

The absolute, linear position sensors provided by Temposonics rely on the company's proprietary magnetostrictive technology, which can determine position with a high level of precision and robustness. Each Temposonics<sup>®</sup> position sensor consists of a ferromagnetic waveguide, a position magnet, a strain pulse converter and supporting electronics. The magnet, connected to the object in motion in the application, generates a magnetic field at its location on the waveguide. A short current pulse is applied to the waveguide. This creates a momentary radial magnetic field and torsional strain on the waveguide. The momentary interaction of the magnetic fields releases a torsional strain pulse that propagates the length of the waveguide. When the ultrasonic wave reaches the beginning of the waveguide it is converted into an electrical signal. Since the speed of the ultrasonic wave in the waveguide is precisely known, the time required to receive the return signal can be converted into a linear position measurement with both high accuracy and repeatability.

## **R-SERIES V RH5 EtherCAT®**

The Temposonics<sup>®</sup> R-Series V brings very powerful sensor performance to meet the many demands of your application. The main advantages of the rod version RH5 with EtherCAT<sup>®</sup> output are:



#### High shock and vibration resistance

The R-Series V is the long term solution for harsh environments that have high levels of shock and vibration.



#### Minimum resolution 0.5 µm

The sensor is characterized by a very stable position signal with a minimum resolution of 0.5  $\mu m.$ 



#### Synchronous measurement

The sensor supports Distributed Clock. The mechanism of distributed clocks enables a synchronized communication with a minimum cycle time as fast as 100  $\mu s.$ 



## Extrapolation

The sensor supports linear extrapolation. This enables synchronized controller communication at a cycle time of 100  $\mu s$  for any stroke length of the sensor.



## Internal linearization

The sensor is available with internal linearization which offers improved linearity for overall higher accuracy of the position measurement value.

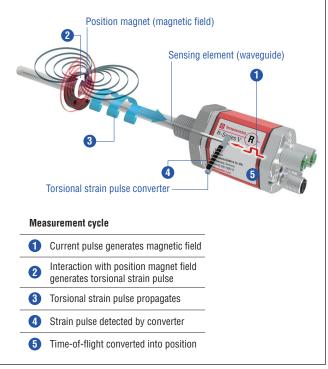


Fig. 1: Time-of-flight based magnetostrictive position sensing principle

#### In addition the R-Series ${\bf V}$ EtherCAT $^{\! {\rm \tiny (\! B\!)}}$ scores with the following features:



#### 30 positions simultaneously

The R-Series V EtherCAT<sup>®</sup> can detect and report the position, velocity and acceleration of up to 30 magnets simultaneously.



#### **R-Series V EtherCAT®**

In addition to the measured position value via the EtherCAT<sup>®</sup> protocol further data about the current sensor status, such as the total distance travelled, the internal temperature and the total operating hours, can be displayed for diagnostic purposes.

All settings under control with the smart assistants for the R-Series V The TempoLink<sup>®</sup> and the TempoGate<sup>®</sup> smart assistants support you in setup and diagnostics of the R-Series V. For more information

- of these assistants please see the data sheets:
- TempoLink<sup>®</sup> smart assistant
- (Document part number: <u>552070</u>)
   TempoGate<sup>®</sup> smart assistant (Document part number: <u>552110</u>)



## **RH5 WITH RIGID OR FLEXIBLE SENSING ELEMENT – YOU DECIDE**

With the RH5, you can replace the base unit when the sensor is installed in the cylinder without opening the hydraulic circuit. This is possible as the flange with the pressure tube remains in the cylinder. You decide whether the base unit of the RH5 has a rigid or a flexible sensing element:

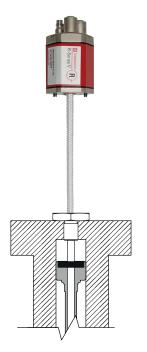
- RH5 with rigid sensor element: RH5-B/J/M/S/T-A/B/M/V
- RH5 with flexible sensing element: RH5-B/M/S/T-F

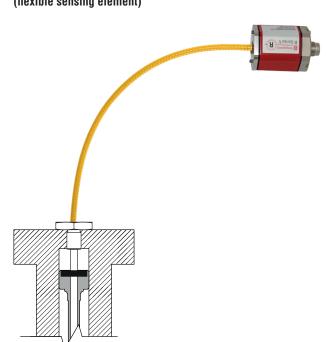
#### The advantages of the rod sensor with flexible sensing element RH5-B/M/S/T-F:

- Only a small amount of space is required when replacing the sensor as the sensing element can be bent
- It can be used as a replacement for an RH5 sensor with a rigid sensing element

## Example: RH5-B/J/M/S/T-A/B/M/V (rigid sensing element)

Example: RH5-B/M/S/T-F (flexible sensing element)





## **TECHNICAL DATA**

| Output                           |   |                      |                           |                    |                      |                  |
|----------------------------------|---|----------------------|---------------------------|--------------------|----------------------|------------------|
| Interface                        | EtherCAT® Ethernet C  | Control Automation   | Technology                |                    |                      |                  |
| Data protocol                    | EtherCAT <sup>®</sup> 100 Base-   | Tx, Fast Ethernet    |                           |                    |                      |                  |
| Data transmission rate           | 100 Mbit/s (maximur   | n)                   |                           |                    |                      |                  |
| Measured value                   | Position, velocity and  | ,                    | n: Simultaneous m         | ulti-position, mu  | lti-velocity and mu  | Iti-acceleration |
|                                  | measurements up to  | 30 magnets           |                           | •                  | 5                    |                  |
| Measurement parameters           |   |                      |                           |                    |                      |                  |
| Resolution: Position             | 0.51000 µm (selec   | table)               |                           |                    |                      |                  |
| Native cycle time <sup>1</sup>   | Stroke length   | ≤ 50 mm              | ≤ 715 mm                  | ≤ 2000 mm          | ≤ 4675 mm            | ≤ 7620 mm        |
|                                  | Cycle time  | 250 µs               | 500 µs                    | 1000 µs            | 2000 µs              | 4000 µs          |
| Extrapolation cycle time         | Number of magnets   | ≤ 10 magnets         | 1130 magnets              | _                  |                      |                  |
| Linearity deviation 2            | Cycle time  | 100 µs               | 250 µs                    |                    |                      |                  |
| Linearity deviation <sup>2</sup> | Stroke length<br>Linearity deviation  | ≤ 500 mm<br>≤ ±50 μm | > 500 mm<br>< 0.01 % F.S. | -                  |                      |                  |
|                                  | Optional internal linea   |                      | 1                         | for the first maan | et for multi-positic | n measurement)   |
|                                  | Stroke length   | 25300 mm             | 300600 mm                 | 6001200 mm         |                      | in measurement)  |
|                                  | typical   | ±15 μm               | ±20 μm                    | ±25 μm             |                      |                  |
|                                  | maximum   | ±25 μm               | ±30 μm                    | ±50 μm             |                      |                  |
| Repeatability                    | < ±0.001 % F.S. (min  | imum ±2.5 μm)        |                           |                    |                      |                  |
| Hysteresis                       | < 4 µm typical  |                      |                           |                    |                      |                  |
| Temperature coefficient          | < 15 ppm/K typical  |                      |                           |                    |                      |                  |
| Operating conditions             |   |                      |                           |                    |                      |                  |
| Operating temperature            | -40+85 °C (-40+185 °F)  |                      |                           |                    |                      |                  |
| Humidity                         | 90 % relative humidity, no condensation   |                      |                           |                    |                      |                  |
| Ingress protection               | IP67 (connectors correctly fitted)  |                      |                           |                    |                      |                  |
| Shock test                       | 150 g/11 ms, IEC standard 60068-2-27  |                      |                           |                    |                      |                  |
| Vibration test                   | 30 g/102000 Hz, IEC 60068-2-6 (excluding resonant frequencies)/<br>RH5-J: 15 g/102000 Hz, IEC standard 60068-2-6 (excluding resonant frequencies)   |                      |                           |                    |                      |                  |
| EMC test                         | Electromagnetic emission according to EN 61000-6-3<br>Electromagnetic immunity according to EN 61000-6-2<br>The RH5 sensors fulfill the requirements of the EMC directives 2014/30/EU, UKSI 2016 No. 1091 and<br>TR CU 020/2011 |                      |                           |                    |                      |                  |
| Operating pressure               | 350 bar (5,076 psi)/700 bar (10,153 psi) peak (at 10 × 1 min) for sensor rod/RH5-J: 800 bar (11,603 psi)  |                      |                           |                    |                      |                  |
| Magnet movement velocity         | Any   | Any                  |                           |                    |                      |                  |
| Design/Material                  |   |                      |                           |                    |                      |                  |
| Sensor electronics housing       | Aluminum (painted), zinc die cast   |                      |                           |                    |                      |                  |
| Sensor flange                    | Stainless steel 1.4305 (AISI 303)   |                      |                           |                    |                      |                  |
| Sensor rod                       | Stainless steel 1.4306/1.4307 (AISI 304L)/RH5-J: Stainless steel 1.4301 (AISI 304)  |                      |                           |                    |                      |                  |
| RoHS compliance                  | The used materials are compliant with the requirements of EU directive 2011/65/EU and EU regulation 2015/863 as well as UKSI 2022 No. 622 with amendments   |                      |                           |                    |                      |                  |
| Stroke length                    | 257620 mm (1300 in.)/RH5-J: 255900 mm (1232 in.)  |                      |                           |                    |                      |                  |
| Mechanical mounting              |   |                      |                           |                    |                      |                  |
| Mounting position                | Any   |                      |                           |                    |                      |                  |
| Mounting instruction             | Please consult the technical drawings on page 6 and the operation manual  |                      |                           |                    |                      |                  |
| Ŭ                                | (document number: 552059)   |                      |                           |                    |                      |                  |

Technical data "Electrical connection" on page 5

| Electrical connection  |  |
|------------------------|--|
| Connection type        | 2 × M12 female connectors (5 pin), 1 × M8 male connector (4 pin) or 2 × M12 female connectors (5 pin), 1 × M12 male connector (4 pin)      |
| Operating voltage      | 1230 VDC ±20 % (9.636 VDC); the RH5 sensors must be power supplied via an external Class 2 power source in accordance with the UL approval |
| Power consumption      | Less than 4 W typical  |
| Dielectric strength    | 500 VDC (DC ground to machine ground)  |
| Polarity protection    | Up to -36 VDC  |
| Overvoltage protection | Up to 36 VDC   |

## **TECHNICAL DRAWING**

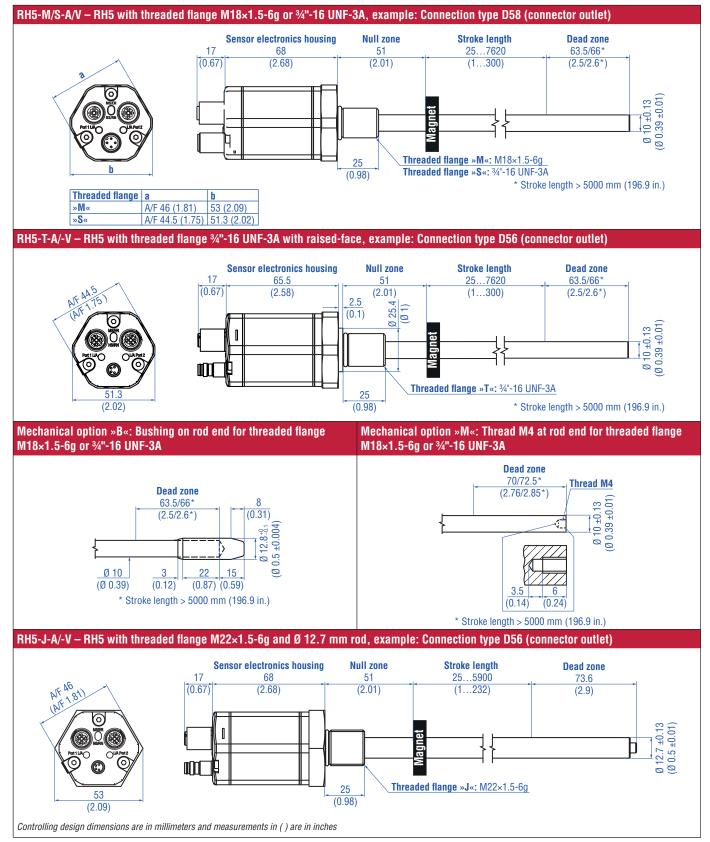


Fig. 2: Temposonics® RH5 with ring magnet

## **CONNECTOR WIRING**

| D56                               |     |                   |
|-----------------------------------|-----|-------------------|
| Port 1 – Signal                   |     |                   |
| M12 female connector<br>(D-coded) | Pin | Function          |
|                                   | 1   | Tx (+)            |
|                                   | 2   | Rx (+)            |
| 3                                 | 3   | Tx (-)            |
| View on sensor                    | 4   | Rx (-)            |
| Port 2 – Signal                   |     |                   |
| M12 female connector<br>(D-coded) | Pin | Function          |
|                                   | 1   | Tx (+)            |
| 3<br>2 ( 4                        | 2   | Rx (+)            |
|                                   | 3   | Tx (-)            |
| View on sensor                    | 4   | Rx (-)            |
| Power supply                      |     |                   |
| M8 male connector                 | Pin | Function          |
|                                   | 1   | +1230 VDC (±20 %) |
|                                   | 2   | Not connected     |
| View on sensor                    | 3   | DC Ground (0 V)   |
|                                   | 4   | Not connected     |

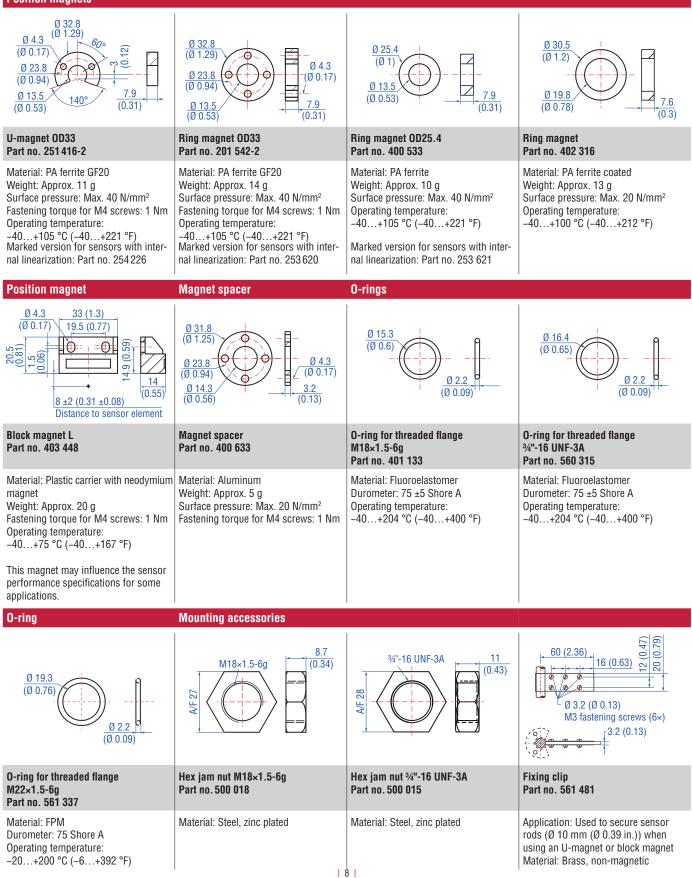
| D58                               |     |                   |
|-----------------------------------|-----|-------------------|
| Port 1 – Signal                   |     |                   |
| M12 female connector<br>(D-coded) | Pin | Function          |
|                                   | 1   | Tx (+)            |
| 4 2                               | 2   | Rx (+)            |
| 3                                 | 3   | Tx (-)            |
| View on sensor                    | 4   | Rx (-)            |
| Port 2 – Signal                   |     |                   |
| M12 female connector<br>(D-coded) | Pin | Function          |
|                                   | 1   | Tx (+)            |
| (2)                               | 2   | Rx (+)            |
|                                   | 3   | Tx (–)            |
| View on sensor                    | 4   | Rx (-)            |
| Power supply                      |     |                   |
| M12 male connector<br>(A-coded)   | Pin | Function          |
|                                   | 1   | +1230 VDC (±20 %) |
| ໂຄັດ)                             | 2   | Not connected     |
|                                   | 3   | DC Ground (0 V)   |
| View on sensor                    | 4   | Not connected     |

Fig. 4: Connector wiring D58

Fig. 3: Connector wiring D56

## FREQUENTLY ORDERED ACCESSORIES – Additional options available in our Accessories Catalog 🗍 551444

#### **Position magnets**



Controlling design dimensions are in millimeters and measurements in ( ) are in inches

| Cable connectors* – Signal  |  | Cable connectors* – Power  |  |
|---|--|--|--|
|   | $\begin{array}{c} \begin{array}{c} \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\$   | 53<br>(2.09)<br>(6/)<br>07 0<br>0<br>0<br>0<br>0<br>0<br>0<br>0<br>0<br>0  | 43<br>(1.7)<br>8<br>8<br>9<br>9<br>43  |
| M12 D-coded male connector<br>(4 pin), straight<br>Part no. 370 523   | M12 connector end cap<br>Part no. 370 537  | M12 A-coded female connector<br>(4 pin/5 pin), straight<br>Part no. 370 677  | M8 female connector (4 pin), straight<br>Part no. 370 504  |
| Material: Zinc nickel-plated<br>Termination: Insulation-displacement<br>Cable Ø: 67.2 mm (0.20.28 in.)<br>Wire: 24 AWG – 22 AWG<br>Operating temperature:<br>-25+85 °C (-13+185 °F)<br>Ingress protection: IP65 / IP67<br>(correctly fitted)<br>Fastening torque: 0.6 Nm  | Female connectors M12 should be<br>covered by this protective cap<br>Material: Brass nickel-plated<br>Ingress protection: IP67 (correctly fitted)<br>Fastening torque: 0.390.49 Nm   | Material: GD-Zn, Ni<br>Termination: Screw<br>Contact insert: CuZn<br>Cable Ø: 48 mm (0.160.31 in.)<br>Wire: max. 1.5 mm <sup>2</sup> (16 AWG)<br>Operating temperature:<br>-30+85 °C (-22+185 °F)<br>Ingress protection: IP67 (correctly fitted)<br>Fastening torque: 0.6 Nm | Material: CuZn nickel plated<br>Termination: Solder<br>Cable Ø: 3.55 mm (0.140.28 in.)<br>Wire: 0.25 mm <sup>2</sup><br>Operating temperature:<br>-40+85 °C (-40+185 °F)<br>Ingress protection: IP67 (correctly fitted)<br>Fastening torque: 0.5 Nm  |
| Cables  |  | Cable sets   |  |
|   |  |  |  |
| PUR signal cable<br>Part no. 530 125  | PVC power cable<br>Part no. 530 108  | Signal cable with M12 D-coded male<br>connector (4 pin), straight – M12<br>D-coded, male connector (4 pin),<br>straight<br>Part no. 530 064  | Signal cable with M12 D-coded male<br>connector (4 pin), straight – RJ45<br>male connector, straight<br>Part no. 530 065   |
| Material: PUR jacket; green<br>Features: Cat 5, highly flexible, halogen<br>free, suitable for drag chains, mostly oil<br>& flame resistant<br>Cable Ø: 6.5 mm (0.26 in.)<br>Cross section: 2 × 2 × 0.35 mm <sup>2</sup><br>(22 AWG)<br>Bending radius: 6 × D (fixed installation)<br>Operating temperature:<br>-20+60 °C (-4+140 °F) | Material: PVC jacket; gray<br>Features: Shielded, flexible,<br>mostly flame resistant<br>Cable Ø: 4.9 mm (0.19 in.)<br>Cross section: 3 × 0.34 mm <sup>2</sup><br>Bending radius: 5 × D (fixed installation)<br>Operating temperature:<br>-30+80 °C (-22+176 °F) | Material: PUR jacket; green<br>Feature: Cat 5e<br>Cable length: 5 m (16.4 ft)<br>Cable Ø: 6.5 mm (0.26 in.)<br>Ingress protection: IP65, IP67, IP68<br>(correctly fitted)<br>Operating temperature:<br>-30+70 °C (-22+158 °F)  | Material: PUR jacket; green<br>Feature: Cat 5e<br>Cable length: 5 m (16.4 ft)<br>Cable Ø: 6.5 mm (0.26 in.)<br>Ingress protection M12 connector:<br>IP67 (correctly fitted)<br>Ingress protection RJ45 connector:<br>IP20 (correctly fitted)<br>Operating temperature:<br>-30+70 °C (-22+158 °F) |

\*/ Follow the manufacturer's mounting instructions Controlling design dimensions are in millimeters and measurements in ( ) are in inches Color of connectors and cable jacket may change. Color codes for the individual wires and technical properties remain unchanged.

| Cable sets   |  | Programming tools   |  |  |
|--|--|---|--|--|
|  |  |   |  |  |
| Power cable with M8 female connector<br>(4 pin), straight – pigtail<br>Part no. 530 066 (5 m (16.4 ft.))<br>Part no. 530 096 (10 m (32.8 ft.))<br>Part no. 530 093 (15 m (49.2 ft.)) | Power cable with M12 A-coded female<br>connector (5 pin), straight – pigtail<br>Part no. 370 673   | TempoLink® kit for Temposonics®<br>R-Series V<br>Part no. TL-1-0-EM08 (D56)<br>Part no. TL-1-0-EM12 (D58)   | TempoGate® smart assistant for<br>Temposonics® R-Series V<br>Part no. TG-C-O-Dxx<br>(xx indicates the number of R-Series V<br>sensors that can be connected (even<br>numbers only))  |  |
| Material: PUR jacket; gray<br>Feature: Shielded<br>Cable Ø: 5 mm (0.2 in.)<br>Operating temperature:<br>-40+90 °C (-40+194 °F)   | Material: PUR jacket; black<br>Feature: Shielded<br>Cable length: 5 m (16.4 ft)<br>Ingress protection: IP67 (correctly fitted)<br>Operating temperature:<br>-25+80 °C (-13+176 °F) | <ul> <li>Connect wirelessly via Wi-Fi enabled device or via USB with the diagnostic tool</li> <li>Simple connectivity to the sensor via 24 VDC power line (permissible cable length: 30 m)</li> <li>User friendly interface for mobile devices and desktop computers</li> <li>See data sheet "TempoLink<sup>®</sup> smart assistant" (document part no.: 552070) for further information</li> </ul> | <ul> <li>OPC UA server for diagnostics of the R-Series V</li> <li>For installation in the control cabinet</li> <li>Connection via LAN and Wi-Fi</li> <li>See data sheet "TempoGate® smart assistant" document part no.: 552110) for further information</li> </ul> |  |

Color of connectors and cable jacket may change. Colors of the cores and technical properties remain unchanged.

## **ORDER CODE**

| 1<br><b>R</b> | 2 3 4 5<br>H 5 b c                                 | 6 7 8 9 10<br>d                     | 11 12<br>e | 13 14 15 16 17 18 19 2<br><b>D 5 1 U 1</b> 1<br><b>f g h</b>                                | 0   |
|---------------|--|-------------------------------------|------------|---|---|
| а             | Sensor model                                       |                                     |            | f Connection type   |   |
| R             | H 5 Rod  |                                     |            | D 5 6 2×M12 female conner   | ctors (D-coded),                                  |
|               |  |                                     |            | 1 × M8 male connector   |   |
| b             | Design   |                                     |            | D 5 8 2 × M12 female connect<br>1 × M12 male connect  | ctors (D-coded),                                  |
| В             | Base unit (only for replaceme                      | nt)                                 |            |   | JI (A-coueu)                                      |
| J             | Threaded flange M22×1.5-6g                         | (rod Ø 12.7 mm),                    |            | g System  |   |
|               | stroke length: 255900 mm                           | (1232 in.)                          |            | 1 Standard  |   |
| М             | Threaded flange M18×1.5-6g                         | (standard)                          |            |   |   |
| S             | Threaded flange 3/4"-16 UNF-3                      | A (standard)                        |            | h Output  |   |
| T             | Threaded flange 3/4"-16 UNF-3                      | A (with raised-face)                |            | (130 magnet(s)  | •   |
| C             | Mechanical options                                 |                                     |            |   | n, velocity and acceleration $(1 - 20 - 20 - 20)$ |
| Α             | Standard   |                                     |            |   | on (130 magnet(s))                                |
| В             | Bushing on rod end (only for                       | design »M«, »S« & »T«               | <)         | NOTICE  |   |
| F             | Flexible sensing element (only                     | y for design »B«, »M«, »            | »S« & »T«) | Specify number of magnets for   | our application and order the                     |
| М             | Thread M4 at rod end (only fo                      | or design »M«, »S« & » <sup>-</sup> | T«)        | magnets separately.   |   |
| V             | Fluorelastomer seals for the s                     | ensor electronics housi             | ing        | The number of magnets is limited The minimum allowed distance                               |   |
|               |  |                                     |            | The minimum allowed distance<br>of one to the front face of the ne                          |   |
| d             | Stroke length                                      |                                     |            | Use magnets of the same type for  | or multi-position measurement.                    |
| X             | <b>X X X M</b> 00257620                            | mm                                  |            | If the option for internal linearization  |   |
| Sta           | andard stroke length (mm)                          | Ordering steps                      |            | <ul><li>chosen, select a suitable magne</li><li>The internal linearization (U111)</li></ul> |   |
|               | 25 500 mm  | 5 mm                                |            |   | <b>F</b> in <b>C</b> "Mechanical options".        |
|               | 500 750 mm   | 10 mm                               |            |   |   |
|               | 7501000 mm   | 25 mm                               |            | DELIVERY  |   |
|               | 10002500 mm  | 50 mm                               |            |   |   |
|               | 25005000 mm  | 100 mm                              |            | RH5-B:  | RH5-J/-M/-S/-T:                                   |
|               | 50007620 mm  | 250 mm                              |            | Base unit (without  | <ul> <li>Sensor</li> </ul>                        |
| X             | <b>X X X U</b> 001.0300.                           | 0 in.                               |            | flange & rod assembly)  | • O-ring  |
| Sta           | andard stroke length (in.)                         | Ordering steps                      |            | • 3 × socket screws   | Accessories have to be ordered                    |
|               | 1 20 in.   | 0.2 in.                             |            | M4×59   | Accessories have to be ordered separately.        |
|               | 20 30 in.  | 0.4 in.                             |            |   | oopulatoly.                                       |
|               | 30 40 in.  | 1.0 in.                             |            |   |   |
|               | 40100 in.  | 2.0 in.                             |            | Manuals, Software & 3D Models   | availahla at:                                     |
|               | 100200 in.   | 4.0 in.                             |            | www.temposonics.com   |   |
|               | 200300 in.   | 10.0 in.                            |            |   |   |
|               | n-standard stroke lengths are a                    |                                     |            |   |   |
|               | st be encoded in 5 mm/0.1 in.                      |                                     |            |   |   |
| е             | st be encoded in 5 mm/0.1 in.<br>Number of magnets | increments.                         |            |   |   |

## **GLOSSARY**

## D

## **Distributed Clock**

EtherCAT<sup>®</sup> uses a logical network of **D**istributed **C**locks (DC) to synchronize the time on all local bus devices on the network. The EtherCAT<sup>®</sup> master usually selects the first Distributed Clock capable slave device as a Reference Clock, and then maintains a precise mapping of frame delays for all other slave devices in order to adjust their time to match the system time.

## E

## ESI

The properties and functions of an EtherCAT<sup>®</sup> device are described in an ESI file (EtherCAT<sup>®</sup> Slave Information). The XML-based ESI file contains all relevant data that are important for the implementation of the device in the controller as well as for data exchange during operation. The ESI file of the R-Series V EtherCAT<sup>®</sup> is available on the homepage www.temposonics.com.

#### **EtherCAT**®

EtherCAT<sup>®</sup> (**Ether**net for **C**ontrol **A**utomation **T**echnology) is an Industrial Ethernet interface and is managed by the **E**therCAT<sup>®</sup> **T**echnology **G**roup (ETG). The R-Series V EtherCAT<sup>®</sup> and its corresponding ESI file are certitified by the ETG.

## Extrapolation

The native measurement cycle time of a sensor increases with the stroke length. With extrapolation, the sensor is able to report data faster than the native cycle time, independent of the stroke length of the sensor. Without extrapolation, if data is requested faster than the native cycle time, the last measured value is repeated.

## 

## Internal Linearization

The internal linearization offers an improved linearity for an overall higher accuracy of the position measurement. The internal linearization is set for the sensor during production.

## Μ

## Multi-position measurement

During the measurement cycle, the positions of every magnet on the sensor are simultaneously reported. The velocity and acceleration are continuously calculated based on these changing position values as the magnets are moved.



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|                                   | Phone: +39 030 988 3819<br>E-mail: info.it@temposonics.com       |  |
|                                   |  | Ether CAT.   |
| FRANCE<br>Branch Office           | Phone: +33 6 14 060 728<br>E-mail: info.fr@temposonics.com       | Conformance tested   |
|                                   | Phone: +44 79 21 83 05 86<br>E-mail: info.uk@temposonics.com     |  |
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