

Level Plus®

Magnetostrictive Liquid-Level Transmitters
with Temposonics® Technology

OPERATION AND INSTALLATION MANUAL

M-Series Model MG Digital Transmitter





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Model MG Operation and Installation Manual

Reference Information

Notices used in this manual

This manual contains notices to highlight specific information as follows:

Notes:

These notices provide important tips, guidance, or advice.

Important:

These notices provide information that might help you avoid inconvenient or problem situations.

Attention:

These notices indicate possible damage to programs, devices, or data and is placed just before the instruction or situation in which damage could occur.

Caution:

These notices indicate situations that can be potentially hazardous to you. A Caution notice is placed just before a description of a potentially hazardous procedure, step, or situation.

Related publications

The following publications are listed below by part number followed by description and are available in Adobe Acrobat Portable Document Format (PDF) at <http://www.mtssensors.com/>. Note: The following documents are available only in English.

550784 - Product Specification, Level Plus M-Series Digital

551103 - Level Plus Accessories Catalog

551104 - Component Replacement Guide

550907 - Application Datasheet Rigid

550908 - Application Datasheet Sanitary

550909 - Application Datasheet 7/8" Flex

551410 - Brief Operation Manual for Safe Use

How this manual is organized

“Introduction”, provides an overview of the manual.

“Terms and Definitions”, provides definitions of terms used in this manual.

“Product Overview”, gives an overall product description for the Level Plus liquid-level transmitter, its specifications, use, output, and electronics.

“Installation and Mounting”, provides detailed installation and mounting information.

“Electrical Connections and Wiring Procedures”, provides engineering specifications and wiring diagrams to assist in the installation process.

“Maintenance and Field Service”, provides guidelines for general maintenance and procedures for replacing the Model MG electronic module or level transmitter.

“Troubleshooting”, provides a list of symptoms, their possible cause and the action to be taken when troubleshooting the transmitter.

“Quick Start-Up Guide, (Modbus and DDA)”, provides a list of steps to quickly set up your Modbus or DDA output.

“Modbus Interface”, provides information to communicate via the Modbus RTU protocol.

“FOUNDATION™ fieldbus Interface”, provides information to communicate via the FOUNDATION™ fieldbus protocol.

“DDA Protocol”, provides the DDA hardware and software environment overviews.

“Agency Information” provides comprehensive listings of agency approvals and standards, installation drawings, labels and applicable protocols.

Getting information, help, and service

You can get the latest ordering information and software updates by visiting www.mtssensors.com website. General contact information, shipping and office hours are available on page i.

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Introduction

MTS is recognized as the pioneer, innovator and leader in magnetostrictive sensing. The new Level Plus® M-Series transmitter design represents a continuation of our on-going effort to provide effective, innovative and reliable products to the Liquid Level marketplace.

This manual will provide the following information about the Level Plus Model MG digital transmitter:

- Terms and definitions
- Product overview
- Installation and mounting
- Electrical connections and wiring procedures
- Maintenance and field service
- Troubleshooting
- Quick start-up guide (Modbus and DDA)
- Modbus interface
- FOUNDATION™ fieldbus interface
- DDA interface
- Product certification

Public website support portal

Visit our support portal at <http://www.mtssensors.com> for:

- Building Level Plus M-Series model numbers
- Latest documentation releases
- Detailed ordering information
- Latest software updates

Terms and definitions reference

6A Heavy Oils – ‘Generalized Crude Oils’, Correction of Volume to 60 °F against API Gravity.

6B Light Oils – ‘Generalized Products’, Correction of Volume to 60 °F against API Gravity.

6C Chemical – ‘Volume Correction Factors (VCF)’ for individual and special applications, volume correction to 60 °F against thermal expansion coefficients.

6C Mod – An adjustable temperature reference for defining *VCF*.

A

API Gravity – The measure of how heavy or light a petroleum liquid is compared to water. Allowable values are 0 to 100 degrees *API* for (6A) and 0 to 85 degrees *API* for (6B).

D

DDA – ‘Direct Digital Access’ – The proprietary digital protocol developed by MTS for use in intrinsically safe areas.

Density – Mass divided by the volume of an object at a specific temperature. The density value should be entered as lb / cu. ft..

F

Flameproof – Type of protection based on enclosure in which the parts which can ignite an explosive gas atmosphere are placed within and which can withstand the pressure developed during an internal explosion of an explosive mixture, and which prevents the transmission of the explosion to the explosive gas atmosphere surrounding the enclosure.

FOUNDATION™ fieldbus – An all digital, serial, two-way communications system that serves as the base-level network in a plant or factory automation environment. Developed and administered by the fieldbus FOUNDATION™.

G

GOVI – ‘Gross Observed Volume of the Interface’ – The total volume of the tank occupied by the interface liquid. The *GOVI* is only given when measuring two liquids and is calculated by subtracting the volume of the product from the total volume of liquid in the tank (*GOVT* – *GOVP*).

GOVP – ‘Gross Observed Volume of the Product’ – The total volume of the tank occupied by the product liquid. When measuring only one liquid, it is also the total volume of liquid in the tank (*GOVT*). When measuring two liquids it is the total volume of liquid in the tank minus the volume of the interface liquid (*GOVT* – *GOVI*).

GOVT – ‘Total Gross Observed Volume’ – The total volume of liquid in the tank. When measuring only one liquid it is equal to the volume of the product (*GOVP*). When measuring two liquids it is equal to the volume of the product and interface liquids (*GOVP* + *GOVI*).

GOVU – ‘Gross Observed Volume Ullage’ – the difference in volume between the working capacity of a tank and the total volume in the tank (Working Capacity – *GOVT*).

I

Interface – *Noun*; The measurement of the level of one liquid when that liquid is below another liquid.

Interface – *Adj.*; The *Software Graphical User Interface (GUI)* that allows the user to access software protocols (*DDA*, *MODBUS*).

Intrinsic safety – ‘Intrinsically safe’ - Type of protection based on the restriction of electrical energy within apparatus of interconnecting wiring exposed to potentially explosive atmosphere to a level below that which can cause ignition by either sparking or heating effects.

M

Mass – The property of a body that causes it to have weight in a gravitational field, calculated by density at the reference temperature multiplied by the volume correction factor (*Density* * *VCF*).

MODBUS – A *serial communications protocol* published by Modicon in 1979 for use with its programmable logic controllers (PLCs). It has become a de facto standard communications protocol in industry, and is now the most commonly available means of connecting industrial electronic devices.

N

NEMA Type 4X – A product *Enclosure* intended for indoor or outdoor use primarily to provide a degree of protection against corrosion, windblown dust and rain, splashing water, and hose-directed water; and to be undamaged by the formation of ice on the enclosure. They are not intended to provide protection against conditions such as internal condensation or internal icing.

NPT – *U.S. standard* defining tapered pipe threads used to join pipes and fittings.

NSVP – ‘Net Standard Volume of the Product’ – The temperature corrected volume for the product liquid in the tank, requires the transmitter to be ordered with temperature measurement capabilities. The *NSVP* is calculated by multiplying the volume of the product liquid by a volume correction factor based on temperature (*GOVP* * *VCF*).

R

Reference Temperature – The *temperature* at which the density measurement is given, the allowable values are 32 °F to 150 °F.

S

Specific Gravity – The *density ratio* of a liquid to the density of water at the same conditions.

Sphere Radius – The *internal radius* of the sphere that contains the liquid, the value is used to calculate the volume along with the *Sphere Offset*.

Sphere Offset – An *offset value* that accounts for additional volume in a sphere from non-uniform sphere geometry, the value is used to calculate the volume along with the *Sphere Radius*.

Strap Table – A *table of measurement* correlating the height of a ves-

sel to the volume that is contained at that height. The transmitter can contain up to 100 points.

T

TEC – ‘Thermal Expansion Coefficient’ - a value correlating the change in temperature for an object with the change in its volume. Allowable values are 270.0 to 930.0. TEC units are in 10 E-6/Deg F.

Temperature Correction Method – One of five *product correction methods* used to correct the product volume in the tank due to changes in temperature from 60 °F including (6A, 6B, 6C, 6C Mod, and Custom Table).

V

Volume Calculation Mode – One of two methods use to calculate volume measurements from level measurements, including *Sphere* and *Strap Table*.

VCF – ‘Volume Correction Factor’ – A table of measurements correlating temperature points with correction factors for the liquids expansion/contraction. The transmitter can contain up to 50 points.

W

Working Capacity – *The maximum volume of liquid* that the user desires for their vessel to hold, typically 80% of the vessels maximum volume before overfill.

Product overview

The Level Plus Model MG Liquid-Level transmitter is a continuous multi-functional magnetostrictive transmitter that provides product level, interface level, and temperature to the user via Modbus, DDA, or FOUNDATION™ fieldbus output. Magnetostrictive technology is one of the most accurate and repeatable level technologies available to date. MTS is the inventor and purveyor of magnetostrictive technology and has been serving the level industry for over 30 years.

INDUSTRIES

- Petroleum
- Liquid petroleum gas
- Pharmaceutical
- Food & beverage
- Chemical
- Wastewater

APPLICATIONS

- Tank farms
- Terminals
- Bullet tanks
- Spheres
- Separator tanks
- Battery tanks
- Storage tanks

FEATURES

- 3-in-1 measurement
 - Product level
 - Interface level
 - Temperature level
- 100 Point strap table
- No scheduled maintenance or recalibration
- API temperature corrected volumes
- Non-linearity 0.008% F.S.
- Field repairable

Components

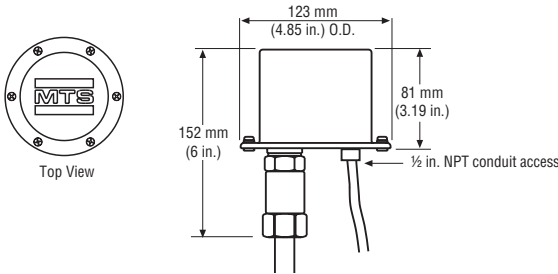
The Level Plus Model MG liquid level transmitter consists of four main components; a housing, outer pipe, float, and electronics. Varying the components of the transmitter allows the transmitter to be customized to almost any application.

HOUSINGS

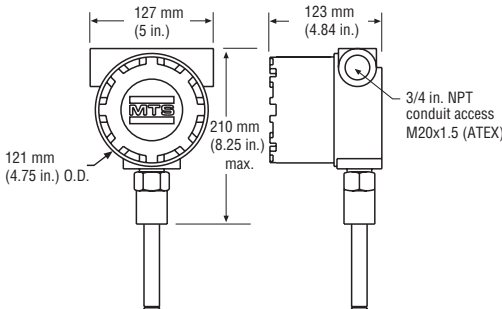
Level Plus Model MG transmitters are available in three housing configurations; NEMA Type 4X 316L stainless steel, flameproof single and dual-cavity housings as shown below:



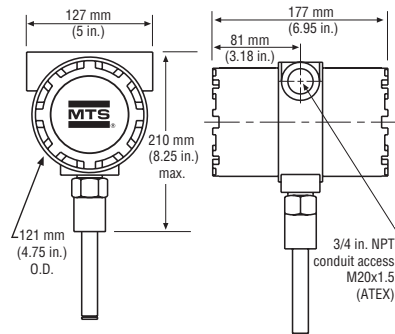
NEMA Type 4X 316L stainless-steel housing



Single cavity flameproof housing



Dual cavity flameproof housing



OUTER PIPE CONFIGURATIONS

The outer pipe is constructed of a variety of configurations, shown below. Contact factory for other materials (such as Hastelloy C or Teflon).

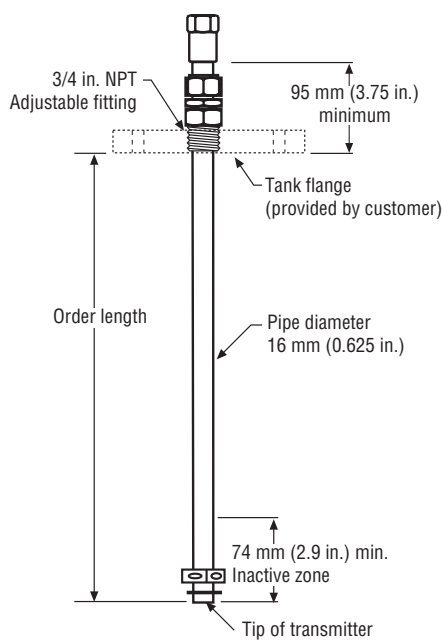


Figure 1 5/8 in. diameter rigid outer pipe of 316L stainless steel

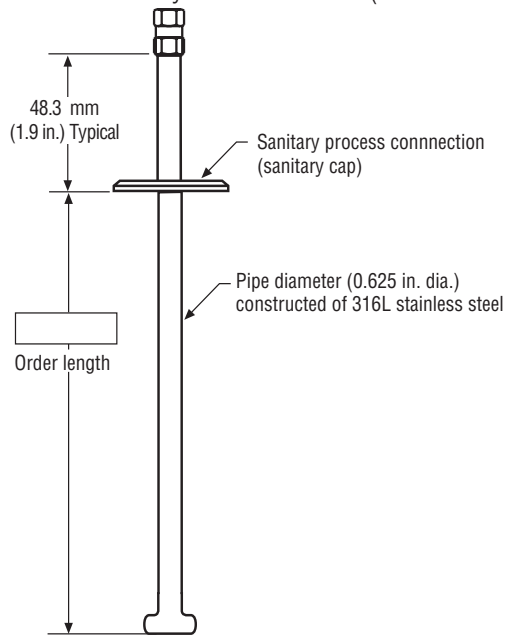


Figure 2 5/8 in. diameter rigid outer pipe of polished 316L stainless steel with sanitary process connection and end plug

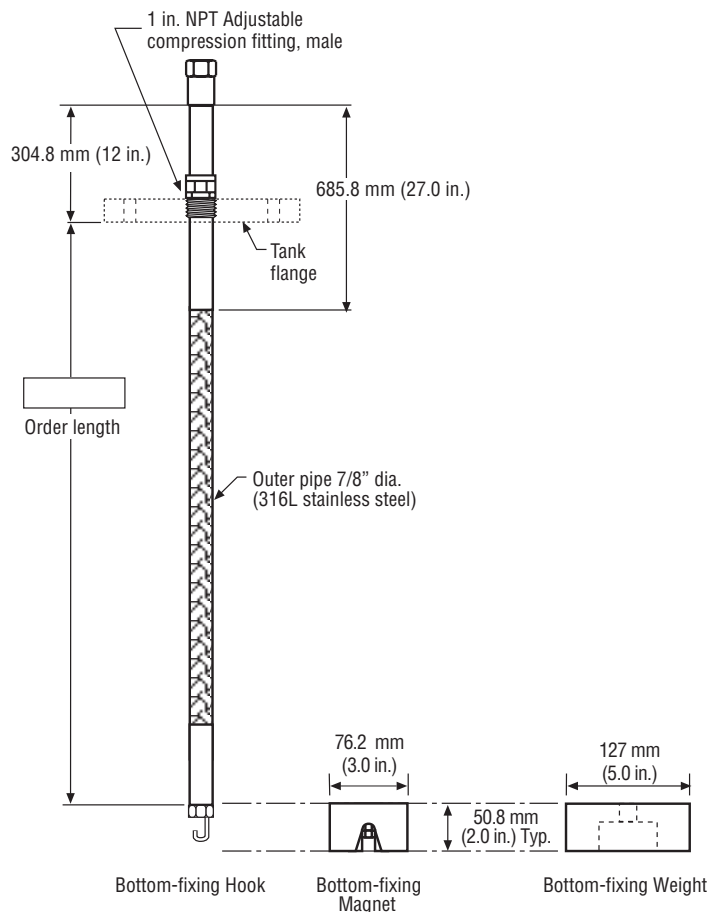


Figure 3 7/8 in. diameter flexible pipe of 316L stainless steel

FLOATS

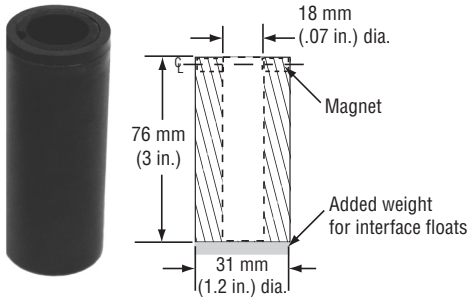
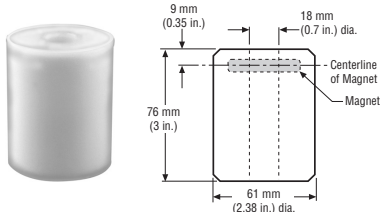
Model MG transmitters offer numerous floats for different applications such as stainless steel, 3-A sanitary, hastelloy, Teflon, and Nitrophyl for both product level and interface level. To be able to accurately detect the interface level there needs to be a difference of at least 0.05 in specific gravities between the product and interface liquids. For detailed information about floats, refer to the ‘Accessories Catalog’, MTS part number 551103.

For assistance with selecting a specific float for your application, please contact *Technical Support* with the following information:

- Specific gravity of liquid(s) being measured
- Process temperature
- Process Opening Size
- Vessel pressure

For KC approved, Model MG transmitters should be used with a float having an offset weight and made of stainless steel or Hastelloy C. This allows the float to stay in contact with the pipe to prevent the buildup of an electrostatic charge. For detailed information about floats, refer to the ‘Accessories Catalog’, MTS part number 551103.

Non-metallic floats with a projected surface area of less than 5,000 mm² should only be used in Zone 0, Gas group IIA such as float part numbers 201643-2, 201649-2, 201650-2, 201109, 251115 and 251116. All other non-metallic floats offered by MTS such as, 251939, 251119, 251120 and 252999, should not be used in a hazardous area application.

NITROPHYL FLOATS Float and dimension reference	Projected surface area	Part number
	2356 mm ²	201643-2
		201649-2
		201650-2
TEFLON FLOATS Float and dimension reference	Projected surface area	Part number
	4635 mm ²	201109
		251115
		251116

INTERNAL ELECTRONICS

All transmitters come with two electronic components of a sensing element and a board set. All sensing elements up to 300 inches (7620 mm) are rigid and greater lengths have flexible sensing elements. Flexible sensing elements are only available under 300 inches (7620 mm) as special orders. The board set consists of a top board and bottom board that differ depending on the output. A temperature sensing function is optional with the Model MG transmitter. The temperature sensing device is a digital thermometer (DT) mounted inside the transmitter’s pipe assembly. The DT is capable of an inherent accuracy of ± 0.5 °F (0.28 °C).

ACCESSORIES

MTS also offers a series of displays, housings, converters, and other accessories, please refer to the ‘Accessories Catalog’, MTS part number 551103.

Theory of operation

Magnetostrictive M-Series transmitters precisely sense the position of an external float by applying an interrogation pulse to a waveguide medium. This current pulse causes a magnetic field to instantly surround the waveguide. The magnet installed within the float also creates a magnetic field. Where the magnetic fields from the waveguide and float intersect, a rotational force is created (waveguide twist). This, in turn, creates a torsional-sonic pulse that travels along the waveguide as shown in *Figure 4*.

The head of the transmitter houses the sensing circuit, which detects the torsional-sonic pulse and converts it to an electrical pulse. The distance from a reference point to the float is determined by measuring the time interval between the initiating current pulse and the return pulse and precisely knowing the speed of these pulses. The time interval is converted into a level measurement.

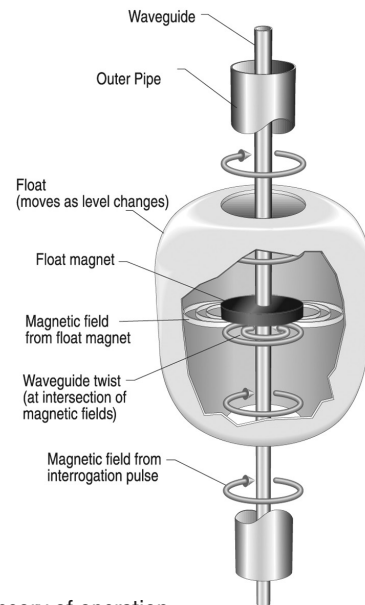


Figure 4 Theory of operation

Accuracy

For magnetostrictive transmitters inherent accuracy is measured in terms of non-linearity. Non-linearity is a measurement of any imperfections in the waveguide that are reflected in the linearity of the transmitter's output. MTS tolerances reflect a maximum non-

linearity of ± 1 mm (0.039 in.). MTS is able to achieve such strict tolerances by manufacturing all of its own waveguide from a proprietary alloy and testing 100% of all transmitters before shipping.

Warranty

Important:

Contact Technical Support or Customer Service for assistance if you suspect that the transmitter is not working correctly. Technical support can assist you with troubleshooting, part replacement, and *Returned Material Authorization* (RMA) information if required.

All M-Series transmitters come with a two year limited warranty from the factory shipment date. A *Return Materials Authorization* (RMA) number is required and must accompany any transmitter returns. Any unit that was used in a process must be properly cleaned in accordance with OSHA standards, before it is returned to the factory. A *Material Safety Data Sheet* (MSDS) must also accompany the transmitter that was used in any process.

Model number identification for KC approval

TRANSMITTER MODEL		=	M	1
M	= Magnetostrictive transmitter			
TYPE		=	G	2
G	= Digital output level transmitter			
APPROVAL AGENCY		=		3
K	= KC Approval			
OUTPUT		=		4
M	= Modbus RTU data format			
D	= MTS DDA			
F	= FOUNDATION™ fieldbus (Flameproof Only)			
HOUSING TYPE		=		5
B	= Single Cavity (Flameproof IIB)			
C	= Dual Cavity (Flameproof IIB)			
P	= NEMA 4X, 316L SS with cable (No Approval)			
ELECTRONICS MOUNTING		=		6
1	= Integral electronics			
TRANSMITTER PIPE/HOSE		=		7
B	= Industrial end-plug with stop collar			
C	= Sanitary, T-bar, TB			
D	= Sanitary, drain-in-place, DP			
E	= Sanitary, clean-in-place, CP			
F	= Sanitary, drain-in-place, no hole, DN			
M	= Flexible w/bottom fixing hook (stainless steel only)			
N	= Flexible w/bottom fixing weight (stainless steel only)			
P	= Flexible w/bottom fixing magnet (stainless steel only)			
MATERIALS OF CONSTRUCTION (WETTED PARTS) (Note: contact factory for other materials)		=		8
1	= Stainless steel, 1,4404			
2	= Stainless steel, 1,4404 electropolished (3A approved, Ra 15 finish)			
3	= Hastelloy C			
A	= Teflon / FEP			
PROCESS CONNECTION TYPE		=		9
1	= NPT, adjustable fitting			
4	= Sanitary, welded			
5	= Sanitary, adjustable fitting			
6	= 150 lb. welded RF flange			
7	= 300 lb. welded RF flange			
8	= 600 lb. welded RF flange			
9	= DIN flange welded according to specification			
PROCESS CONNECTION SIZE		=		10
A	= ¾ in. (NPT for 5/8 in. pipe)			
B	= 1 in. (NPT for 7/8 in. hose)			
C	= 1½ in.			
D	= 2 in.			
E	= 2½ in.			
F	= 3 in.			
G	= 4 in.			
H	= 5 in. (except sanitary)			
J	= 6 in.			
TEMPERATURE (DIGITAL THERMOMETERS)		=		11
0	= None			
1	= One DT, fixed position §			
2	= One DT, customer defined position ‡			
5	= Five DTs, evenly spaced as API			
6	= Five DTs, customer defined position ‡			
K	= Twelve DTs, evenly spaced per API			
L	= Twelve DTs, customer defined position ‡			
Note:				
‡ If this DT option is selected, option '18 E' must also be selected				
§ One DT at 203 mm (8 in.) from end of transmitter if the order length is less than 9144 mm (360 in.). If the length greater, One DT at 914 mm (36 in.) from the end of the transmitter.				

Model number identification continued

UNIT OF MEASUREMENT		=		12
M	= Metric (millimeters) Encode length in millimeters if using metric (XXXXX mm)	U	= US Customary (inches) Encode length in inches if ordering in US Customary (XXX.XX in.)	
LENGTH (Order length based on unit of measurement)			=	
				13-17
= Rigid or Sanitary transmitter: 508 mm (20 in.) to 7620 mm (300 in.)				
= Teflon transmitter: 508 mm (20 in.) to 6096 mm (240 in.)				
= Flexible transmitter: 3048 mm (120 in.) to 22,000 mm (866 in.)				
SPECIAL		=		18
S	= Standard product	E	= Engineering special (not affecting agency controlled parts or features)	

Product specifications

Parameters	Specifications	Parameters	Specifications
LEVEL OUTPUT		Lightning/Transient protection:	
Measured variable:	Product level and interface level	Stage 1: Line-to-ground surge suppression; IEC 61000-4-5	
Output signal / Protocol:	Modbus RTU, DDA or FOUNDATION™ fieldbus	Stage 2: Line-to-line and line-to-ground transient suppressors; IEC 61000-4-4	
Order length:	Flexible hose: 3048 mm (120 in.) to 22000 mm (866 in.) Δ § Rigid pipe: 508 mm (20 in.) to 7620 mm (300 in.) Δ § Sanitary pipe: 508 mm (20 in.) to 7620 mm (300 in.) Δ § Δ Contact factory for longer lengths. § Order length equals the measurement range plus the inactive zone.	CALIBRATION	
Inherent accuracy:	±1 mm (0.039 in.)	Zero adjust range:	Anywhere within the active length
Hysteresis:	0.002% F.S. or 0.397 mm (1/64 in.)* (any direction) * Whichever is greater	Span adjust range:	Full scale to 152 mm (6 in.) from zero
Resolution:	0.025 mm (0.001 in.)	ENVIRONMENTAL	
Calculated variables:	GOVP GOVI GOVT GOVU NSVP	Enclosure rating:	NEMA Type 4X
TEMPERATURE OUTPUT		Humidity:	0 to 100% relative humidity, non-condensing
Measured variable:	Average and multi-point temperatures Up to 12 Modbus ∞ Up to 5, DDA and FOUNDATION™ fieldbus ∞ Minimum length of 2032 mm (80 in.) for 12 temperature positions.	Operating temperatures:	Electronics: -40 °C (-40 °F) to 71 °C (160 °F) Sensing element: -40 °C (-40 °F) to 125 °C (257 °F) ◇ Temperature element: -40 °C (-40 °F) to 105 °C (221 °F) ◇ Contact factory for specific temperature ranges.
Temperature accuracy:	±0.28 °C (±0.5 °F)	Vessel pressure:	Industrial Rigid Pipe: 1000 psi (70 bar) Sanitary Pipe: 435 psi (30 bar) Teflon Pipe: 100 psi (7 bar) Flexible Hose: 260 psi (18 bar)
ELECTRONICS		Materials:	Wetted parts: 316L stainless steel † Non-wetted parts: 316L stainless steel, Epoxy coated aluminum † Contact factory for alternative materials.
Input voltage:	Modbus and DDA: 10.5 to 30.1 Vdc FOUNDATION™ fieldbus: 9 to 32 Vdc bus powered	FIELD INSTALLATION	
Fail safe:	High, full scale	Housing dimensions:	Single cavity: 127 mm (5 in.) by 123 mm (4.85 in.) 121 mm (4.75 in.) O.D. Dual cavity: 127 mm (5 in.) by 177 mm (6.95 in.) 121 mm (4.75 in.) O.D. NEMA Type 4X: 81 mm (3.2 in.) by 123 mm (4.85 in.) O.D.
Reverse polarity protection:	Series diode	Mounting:	Rigid pipe: ¾ in. Adjustable MNPT fitting, Flange and Tri-Clamp® Mounts Flexible hose: 1 in. Adjustable MNPT fitting, Flange mount
		Wiring:	Modbus and DDA: 4-wire connections plus earth ground. Integral cable with pigtailed. FOUNDATION™ fieldbus: Type A fieldbus cable
		ELECTRICAL CONNECTIONS	
		Single and Dual Cavity:	M20 FNPT conduit opening
		NEMA Type 4X:	½ in. FNPT conduit opening

Installation and mounting

If the installation is going to occur in a hazardous area, completely read the Agency Information section before starting any work. The Agency Information outlines additional regulations that need to be followed in order for the installation to comply with hazardous area regulations.

This section contains information about storing your transmitter (prior to installation) and detailed procedures for installing and mounting your transmitter.

Storage

If storage is required prior to installation, store indoors in a dry environment at ambient temperature range not exceeding -40 °C (-40 °F) to 71 °C (160 °F).

Stilling wells and guide poles

Level Plus transmitters can be mounted in slotted or un-slotted stilling wells but a slotted stilling well is always preferred. Using a un-slotted stilling well will negatively affect performance of any level device as the level in the stilling well will differ from the level in the tank. The Level Plus transmitter can also be installed to one side of the stilling well to also allow for sampling and manual gauging from the same opening as the automatic tank gauging. Contact *Technical Support* for details.

Level Plus transmitters do not require a stilling well for installation. Our transmitters are installed in numerous tanks without stilling wells with no loss in performance due to our patented flexible waveguide and hose. A stilling well is highly recommended for agitated, turbulent, and/or fast filling tanks.

Installation

The installation procedures below are illustrated using the adjustable NPT fitting for a threaded flange mount. The procedures will have to be slightly adjusted if using a welded flange or sanitary tri-clamp mount.

RIGID PROBE

Tools Required:

- Channel lock pliers
- Common screwdriver
- 5/32 in. Hex key (allen wrench)

Caution:

It is recommended that assembly and mounting of this transmitter should not be performed alone. To ensure proper and safe assembly of the M-Series transmitter, a minimum of two (2) individuals are recommended. Gloves are also recommended. In addition, PPE is required for work areas such as safety shoes, safety glasses, hard hat, and fire resistant clothing.

Perform the following steps to Install the Model MG Digital transmitter:

1. Remove the stop collar and E-ring. With assistance, feed the rigid pipe through the hole of the removed tank flange until the flange is positioned near the top of the transmitter. Insert the threaded portion of the adjustable fitting into the customer supplied flange and tighten (apply pipe thread sealant if required). Be careful not to drop the flange as it can damage the transmitter.
2. Slide the product float onto the rigid pipe. Slide the interface float (optional) onto the rigid pipe. Install stop collar 2 inches from the bottom (see '**Note**' below). Do not drop the float(s) or allow them to free fall along the rigid pipe as damage may result. Install E-ring.

Note:

The stop collar can be removed or adjusted based on the float selected for the application. Please consult the factory for more information.

3. Slide float(s) back down to the stop collar to prevent them from free falling during installation into the tank. Insert the rigid pipe (with floats) through the tank opening and lower the transmitter/float assembly into the tank until it rests on the bottom. **DO NOT DROP OR DAMAGE THE PIPE.**
4. Secure the flange onto the tank mount.
5. Pull the transmitter upward so the end plug is just resting on the floor of the tank. Tighten the adjustable fitting to hold the transmitter in place.
6. Terminate the field wire cables noting proper wire orientation.

FLEXIBLE PROBE

Caution:

When assembling and installing the Model MG transmitter, be careful not to allow the flexible hose to kink or be coiled in less than 16 in. (406.5 mm) diameter. It is recommended that assembly and mounting of this transmitter should not be done alone. To ensure proper and safe assembly of the Model MG transmitter, a minimum of two (2) individuals are recommended. Gloves are also recommended. PPE is required for work areas such as safety shoes, safety glasses, hard hat, and fire resistant clothing.

Tools Required:

- 9/16 in. Socket and ratchet
 - Channel lock pliers
 - 3/16 in. Hex key (allen wrench)
1. Remove the stop collar. With assistance, feed the flexible hose through the hole of the removed tank flange until the flange is positioned at the rigid section of pipe near the top of the transmitter. Insert the threaded portion of the adjustable fitting into the customer supplied flange and tighten (apply pipe thread sealant if required). Be careful not to drop flange on the flexible hose as damage may result.
 2. Slide the product float onto the flexible pipe. Slide the interface float (optional) onto the flexible pipe. Install stop collar 3 inches from the bottom of rigid section (see '**Note**' below). Do not drop float(s) or allow them to free fall along the flexible pipe as damage may result.

Note:

The stop collar can be removed or adjusted based on the float selected for the application. Please consult the factory for more information.

3. Mount the hook, weight, or the magnet to the welded end-plug section of the pipe (this is the bottom rigid section of the pipe) using the supplied nut, spacer and washer, tighten securely as shown in *Figure 5*. **For the magnet, remove washer before installing in tank.**

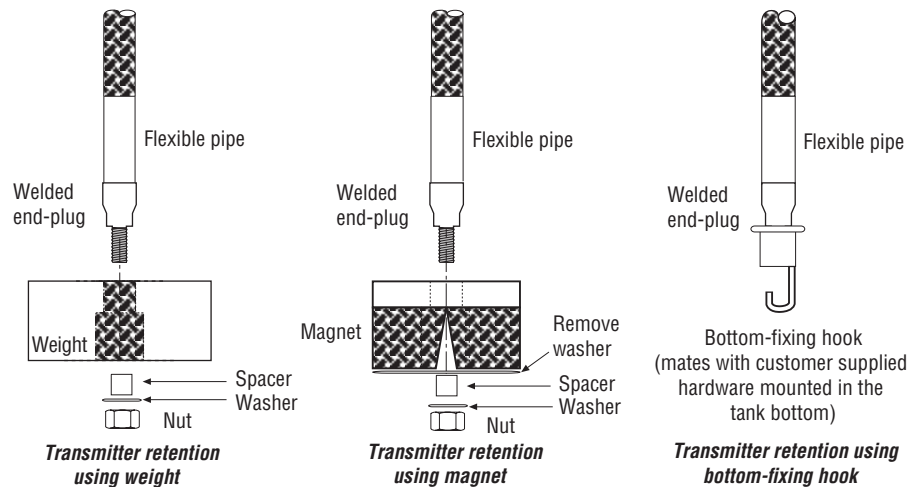


Figure 5. Bottom fixing hardware

DO NOT DROP OR DAMAGE THE PIPE

Important: Avoid kinking or bending the flexible pipe in less than 16 inch (406 mm) diameter or damage may result.

4. Slide float(s) back down to the stop collar to prevent them from free falling during installation into the tank. Insert the flex pipe and floats through the tank riser pipe and lower the transmitter/float assembly into the tank until it rests on the bottom. If you are using a bottom-fixing hook, fasten the hook to the appropriate customer-supplied mating hardware at the tank bottom.
5. Secure the flange onto the tank riser pipe.
6. Pull the transmitter upward to straighten the flexible pipe until the resistance of the weight, magnet, or hook is felt without raising the weight or magnet off the floor of the tank. Tighten the adjustable fitting to hold the transmitter in place.
7. Terminate the field wire cables noting proper wire orientation.

Mounting

The method of mounting the Level Plus M-Series transmitter is dependent on the vessel or tank in which it is being used, and what type of transmitter is being mounted. There are three typical methods for mounting; threaded flange mounting, welded flange mounting, and sanitary tri-clamp mounting.

THREADED FLANGE MOUNTING

In most applications, the Model MG transmitter can be mounted directly to the tank or flange via a NPT threaded fitting, assuming there is a proper threaded connection available. If the float will not fit through the flange opening when the flange is removed, there must be some alternative means to mount the float on the transmitter from inside the vessel; this may require an access port nearby the entry point of the transmitter as shown in *Figure 6*.

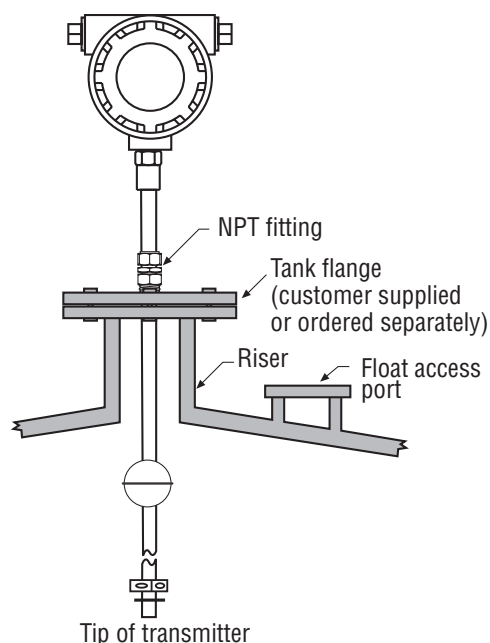


Figure 6. Threaded flange mounting for rigid (shown) and flexible pipe

WELDED FLANGE MOUNTING

The Model MG transmitter can also be mounted to a tank flange as shown in *Figure 7*. First, install float(s) onto the transmitter. Second, install the float retaining hardware on the tip of the transmitter. To complete the installation, mount the transmitter, flange and float(s) as a unit in to the tank.

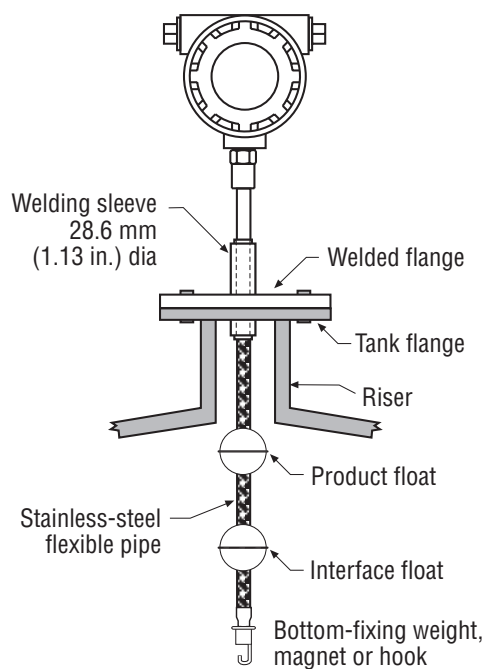


Figure 7. Welded flange mounting for rigid and flexible (shown) pipe

SANITARY TRI-CLAMP MOUNTING

In sanitary applications, the M-Series transmitter is mounted to the tank using a standard sanitary connection and clamp as shown in *Figure 8*. In most cases it is not necessary to remove the float as the sanitary end-plug fitting is sized to allow installation with the float in place. Please note that some sanitary end-plug styles have float(s) permanently mounted as shown in *Figure 8*. To install the clamp, the transmitter and float(s) into the mating process connection and attach the sanitary tri-clamp.

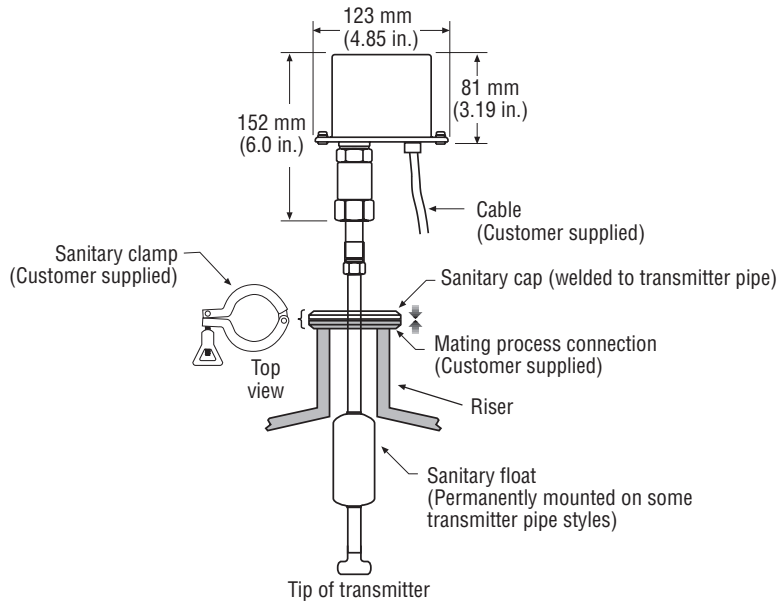
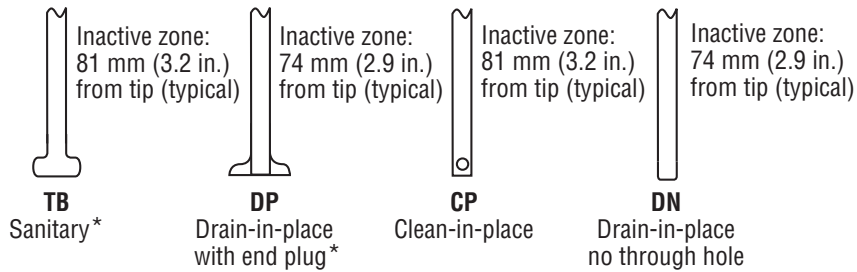


Figure 8. M-Series Model MG transmitter. Tank mounted with sanitary connection



* This end plug style has permanently mounted floats. Floats cannot be removed from pipe.

Figure 9. End-plug options for transmitters in a sanitary pipe application

Electrical connections and wiring procedures

A typical intrinsically safe connection for the Level Plus M-Series transmitter includes protective safety barriers, a power supply and a reading or monitoring device. Refer to *Agency information* and *Brief Operation Manual for Safe Use* for detailed information.

A typical explosion proof connection for the M-Series transmitter includes a power supply and a reading or monitoring device connected using explosion proof conduit. Refer to *Agency information* and *Brief Operation Manual for Safe Use* for detailed information.

Notes:

For explosion proof installation, safety barriers are not required and wiring shall be installed in accordance with the National Electric Code ANSI/NFPA 70, Article 501-30 or the regional equivalent.

Safety recommendations for installation

Always follow applicable local and national electrical codes and observe polarity when making electrical connections. Never make electrical connections to the M-Series transmitter with power turned on. Make sure that no wire strands are loose or sticking out of the terminal block connection which could short and cause a problem. Make sure that no wire strands, including shield, are in contact with the electronic module enclosure. The electronics module enclosure is grounded through internal circuitry and electrically isolated from the flameproof enclosure.

Industrial topologies

There are four topologies described and illustrated below. However, the daisy chain topology is not recommended by MTS.

POINT-TO-POINT

The point-to-point topology consists of having only one device on the loop as shown in *Figure 10*. This topology is not usually used with a bus network since it does not take advantage of placing multiple devices on a loop.

BUS WITH SPURS

The bus with spurs topology has a main trunk cable that has each device connected via its own spur at a junction box as shown in *Figure 11*. The bus with spurs and tree topologies can also be used together to form a hybrid topology.

TREE ALIGNMENT

The tree topology is very similar to the bus with spurs topology with the main difference of having a common junction box for all of the transmitters as shown in *Figure 12*. Bus with spurs and tree topologies can also be used together to form a hybrid topology.

DAISY CHAIN

The daisy-chain topology utilizes a single cable that is connected to all of the transmitters with the cable being interconnected at each field device. When using this topology make sure that the wiring practice allows for one transmitter to be disconnected without disconnecting the entire loop as shown in *Figure 13*. MTS does not suggest using the daisy-chain topology.

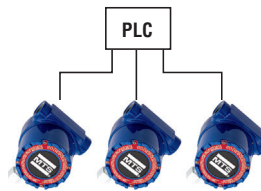


Figure 10. Point-to-point topology

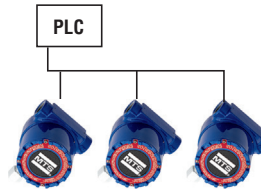


Figure 11. Bus with spurs topology

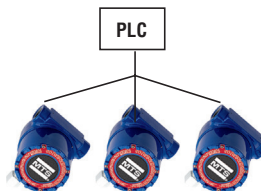


Figure 12. Tree topology

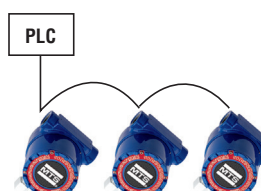


Figure 13. Daisy-chain topology

Recommended cable types

Listed below are general requirements of cable types for the Level Plus Model MG digital transmitter.

CABLE RECOMMENDATION FOR MODBUS AND DDA

Cable recommendation:

- Shielded, twisted pair, 24 AWG or heavier
- Minimum 85 °C temperature rating.
- Minimum 0.010 in. (0.25 mm) insulation thickness
- 30 picofarads/foot or less. (see *Notes*).

Notes:

1. The return conductor for the power supply circuit is connected to the shield at the safety barrier ground terminal. When determining the capacitance of cable for the power supply circuit, use the manufacturer's capacitance specifications shown for one conductor and the other conductor connected to the shield.
2. Most cable manufacturers do not list inductance properties for cables. Where the inductance properties are unavailable, ISA RP12.6 (Installation of Intrinsically Safe Instrument Systems in Class I Hazardous Locations) recommends the use of 0.2 µH (micro henries) per foot as a value for cable inductance.
3. Termination and biasing of RS-485 data lines are as follows:
 - **Biasing** - Each M-Series transmitter has internal high impedance biasing resistors (30K Ω) on both RS-485 data lines. No additional biasing resistors should be present on the connecting devices (PLC, DCS, PC, converter).
 - **Termination** - Each M-Series transmitter has an internal termination resistor (100K Ω) installed across the RS-485 signal lines. No additional termination resistors are necessary in the connecting devices (PLC, DCS, PC, converter).

CABLE RECOMMENDATION FOR FOUNDATION™ FIELDBUS

General requirements of cable types for the M-Series FOUNDATION™ fieldbus transmitter:

Type A, FOUNDATION™ fieldbus cable (see *Table 1 to the right*)

Parameter Value

Resistance	15Ω/km to 150 Ω/km
Inductance	0.4mH/kn to 1mH/km
Capacitance	80nF/km to 200nF/km

Electrical conduit installation

Important:

Seal all conduits within 18 in. (457 mm).

Notes:

1. Use a flameproof type conduit sealing fitting.
2. Tighten housing cover (both front and back covers if dual cavity) to full stop against the O-ring. Make sure O-ring(s) are present and clean.
3. Do not over-tighten compression fittings.
4. Use side conduit entry only.
5. In high humidity areas, use a breather drain type conduit sealing fitting to minimize moisture intrusion.

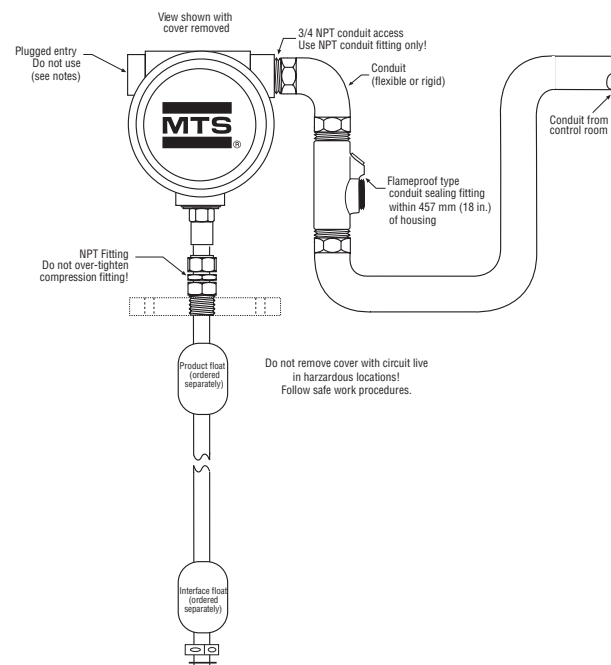


Table 1. Type A cable

Grounding

Note:

Grounding the transmitter through a threaded conduit connection does not provide sufficient ground.

There are two methods to provide an earth ground to the earth ground of the electronics.

- Run an earth ground through the conduit and connect directly to the earth ground of the electronics
- Run an earth ground directly to the ground lug on the outside of the housing and connect the ground lug inside of the housing to the earth ground of the electronics. Refer to *Table 2* and *Table 3* below for a limited listing of possible barrier selections.

Maintenance and field service

This section contains information about post installation maintenance and provides an overview of MTS Sensors' repair and replacement procedures.

General maintenance and field service requirements

Notes:

Please contact Technical Support or Customer Service for help when damage occurs in order to obtain a return materials authorization (RMA) number. Packages without a RMA number may be rejected. Any unit that was used in a process must be properly cleaned in accordance with OSHA standards, before it is returned to the factory. A Material Safety Data Sheet (MSDS) must accompany material that was used in any media.

FLOAT MAINTENANCE

Level Plus M-Series transmitters use magnetostrictive technology and only have one moving part—the float. This technology ensures no scheduled maintenance or recalibration is required. However, MTS recommends that you check the transmitter pipe annually for build up of process material. Floats should move freely along the pipe. If they do not, routine cleaning should be performed.

FIELD SERVICE

If damage does occur to a M-Series transmitter, the transmitter can be serviced in the field with replacement parts. All electronic parts can be changed in the field without having to open the process vessel. Please contact Technical Support and refer to the Transmitter Electronics Replacement Guide (MTS part no. 551104) for detailed steps of field replacement.

SERVICE / RMA POLICY

If the customer suspects their transmitter is damaged or not functioning correctly, call *MTS Technical Support* for further instruction. If it is necessary to return the transmitter to the factory, an RMA number is required and can only be issued by Technical Support. Product returns that do not include an RMA will be returned to the customer. MTS evaluates the transmitter and advises the customer whether a repair or replacement is necessary and any cost that might be incurred. If the customer declines repair/replacement or the transmitter has no fault found, the unit is sent back as is and the customer is charged with a standard evaluation fee.

If the transmitter is under warranty and a manufacturer's defect is detected, there will be no cost to the customer for repair or replacement. If the transmitter is out of warranty or if the customer has damaged the transmitter, a repair or replacement quote will be provided. In specific cases where the transmitter can not be removed and returned to the factory for evaluation, field evaluations can be performed on-site by an MTS technician. If field evaluation must be performed, the customer is responsible for all expenses incurred for travel, evaluation, parts and repair time. However, if the transmitter is under warranty and the problem is due to a manufacturer's defect, there is no cost to the customer for replacement parts. To discuss all service options, contact *Technical Support*.

Troubleshooting

Table 4 below contains troubleshooting information for the Model MG digital transmitter.

Troubleshooting procedures

Symptom	Possible Cause	Action
No communication with transmitter	No power	Check voltage at transmitter
	Wiring incorrect	Reference installation drawing (see 'Electrical connections and wiring')
	Wrong address	DDA factory default is '192' Modbus factory default is '247'
	Wrong software	Confirm correct software
	Wrong protocol	Confirm software and transmitter are same protocol
Missing magnet error	Float not recognized	Confirm that the float is attached
	Float is in the dead zone	Raise float to see if the error stops
	Wrong number of floats selected	Confirm that the number of floats on the transmitter and the number of floats the transmitter is attempting to verify are the same.
Trigger level error	Gain needs to be adjusted	Consult Factory
	SE is damaged	Consult Factory
	Min. trigger level too high	Consult Factory
Volume calculation error	No strap table entered	Enter strap table
	Level outside range of strap table	Enter additional points in strap table
	Strap table incorrect	Check value entries
VCF error	No VCF table entered	Enter VCF table
	VCF table incorrect	Check VCF value entries

Table 4. Troubleshooting reference

Quick start-up guide (Modbus and DDA)

BEFORE YOU BEGIN

Note:

You must use a RS-485 converter with “*Send Data Control*” and the M-Series Set-up Software to ensure proper operation.

Example:

B & B Electronics 485BAT3 (815-433-5100 www.bb-elec.com).

Default communication parameters

Modbus: 4800 BAUD	8, N, 1
DDA: 4800 BAUD	8, E, 1

QUICK START-UP PROCEDURE

1. Connect +24 Vdc to terminals.
2. Connect data lines to terminals.
3. Connect the PC (or other device) to data lines.
(If you are using a PC, use a RS-232 to RS-485 converter. See *Note* above for more information.)
4. Turn on power to the transmitter.
5. Start the M-Series Setup Software. Click the ‘**Data From Device**’ tab. Click the ‘**Device**’ pull down menu (located in the upper right corner of the window) to verify communications using factory default address ‘247’ for *Modbus* or factory default ‘192’ for *DDA*.
6. Change the address to one that is suitable for the installation network.
7. Verify proper operation of product and or interface floats and temperature.
8. Turn off power to the transmitter.
9. Remove data lines.
10. Install the transmitter into the vessel (*see Installation and mounting on page 11*).
11. Reconnect power and data lines.
12. Verify communications with the host system (*repeat step 5*).
13. Calibrate current tank level (optional). Setup is complete.

Modbus Interface

Notes:

Termination and biasing of RS-485 data lines are as follows:

- **Biasing**

Each M-Series transmitter has internal high impedance biasing resistors (30K Ω) on both RS-485 data lines. No additional biasing resistors should be present on the connecting devices (PLC, DCS, PC, Converter).

- **Termination**

Each M-Series transmitter has an internal termination resistor (100K Ω) installed across the RS-485 signal lines. No additional termination resistors are necessary in the connecting devices (PLC, DCS, PC, Converter).

MODBUS IMPLEMENTATION

The Modbus implementation for the M-Series digital transmitter conforms to the 'Modicon Modbus Protocol Reference Guide, PIMBUS-300 Rev. G' available from Modicon, Inc. The information provided below assumes familiarity with the Modbus protocol as outlined in this reference guide. All information provided applies to Modbus RTU protocol only.

MODBUS FUNCTION CODES

Communication parameters:

Modbus:	4800 BAUD or 9600	8, N, 1
(Reference) Monitor:	Modbus RTU Variable BAUD Rate	8, E, 1

The following Modbus function codes are supported:

Function 03 - Read Holding Registers

Function 04 - Read Input Registers

Function 06 - Preset Single Register

Function 08 - Diagnostics (Subfunction 00, Return Query Data)

Function 08 - Diagnostics (Subfunction 01, Restart Communications Option)

Function 08 - Diagnostics (Subfunction 04, Force Listen Only Mode)

Function 16 - Preset Multiple Registers

Function 17 - Report Slave ID

Function 03 - Read Holding Registers

The device responds to this message by returning the contents of the requested data register(s).

(See 'Device Modbus Register Maps' on page 22).

The following implementation-specific considerations apply:

- If an unsupported or reserved register is requested, a maximum negative value (8000H or 80000000H for paired registers) is returned (See 'Device Modbus Register Maps' on page 212 for unsupported/reserved registers).
- If a register contains an device error a maximum negative value is returned.
- If a register is blank, indicating that the desired function is not

enabled (e.g., volume calculations) a value of 0000H is returned.

- Unsupported or reserved bits will always be set to 0. See 'Device Modbus Register Maps' on page 22 for alarm bit definitions.

Function 04 - Read Input Registers

This function is handled exactly the same as *Function 03*. (Be advised that all registers are read-only in this implementation).

Function 06 - Preset Single Registers

Confirmation of successful transmission is confirmed when the device responds by echoing back what was sent.

Function 08 - Diagnostics (Subfunction 00, Return Query Data)

The device responds to this request with the following data:

Slave address: echoed

Function: 08H

Subfunction high: 00H

Subfunction low: 00H

Query data (16-bit): echoed

Error check: 16-bit CRC/8-bit LRC

Function 08 - Diagnostics (Subfunction 01, Restart Communications Option)

Note:

The communications event log is not supported. The "Query data" field is irrelevant (normally, FF00H would clear the log).

If the device is in listen-only mode, the device responds to this message by switching out of listen-only mode - (resulting in no response being sent to the request).

If the device is not in listen only mode, it responds as follows:

Slave address: echoed

Function: 08H

Subfunction high: 00H

Subfunction low: 01H

Query data (16-bit): echoed (0000H or FF00H)

Error check: 16-bit CRC/8-bit LRC

Function 08 - Diagnostics (Subfunction 04, Force Listen-Only Mode)

The device responds to this request by switching to listen-only mode. Messages are still received and parsed, but no responses are transmitted. To switch out of listen-only mode, issue a '**Restart Communications Option**' request (function 08, subfunction 01) or cycle power.

Function 16 - Preset Multiple Registers

The device response returns the slave address, function code, starting address, and quantity of registers preset.

MODBUS FUNCTION CODES (CONTINUED)

Function 17 - Report Slave ID

The device responds to this request with the following data:

Slave address: echoed
Function: 11H
Byte count: 05H
Slave ID: FFH
Run indicator status: FFH (ON)
Additional data: 'DMS'
Error check: 16-bit CRC/8-bit LRC

Modbus Exceptions

The following standard Modbus exceptions are implemented:

Error code 01 (Illegal Function)

Reported when:

- A function other than 03, 04, 06, 08, 16 or 17 is requested
- Function 08 is requested, and a subfunction other than 00, 01, or 04 is requested

Error code 02 (Illegal Data Address)

Reported when:

- Function 03 or 04 is requested and the starting register number is greater than 5198 (register greater than 35198 or 45198)

Error code 03 (Illegal Data Value)

Reported when:

- Function 03 or 04 is requested and the number of data points is greater than 800.

DEVICE MODBUS REGISTER MAPS

Modbus Register	Data Address	Data Description ‡ denotes duplicate register	Note Reference
30001	0000	Product Level High Word (x 1000)	2, Page 26 3, Page 27
30002	0001	Product Level Low Word (x 1000)	
30003	0002	Interface Level High Word (x 1000)	
30004	0003	Interface Level Low Word (x 1000)	
30005	0004	Roof Level High Word (x 1000)	Inactive
30006	0005	Roof Level Low Word (x 1000)	Inactive
30007	0006	Temperature 1 High Word (x 10000)	4, Page 27
30008	0007	Temperature 1 Low Word (x 10000)	
30009	0008	Temperature 2 High Word (x 10000)	
30010	0009	Temperature 2 Low Word (x 10000)	
30011	0010	Temperature 3 High Word (x 10000)	
30012	0011	Temperature 3 Low Word (x 10000)	
30013	0012	Temperature 4 High Word (x 10000)	
30014	0013	Temperature 4 Low Word (x 10000)	
30015	0014	Temperature 5 High Word (x 10000)	
30016	0015	Temperature 5 Low Word (x 10000)	
30017	0016	Temperature Average High Word (x 10000)	5, Page 27

Modbus Register	Data Address	Data Description ‡ denotes duplicate register	Note Reference
30018	0017	Temperature Average Low Word (x 10000)	
30019	0018	GOVP High Word	6, Page 27
30020	0019	GOVP Low Word	
30021	0020	GOVI High Word	7, Page 27
30022	0021	GOVI Low Word	
30023	0022	GOVT High Word	8, Page 27
30024	0023	GOVT Low Word	
30025	0024	GOVU High Word	9, Page 27
30026	0025	GOVU Low Word	
30027	0026	NSVP High Word	10, Page 27
30028	0027	NSVP Low Word	
30029	0028	MASS High Word	
30030	0029	MASS Low Word	
30031	0030	Temperature Correction Method High Word	11, Page 27
30032	0031	Temperature Correction Method Low Word	
30033	0032	API Gravity High Word (x 100)	
30034	0033	API Gravity Low Word (x 100)	
30035	0034	Working Capacity High Word (x 10)	
30036	0035	Working Capacity Low Word (x 10)	
30037	0036	TEC High Word (x 10000000)	12, Page 27
30038	0037	TEC Low Word (x 10000000)	

DEVICE MODBUS REGISTER MAPS (CONTINUED)

Modbus Register	Data Address	Data Description ‡ denotes duplicate register	Note Reference
30039	0038	Density High Word (x 100)	13, Page 27
30040	0039	Density Low Word (x 100)	
30041	0040	Reference Temperature High Word (x 10)	14, Page 27
30042	0041	Reference Temperature Low Word (x 10)	
30043	0042	Volume Calculation Mode High Word	15, Page 27
30044	0043	Volume Calculation Mode Low Word	
30045	0044	Sphere Radius High Word (x 10)	16, Page 27
30046	0045	Sphere Radius Low Word (x 10)	
30047	0046	Sphere Offset High Word (x 10)	17, Page 27
30048	0047	Sphere Offset Low Word (x 10)	
30049	0048	Average Interval High Word	18, Page 27
30050	0049	Average Interval Low Word	
30051	0050	Alarm/Status High Word	19, Page 27
30052	0051	Alarm/Status Low Word	
30053	0052	VCF Calculation Error Status	20, page 29
30054	0053	Volume Calculation Error Status	21, page 29
30055 - 30099	0054 - 0098	Reserved	22, page 29
30100	0099	Temperature Units High	23, page 29
30101	0100	Temperature Units Low	
30102	0101	Density Units High	24, page 29
30103	0102	Density Units Low	
30104	0103	Volume Units High	25, page 29
30105	0104	Volume Units Low	
30106	0105	Length Units High	26, page 29
30107	0106	Length Units Low	
30108	0107	Mass Units High	27, page 29
30109	0108	Mass Units Low	
30110	0109	Set New Device Address	28, page 29
30200	199	Product Level High Word (x1000) ‡	2, Page 26 3, Page 27
30201	200	Product Level Low Word (x1000) ‡	

Modbus Register	Data Address	Data Description ‡ denotes duplicate register	Note Reference
30202	201	Interface Level High Word (x1000) ‡	
30203	202	Interface Level Low Word (x1000) ‡	
30204	203	Roof Level High Word (x1000) ‡	Inactive
30205	204	Roof Level Low Word (x1000) ‡	Inactive
30206	205	Temperature 1 High Word (x10000)	4, Page 27
30207	206	Temperature 1 Low Word (x10000)	
30208	207	Temperature 2 High Word (x10000)	
30209	208	Temperature 2 Low Word (x10000)	
30210	209	Temperature 3 High Word (x10000)	
30211	210	Temperature 3 Low Word (x10000)	
30212	211	Temperature 4 High Word (x10000)	
30213	212	Temperature 4 Low Word (x10000)	
30214	213	Temperature 5 High Word (x10000)	
30215	214	Temperature 5 Low Word (x10000)	
30216	215	Temperature 6 High Word (x10000)	
30217	216	Temperature 6 Low Word (x10000)	
30218	217	Temperature 7 High Word (x10000)	
30219	218	Temperature 7 Low Word (x10000)	
30220	219	Temperature 8 High Word (x10000)	
30221	220	Temperature 8 Low Word (x10000)	
30222	221	Temperature 9 High Word (x10000)	
30223	222	Temperature 9 Low Word (x10000)	
30224	223	Temperature 10 High Word (x10000)	
30225	224	Temperature 10 Low Word (x10000)	
30226	225	Temperature 11 High Word (x10000)	
30227	226	Temperature 11 Low Word (x10000)	
30228	227	Temperature 12 High Word (x10000)	
30229	228	Temperature 12 Low Word (x10000)	

DEVICE MODBUS REGISTER MAPS (CONTINUED)

Modbus Register	Data Address	Data Description ‡ denotes duplicate register	Note Reference
30230	229	Temperature Average High Word (x10000)	5, Page 27
30231	230	Temperature Average Low Word (x10000)	
30232	231	GOVP High Word ‡	6, Page 27
30233	232	GOVP Low Word ‡	
30234	233	GOVI High Word ‡	7, Page 27
30235	234	GOVI Low Word ‡	
30236	235	GOVT High Word ‡	8, Page 27
30237	236	GOVT Low Word ‡	
30238	237	GOVU High Word ‡	9, Page 27
30239	238	GOVU Low Word ‡	
30240	239	NSVP High Word ‡	10, Page 27
30241	240	NSVP Low Word ‡	
30242	241	MASS High Word ‡	
30243	242	MASS Low Word ‡	
30244	243	Temperature Correction Method High Word ‡	11, Page 27
30245	244	Temperature Correction Method Low Word ‡	
30246	245	API Gravity High Word (x100) ‡	
30247	246	API Gravity Low Word (x100) ‡	
30248	247	Working Capacity High Word (x10) ‡	
30249	248	Working Capacity Low Word (x10) ‡	
30250	249	TEC High Word (x10000000) ‡	12, Page 27
30251	250	TEC Low Word (x10000000) ‡	
30252	251	Density High Word (x100) ‡	13, Page 27
30253	252	Density Low Word (x100) ‡	
30254	253	Reference Temperature High Word (x10) ‡	14, Page 27
30255	254	Reference Temperature Low Word (x10) ‡	
30256	255	Volume Calculation Mode High Word ‡	15, Page 27
30257	256	Volume Calculation Mode Low Word ‡	
30258	257	Sphere Radius High Word (x10) ‡	16, Page 27

Modbus Register	Data Address	Data Description ‡ denotes duplicate register	Note Reference
30259	258	Sphere Radius Low Word (x10) ‡	
30260	259	Sphere Offset High Word (x10) ‡	17, Page 27
30261	260	Sphere Offset Low Word (x10) ‡	
30262	261	Average Interval High Word ‡	18, Page 27
30263	262	Average Interval Low Word ‡	
30264	263	Alarm/Status High Word ‡	19, Page 27
30265	264	Alarm/Status Low Word ‡	
30266	265	VCF Calculation Error Status ‡	20, page 28
30267	266	Volume Calculation Error Status ‡	21, page 28
30300	299	Temperature Units High ‡	23, page 28
30301	300	Temperature Units Low ‡	
30302	301	Density Units High ‡	24, page 28
30303	302	Density Units Low ‡	
30304	303	Volume Units High ‡	25, page 28
30305	304	Volume Units Low ‡	
30306	305	Length Units High ‡	26, page 28
30307	306	Length Units Low ‡	
30308	307	Mass Units High ‡	27, Page 27
30309	308	Mass Units Low ‡	
30310	309	Set New Device Address ‡	28, page 28
31101	1100	Tank offset High (x 10)	29, page 28
31102	1101	Tank Offset Low (x 10)	
31103	1102	Calibrate Using Current Product Level High (x 1000)	30, page 28
31104	1103	Calibrate Using Current Product Level Low (x 1000)	
31105	1104	Calibrate Using Current Interface Level High (x 1000)	31, page 28

DEVICE MODBUS REGISTER MAPS (CONTINUED)

Modbus Register	Data Address	Data Description ‡ denotes duplicate register	Note Reference
31106	1105	Calibrate Using Current Interface Level Low (x 1000)	
31107	1106	Calibrate Using Current Roof Level High (x 1000)	32, Page 29
31108	1107	Calibrate Using Current Roof Level Low (x 1000)	
31109	1108	Alarm Units High	33, Page 29
31110	1109	Alarm Units Low	
31111	1110	Interface High Alarm High (x 100)	34, Page 29
31112	1111	Interface High Alarm Low (x 100)	
31113	1112	Interface Low Alarm High (x 100)	35, Page 29
31114	1113	Interface Low Alarm Low (x 100)	
31115	1114	Product High Alarm High (x 100)	36, Page 29
31116	1115	Product High Alarm Low (x 100)	
31117	1116	Product Low Alarm High (x 100)	37, Page 29
31118	1117	Product Low Alarm Low (x 100)	
31119	1118	Roof High Alarm High (x 100)	38, Page 29
31120	1119	Roof High Alarm Low (x 100)	
31121	1120	Roof Low Alarm High (x 100)	39, Page 29
31122	1121	Roof Low Alarm Low (x 100)	
31123	1122	Temperature Average High Alarm High (x 100)	40, Page 29
31124	1123	Temperature Average High Alarm Low (x 100)	
31125	1124	Temperature Average Low Alarm High (x 100)	41, Page 29
31126	1125	Temperature Average Low Alarm Low (x 100)	
31127– 31998	1126 – 1997	Reserved	22, page 28
31999	1998	Number Of Strap Table Entries High	42, Page 29
32000	1999	Number Of Strap Table Entries Low	
32001	2000	Strap Table Level 1 High (x 10000)	43, Page 29

Modbus Register	Data Address	Data Description ‡ denotes duplicate register	Note Reference
32002	2001	Strap Table Level 1 Low (x 10000)	
32003	2002	Strap Table Level 2 High (x 10000)	
32004	2003	Strap Table Level 2 Low (x 10000)	
32005	2004	Strap Table Level 3 High (x 10000)	
32006	2005	Strap Table Level 3 Low (x 10000)	
↓	↓		
32199	2198	Strap Table Level 100 High (x 10000)	44, Page 29
32200	2199	Strap Table Level 100 Low (x 10000)	
32201	2200	Strap Table Volume 1 High	45, Page 29
32202	2201	Strap Table Volume 1 Low	
32203	2202	Strap Table Volume 2 High	
32204	2203	Strap Table Volume 2 Low	
32205	2204	Strap Table Volume 3 High	
32206	2205	Strap Table Volume 3 Low	
↓	↓		
32399	2398	Strap Table Volume 100 High (x 10000)	46, Page 29
32400	2399	Strap Table Volume 100 Low (x 10000)	
32401 – 34998	2400 – 4997	Reserved	
34999	4998	Number Of VCF Table Entries High	47, Page 29
35000	4999	Number Of VCF Table Entries Low	
35001	5000	VCF Table Tempera- ture 1 High (x 10000)	48, Page 29
35002	5001	VCF Table Tempera- ture 1 Low (x 10000)	
35003	5002	VCF Table Tempera- ture 2 High (x 10000)	

DEVICE MODBUS REGISTER MAPS (CONTINUED)

Modbus Register	Data Address	Data Description ‡ denotes duplicate register	Note Reference
35004	5003	VCF Table Temperature 2 Low (x 10000)	
35005	5004	VCF Table Temperature 3 High (x 10000)	
35006	5005	VCF Table Temperature 3 Low (x 10000)	
↓	↓		
35099	5098	VCF Table Temperature 50 High (x 10000)	49, page 30
35100	5099	VCF Table Temperature 50 Low (x 10000)	
35101	5100	VCF Table Correction 1 High (x 10000)	50, page 30

Modbus Register	Data Address	Data Description ‡ denotes duplicate register	Note Reference
35102	5101	VCF Table Correction 1 Low (x 10000)	
35103	5102	VCF Table Correction 2 High (x 10000)	
35104	5103	VCF Table Correction 2 Low (x 10000)	
35105	5104	VCF Table Correction 3 High (x 10000)	
35106	5105	VCF Table Correction 3 Low (x 10000)	
↓	↓		
35199	5198	VCF Table Correction 50 High (x 10000)	51, page 30
35200	5199	VCF Table Correction 50 Low (x 10000)	

SPECIAL/ADVANCED DIAGNOSTIC REGISTER MAPS

Modbus Register	Data Address	Data Description	Note Reference
35201	5200	Num_Linearization_Entries_Hi Num_Linearization_Entries_Lo	
35203	5202 - 5999	Lintable_Level1_Hi Lintable_Level1_Lo	
35601	5600	Lintable_Level200_Hi Lintable_Level200_Lo	
35603	5602 - 5999	Lintable_Error1_Hi Lintable_Error1_Lo	

Modbus Register	Data Address	Data Description	Note Reference
36001	6000	Lintable_Error200_Hi Lintable_Error200_Lo	
36003	6002 - 6399	Lintable_Slope1_Hi Lintable_Slope1_Lo	
36401	6400	Lintable_Slope200_Hi Lintable_Slope200_Lo	

HOW UNITS ARE USED

Registers that are read or preset are done so using the current unit type's programmed unit.

For example:

If the current unit type is 'Length' and you currently have selected 'Feet' as your unit, then the value returned will be in that unit. Make sure the value programmed is also done so using that unit.

MODBUS REGISTER MAP NOTE REFERENCES

1. All registers can be accessed using either *Modbus Function 03* (Read Holding Registers) or *Modbus Function 04* (Read Input Registers). However, all registers are read-only in this implementation.

For example:

Registers 30001 and 30002 (using Function 03) can also be read as registers 40001 and 40002 (using Function 04).

2. Pairs of registers identified as 'High Word' and 'Low Word' must be read together reading the 'High Word' first. Both values need to be concatenated by the master to form a 32-bit 'long word' quantity.

For example:

Register 30001 (16-bit high word) = 0002H (Must be read first) Register 30002 (16-bit low word) = 3F8CH
Long word (32-bit) = 00023F8CH (decimal 147340)

Or:

Register 30001 (high word) = 2

Register 30002 (low word) = 16268

Multiply register 30001 x 65536 : 2 x 65536 = 131072

Add result to register 30002 : 131072 + 16268 = 147340

DEVICE MODBUS REGISTER MAPS (CONTINUED)

3. All registers identified as '(x 10)', '(x 100)', '(x 10000)', '(x 100000000)' or '(x 1000)' have been scaled (multiplied) by a factor of 10, 100, 1000, 10000 or 100000000 before transmission to preserve the fractional portion of the data value. The master must divide these values by the scale factor as necessary.

For example:

Register 30001 (16-bit high word) = 0002H

Long word (32-bit) = 00023F8CH (decimal 147340)

Divide by 1000, actual value = 147.340

4. **Individual digital temperature**
5. **Average submerged temperature**
6. **GOVP** = Gross Observed Volume Product
7. **GOVI** = Gross Observed Volume Interface
8. **GOVT** = Gross Observed Volume Total
9. **GOVU** = Gross Observed Volume Ullage
10. **NSVP** = Net Standard Volume of Product

11. **Temperature Correction Method**

There are five methods to choose from:

- 1 = (6A) Heavy Oils
- 2 = (6B) Light Oils
- 3 = (6C) Chemicals
- 4 = Chemicals with wider coefficients than 6C and a movable reference temperature (6C Mod).
- 5 = Custom Table.

12. **Thermal Expansion Coefficient (TEC)**

Temperature correction method '6C' uses the thermal expansion coefficient of the product being measured to determine the volume correction factor. Allowable values are 270.0 to 930.0. TEC Units are in 10E-6/Deg F.

13. **Density**

Temperature correction method '6C' and 'Custom Table' requires you to enter the density (at the given reference temperature) of the product being measured for the net mass calculation.

14. **Reference Temperature**

This is the desired base temperature for the VCF calculation when Temperature Correction Method '6C Mod' is used.

15. **Volume Calculation Mode**

This is the mode you wish the volume calculations to be performed by:

- 1 = Use Strap Table
- 0 = Use Sphere Calculation

16. **Sphere Radius**

The radius of the sphere when volume calculations are performed (using the sphere calculation mode).

17. **Sphere Offset**

The offset of the sphere when volume calculations are performed (using the sphere calculation mode).

18. **Average Interval**

All level, temperature and volume calculation can be averaged using timed method. Allowable values are as follows:

- 0 = 1 second (default)
- 5 = 5 seconds
- 10 = 10 seconds
- 15 = 15 seconds
- 20 = 20 seconds
- 25 = 25 seconds
- 30 = 30 seconds
- 35 = 35 seconds
- 40 = 40 seconds
- 45 = 45 seconds
- 50 = 50 seconds
- 55 = 55 seconds
- 60 = 60 seconds

19. **Alarm/Status bit definitions:**

- D1 Interface Alarm High
- D2 Interface Alarm Low
- D3 Product Alarm High
- D4 Product Alarm Low
- D5 Roof Alarm High
- D6 Roof Alarm Low
- D7 Average Temperature Alarm High
- D8 Average Temperature Alarm Low
- D9 Magnet Is Missing
- D10 Digital Temperature 0 Error
- D11 Digital Temperature 1 Error
- D12 Digital Temperature 2 Error
- D13 Digital Temperature 3 Error
- D14 Digital Temperature 4 Error
- D15 Digital Temperature Average Error
- D16 – D32 Reserved

For each corresponding alarm bit:

- 0 = ALARM OFF
 - 1 = ALARM ON
- Reserved bits will always be set to 0 (OFF).

DEVICE MODBUS REGISTER MAPS (CONTINUED)

20. Volume Correction Factor Calculation Error Status.

This value can only be read. If there is no error performing the volume correction factor then the value is zero otherwise, the value is a non-zero code and one of the following:

- 1 = Invalid API value or invalid temperature input value for 6A or 6B VCF calculation.
- 2 = Invalid API value or invalid temperature input range for 6A VCF calculation.
- 3 = Invalid API value or invalid temperature input range for 6B VCF calculation.
- 4 = Invalid API value or invalid temperature input value for 6C VCF calculation.
- 5 = Invalid API value or invalid temperature range for 6C VCF calculation.
- 6 = Invalid API value or invalid temperature range for 6C Wide VCF calculation.
- 7 = Invalid delta temperature for 6C VCF calculation.
- 8 = Interpolation error, temperature value not found in the table.
- 9 = Invalid or No VCF method selected.

21. Volume Calculation Error Status

This value can only be read. If there is no error performing the volume calculations then the value is zero otherwise the value is a non-zero code and one of the following:

- 1 = Negative table entries are not allowed.
- 2 = Interpolation error, level value not found in the table.
- 3 = Sphere Calculation error, level exceeds sphere radius x 2.
- 4 = Calculated a negative volume value.

22. **Undefined or reserved registers within the register map** will return a maximum negative value (*8000H*, or *80000000H* for register pairs). Attempting to read registers outside the register map (*35198 or higher*) will cause a Modbus Exception Error Code 02 (*Illegal Data Value*) to be returned.

23. Temperature Units

The value for temperature units can be one of the following codes:

- 0 = Celsius
- 1 = Fahrenheit

24. Density Units High

The value for density units can be one of the following codes:

- 0 = Grams/Milliliters
- 1 = Grams/Liter
- 2 = Kilograms/Cubic Meters
- 3 = Kilograms/Liter
- 4 = Pounds/Cubic Inch
- 5 = Pounds/Cubic Foot
- 6 = Pounds/Gallon
- 7 = Tonnes/Cubic Meter
- 8 = Tons/Cubic Yard

25. Volume Units

The value for volume units can be one of the following codes:

- 0 = Liters
- 1 = Cubic Millimeters
- 2 = Cubic Meters
- 3 = Cubic Inches
- 4 = Cubic Feet
- 5 = Gallons
- 6 = Barrels

26. Length Units

The value for length units can be one of the following codes:

- 0 = Millimeters
- 1 = Centimeters
- 2 = Meters
- 3 = Kilometers
- 4 = Inches
- 5 = Feet
- 6 = Yards

27. Mass Units

The value for mass units can be one of the following codes:

- 0 = Kilograms
- 1 = Grams
- 2 = Ounces
- 3 = Pounds
- 4 = Tons
- 5 = Tonnes

28. Set New Device Address

This register will program the new device address. Valid values for *Modbus* are between: 1 – 247.

29. Tank Offset

This is the value that will be added or subtracted from the level measurements.

This allows the tank level reading to be calibrated to the users hand gauged tank reading (or other reference guide).
(See notes 30, 31 and 32) for more information.

30. Calibrate Using Current Product Level

This is used to calibrate the level measurements. This allows the user to enter the hand gauged tank reading (or other level reference guide) of the Product and the device will calculate the necessary calibration offset.

The calculated value will then be stored as the 'Tank Offset'.
(See note 29)

31. Calibrate Using Current Interface Level

This is used to calibrate the level measurements. This allows the user to enter the hand gauged tank reading (or other level reference guide) of the Interface and the device will calculate the necessary calibration offset.

The calculated value will then be stored as the 'Tank Offset'.
(See note 29)

DEVICE MODBUS REGISTER MAPS (CONTINUED)

32. Calibrate Using Current Roof Level

This is used to calibrate the level measurements. This allows the user to enter the hand gauged tank reading (or other level reference guide) of the Roof and the device will calculate the necessary calibration offset.

The calculated value will then be stored as the 'Tank Offset'.
(See note 29)

33. Alarm Units

This register programs the unit type for which you can configure alarms. Product and Interface can be 'Volume or 'Length' unit type, however Roof can only be 'Length' unit type.

Valid Values are as follows:

- 2 = Volume Units Type.
- 3 = Length Units Type.

34. Interface High Alarm

The value for which the Interface cannot be \geq . Make sure the value is programmed in the current Alarm Units type.
(See Note 33)

35. Interface Low Alarm

The value for which the Interface cannot be \leq .
Make sure the value is programmed in the current Alarm Units type. (See Note 33)

36. Product High Alarm

The value for which the Product cannot be \geq .
Make sure the value is programmed in the current Alarm Units type. (See Note 33)

37. Product Low Alarm

The value for which the Product cannot be \leq .
Make sure the value is programmed in the current Alarm Units type. (See Note 33)

38. Roof High Alarm

The value for which the Roof cannot be \geq .
This value can only be in unit type of Length. (See Note 33)

39. Roof Low Alarm

The value for which the Roof cannot be \leq .
This value can only be in unit type of Length. (See Note 33)

40. Temperature Average High Alarm

The value for which the Average Temperature cannot be \geq .

41. Temperature Average Low Alarm

The value for which the Average Temperature cannot be \leq .

42. Number Of Strap Table Entries

This value specifies the number of strap table entries to be used in the tank-strapping table.
Table sizes can range from 2 to 100 entries.

43. Strap Table Level 1

This is the register for the first strap table level value entry. Each register can be accessed individually (but programmed in pairs) using the following formula:

$$\text{Strap Table Level 1 High} + ((\text{Desired Entry \#}) * 2) - 2.$$

For example,

if you wanted to program the 50th table entry:

$$32000 + ((50 * 2) - 2) = 32098.$$

You can program the entire table by setting the strap table Level 1 High register (32000) as your first register and a length of 100 using Modbus Function 16. You could also use Modbus Function 6 to program a single register pair.

44. Strap Table Level 100

This is the register for the last strap table Level value entry.
(See note 43) for details.

45. Strap Table Volume 1

This is the register for the first strap table volume value entry. Each register can be accessed individually (but programmed in pairs) using the following formula:

$$\text{Strap Table Volume 1 High} + ((\text{Desired Entry \#}) * 2) - 2$$

For example,

If you wanted to program the 50th table entry:

$$32200 + ((50 * 2) - 2) = 32298.$$

You can program the entire table by providing the strap Table Volume 1 High register (32000) as your first register and a length of 100 using Modbus Function 16. You could also use Modbus Function 6 to program a single register pair.

46. Strap Table Volume 100

This is the register for the last strap table Volume value entry.
(See note 45) for details.

47. Number of VCF Table Entries

This value specifies the number of VCF table entries to be used in the volume correction factor table.
Table sizes can range from 2 to 50 entries.

48. VCF Table Temperature 1

This is the register for the first VCF table Temperature value entry.

Each register can be accessed individually (but programmed in pairs) using the following formula:

$$\text{VCF table Temperature 1 High} + ((\text{Desired Entry \#}) * 2) - 2.$$

For example,

if you wanted to program the 25th table entry:

$$35000 + ((25 * 2) - 2) = 35048.$$

You can program the entire table by providing the VCF table

Temperature 1 High register (35000) as your first register and a length of 50 using Modbus Function 16.
You could also use Modbus Function 6 to program a single register pair.

49. VCF Table Temperature 50

This is the register for the last VCF table Temperature value entry. (See note 48) for more information.

50. VCF Table Correction 1

This is the register for the first VCF table Correction value entry. Each register can be accessed individually (but programmed in pairs) using the following formula:

VCF table Correction 1 High + ((Enter Entry #) * 2) – 2.
For example,
if you wanted to program the 25th table entry:
 $35100 + ((25 * 2) - 2) = 35148$.

You can program the entire table by providing the VCF table Correction 1 High register (35100) as your first register and a length of 50 using Modbus Function 16.
You could also use Modbus Function 6 to program a single register pair.

51. VCF Table Correction 50

This is the register for the last VCF table Correction value entry. (See note 50) for more information.

Formulas used in volume calculation

1. $GOVP = GOVT - GOVI$ (two float system)

$GOVP = GOVT$ (one float system)

$GOVT = GOVP + GOVI$ (two float system)

$GOVT = GOVP$ (one float system)

$GOVU = WORKING\ CAPACITY - GOVT$ (one or two float system)

The gross observed volume of the product (*GOVP*) is equal to the total volume of the tank (*GOVT*) minus the interface volume (*GOVI*). The *GOVT* is measured by the product float (the float closest to the flange of the transmitter) and the *GOVI* is measured by the interface float (the float closest to the tip of the transmitter). The level information from the transmitter is used along with the strap table to calculate the corresponding gross observed volumes.

2. $NSVP = GOVP \times VCF$

The net standard volume of the product (*NSVP*) is equal to the gross observed volume of the product (*GOVP*) multiplied by the volume correction factor (*VCF*). The *VCF* is calculated from thermal expansion properties of the product (programmed by the user) and the temperature information from the gauge. (see 4. *VOLUME CORRECTION FACTOR*) for details.

3. $MASS = NSVP \times DENSITY$

The mass of the product (*MASS*) is equal to the net standard volume of the product (*NSVP*) multiplied by the density of the product (*DENSITY*) programmed by the user.

4. VOLUME CORRECTION FACTOR

$VCF = EXP \{-A(T) \times (t-T) \times [1 + (0.8 \times A(T) \times (t-T))]\}$

Where:

t = any temperature*

T = BASE TEMPERATURE (60 DEGREES F)

A(T) = coefficient of thermal expansion at the base temperature T

Where:

EXP is the exponential function (e^x).

The coefficient of thermal expansion at the base temperature is related to the density of the product at the base temperature T by:

$A(T) = [K0 + K1 \times DEN(T)] / [DEN(T) \times DEN(T)]$

Where:

Density is defined in units of KG/M³

K0 and K1 are constants related to each product.

*API 2540 states that temperature data is rounded to the nearest tenth (0.1) degree.

This section includes all the constants used by the software to calculate the volume correction factors and valid ranges for the API (density) and temperature data.

Constants:	K0 = 341.0957	
	K1 = 0.0	
Valid temperature range		Valid gravity ranges (API)
0 to +300.0 °F		0 to 40.0 °API
0 to +250.0 °F		40.1 to 50.0 °API
0 to +200.0 °F		50.1 to 100.0 °API

Table 5. 6A heavy oils

FORMULAS USED IN VOLUME CALCULATIONS (CONTINUED)

Product type	Constants	Valid gravity range (API)
Fuel oil	K0 = 103.8720 K1 = 0.2701	0.0 to 37.0 °API
Jet group	K0 = 330.3010 K1 = 0.0	37.1 to 47.9 °API
Transition group	K0 = 1489.0670 K1 = -0.0018684	48.0 to 52.0 °API
Gasoline	K0 = 192.4571 K1 = 0.2438	52.1 to 85.0 °API
Valid temperature ranges		Valid TEC ranges
0 to +300.0 °F		0 to 40.0 °API
0 to +250.0 °F		40.1 to 50.0 °API
0 to +200.0 °F		50.1 to 85.0 °API

Table 6. 6B light oils

Valid temperature range	Valid TEC ranges
0 to +300.0 °F	270.0 to 510.0 * 10E-6/ °F
0 to +250.0 °F	510.5 to 530.0 * 10E-6/ °F
0 to +200.0 °F	530.5 to 930.0 * 10E-6/ °F

*For the transition group, $A(T) = [K1 + K0 (DEN(T) \times DEN(T))]$

**TEC is the thermal expansion coefficient of the product being measured

Table 7. 6C chemicals

Valid temperature range	Valid TEC ranges
0 to +300.0 °F	100.0 to 999.0 * 10E-6/ °F

*For the transition group, $A(T) = [K1 + K0 (DEN(T) \times DEN(T))]$

Table 8. 6C MOD

Note:

Volumetric modes 6C MOD and CUST TAB are not intended for custody transfer applications since they do not follow API standard 2540 exactly. The software for 6C MOD incorporates a moveable temperature reference and allows for a wider range of TEC values.

Installing the M-Series Digital Setup Software

Adjustments to the calibration and set up parameters of the transmitter can be performed using the M-Series Digital Setup Software package. The software can be run from any PC using a RS-485 to RS-232 converter (See Table 9 MTS part number references). In the 'MTS Digital Gauge Configuration - Modbus -COM' window, you will see two tabs labeled 'Data From Device' (see Figure 14) on page 32 and 'Volume Calculations' (see Figure 15 on page 32). You will use these tabs to calibrate the transmitter and change setup parameters.

Note:

You must use a RS-485 converter with 'Send Data Control' when using the M-Series Digital Setup software to ensure proper operation.

Example: B & B Electronics 485BAT3 (815-433-5100 www.bb-elec.com).

M-Series PC Digital Setup Software (Modbus) CD and RS-485 to RS-232 converter	M-Series PC Digital Setup Software (Modbus) CD	RS-485 to RS-232 converter
Order number: 625051	Order number: 625052	Order number: 380075

Table 9. MTS part number references

Perform the following steps to install the transmitter setup software to establish communications with the transmitter:

1. Install Setup Software from the CD that came with your transmitter or go to www.mtsensors.com to download the latest version.
2. Connect transmitter to the RS-485 to RS-232 converter and attach the converter to your PC. Some PC's will require an additional Serial to USB converter.
3. Open the Software program.
4. Select **COM Port**. If you do not know which COM port to select, right click **My Computer** and select **Properties -> Hardware Tab -> Device Manager -> Ports (COM & LPT)** to view the list.
5. Click the **Device:** pull-down window and select the 'transmitter address', the factory default for *Modbus* is **247**.

INSTALLING THE SETUP SOFTWARE (CONTINUED)

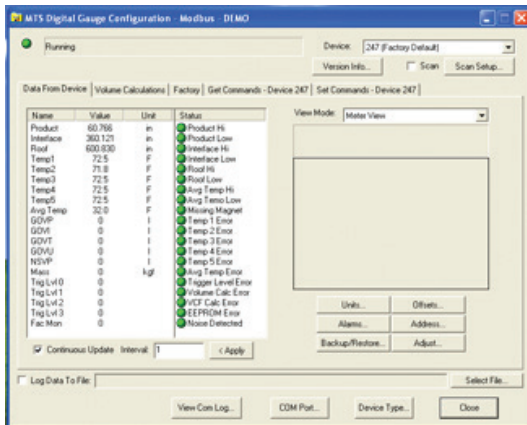


Figure 14. Data From Device tab window

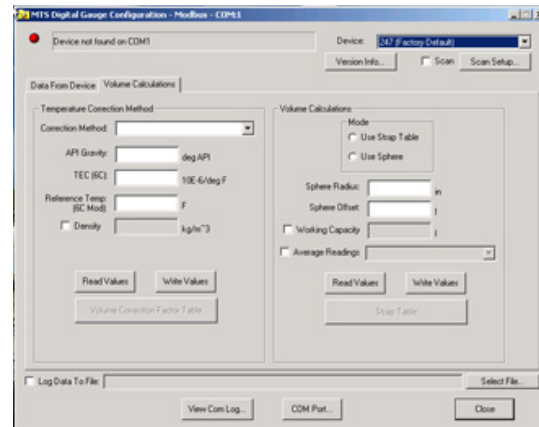


Figure 15. Volume Calculations tab window

Setting up and calibrating the Model MG digital transmitter

Pages 32 to 36 contain the following software parameter information for both 'Data From Device' and 'Volume Calculations' tabs:

DATA FROM DEVICE PARAMETERS:

- Units
- Alarms
- Offset
- Address
- Backup/Restore File
- Adjust
- COM Port
- Continuous Update
- Data Logging

VOLUME CALCULATIONS PARAMETERS:

- Correction Method
- API Gravity
- Thermal Expansion Coefficient (TEC)
- Reference Temperature
- Density
- Volume Correction Factor (VCF)
- Volume Calculation Mode
- Sphere Radius
- Sphere Offset
- Working Capacity
- Average Readings
- Strap Table

DATA FROM DEVICE TAB

Units

To change Unit parameters, click the 'Units' button in the 'Data From Device' tab window. In the 'Select Units' window (See Figure 16) you can update units of measurement for length, temperature, volume, mass and density can be changed by selecting the appropriate parameter in the drop down menu, then click 'Send'. A confirmation popup window confirms the send is successful.

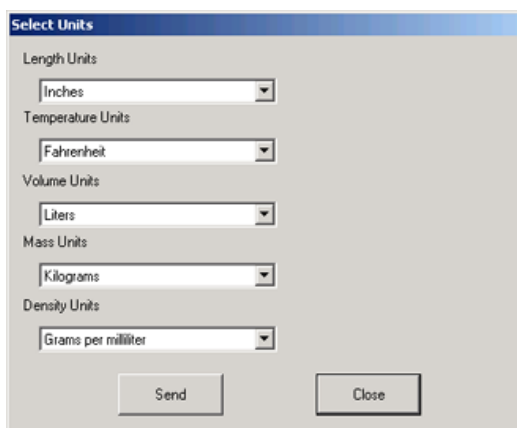


Figure 16. Select Units window

Alarms

To set the Alarms, select the 'Alarms' button in the 'Data From Device' tab window. A high and low alarm is offered for the product, interface, and average temperature and can be set to either length units or volume units from the pull down menu (See Figure 17). Each alarm needs to be checked and entered before you click the 'Send' button. A confirmation popup window confirms the send is successful.

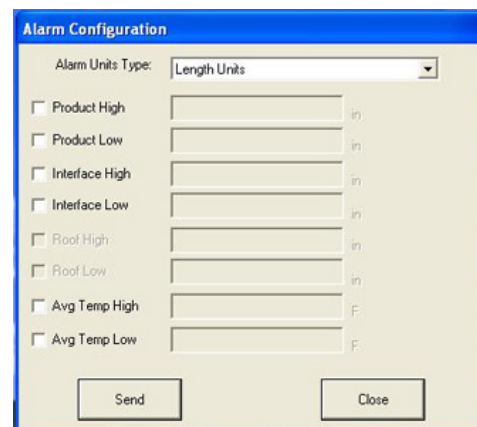


Figure 17. Alarm Configuration window

DATA FROM DEVICE TAB (CONTINUED)

Calibration

When you click the **'Offset'** button in the *'Data From Device'* tab window, the *'Offsets'* window opens. There are two calibration *'Offset Methods'* to choose from, **'Enter Current Tank Level'** and **'Enter Level Offset'**. Click to open the *'Offset Method:'* drop down menu and select a calibration method. Choose either method **'Enter Current Tank Level'** or **'Enter Current Interface Level'** and type a value in the active field, then click the **'Send'** button. A confirmation popup window confirms the send is successful.

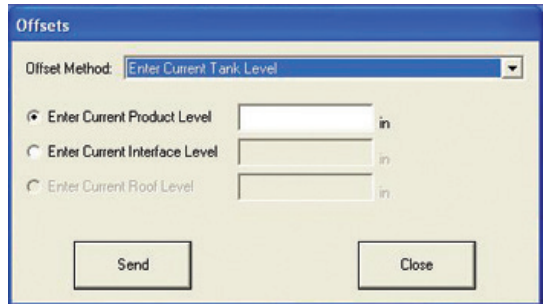


Figure 18. Offsets window - Enter Current Tank Level

When you choose **'Enter Level Offset'** from the *'Offset Method:'* drop down menu, you can adjust the offset where the transmitters zero point is located. This adjustment will significantly shorten the span of the transmitter or counter inactive zones. Adjust the value accordingly and click **'Send'**. A confirmation popup window confirms the send is successful.

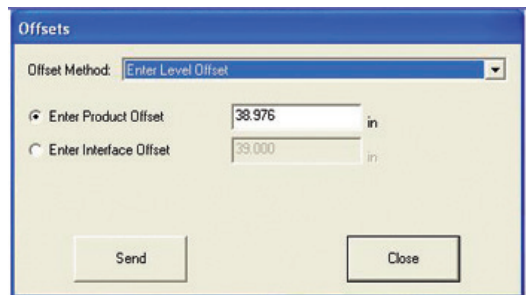


Figure 19. Offsets window - Enter Level Offset method

Address

To change the transmitter address, click the **'Address'** button in the *'Data From Device'* tab window. In the *'Change Address'* window, type the **'New Address'** in the active field and click **'Send'**. A confirmation popup window confirms the send is successful.

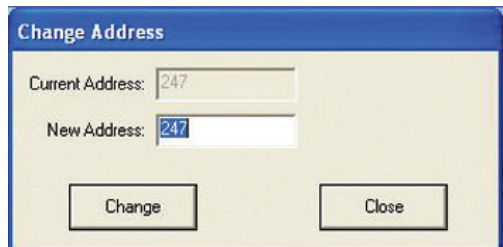


Figure 20. Change Address window - New Address entry

Backup / Restore File

If your electronics requires a replacement or if your current settings need to be refreshed, it is recommended that you create a backup or restoration file. To create a backup, click the **'Backup/Restore'** button in the *'Data From Device'* tab window. In the *'Backup and Restore Device Settings'* window, click the **'Get Data From Sensor'** button and **'Save Settings to File'** button. When prompted, save the file to a designated place where you can find it. To upload a file, click the **'Read Settings from File'** button and select your backup file. Click **'Write Data to Sensor'**. A confirmation popup window confirms the upload is successful.

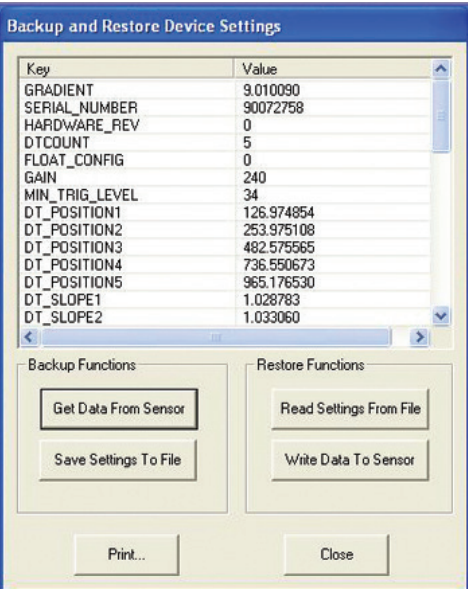


Figure 21. Backup and Restore Device Settings window

Adjust

To adjust the Gain, click the **'Adjust'** button located in the *'Data From Device'* tab window. The *'Modbus Adjust Gain'* window displays different parameter settings depending on the firmware of the transmitter. All transmitters will have the ability to adjust the *'Gain'* from this menu. Other transmitters will have the ability to adjust the gain, and display the following; magnet blanking, delta, and blanking reference. None of these parameters should be changed without *MTS Technical Support* and are password protected. ~mtsdda~

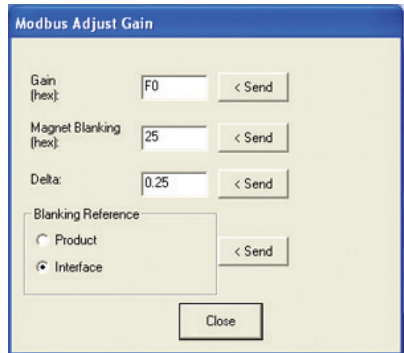


Figure 22. Modbus Adjust Gain window

DATA FROM DEVICE TAB (CONTINUED)

COM Port

To select the Setup Software communication port, click the '**COM Port**' button in the '*Data From Device*' tab window. Select the appropriate communication port and click '**OK**'.

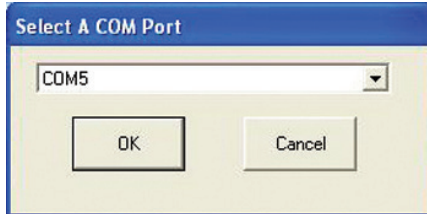


Figure 23. Select a COM Port window

Volume Calculations tab

Note:

As a first step always press the '**Read**' button to determine the transmitter's current configuration. After editing any parameters always press the '**Write**' button to program the transmitter.

Correction Method

The correction method is selected by clicking the pull down menu and selecting the appropriate correction method. Available selections include 6A (Heavy Oils), 6B (Light Oils), 6C (Chemical), 6C Mod, Custom Table, and Disabled. If '*Custom Table*' is chosen, you must click '**Volume Correction Factor Table**' and enter the table.

API Gravity

Enter the '*API gravity*' (normalized density) value for the product being measured in the applicable field. Allowable values are:

6A - 0.0 deg to 100.0 deg API

6B - 0.0 deg to 85.0 deg API

TEC (Thermal Expansion Coefficient)

Temperature Correction Method '6C' uses the thermal expansion coefficient of the product being measured to determine the volume correction factor. Allowable values are 270.0 to 930.0. TEC units are in 10 E-6/deg F. In the '*TEC (6C)*' field, enter the appropriate value.

Reference Temperature

When selecting correction method 6C Mod you will need to enter the desired base temperature for the volume calculations in the '*Reference Temperature*' field. The allowable values are 32 deg F to 150 deg F.

Density

Entering a density is required when using Temperature Correction Method '6C' or 'Custom Table' for net mass calculations. The density measurement should be entered as 'LB/cu.ft.' at the given reference temperature.

Volume Correction Factor Table

When Custom Table is chosen as the temperature correction method the user has to enter the volume correction factor table. The table will hold up to 50 entries of temperature points and correction fac-

Continuous Update

To view realtime data using the Setup Software interface, select the '**Continuous Update**' box. The Interval may be changed to slow down updates but is not necessary.

Data Logging

To download a transmitter data log, Click '**Select File**' in the '*Data From Device*' tab window. Select an Excel file and check the '**Log Data to File**' box to save your data.

tors. Once the file is created it can be saved to a file and kept on a computer for safe keeping or transferred to multiple transmitters. Before closing the user must click '**Send**' to send the VCF table to the transmitter.

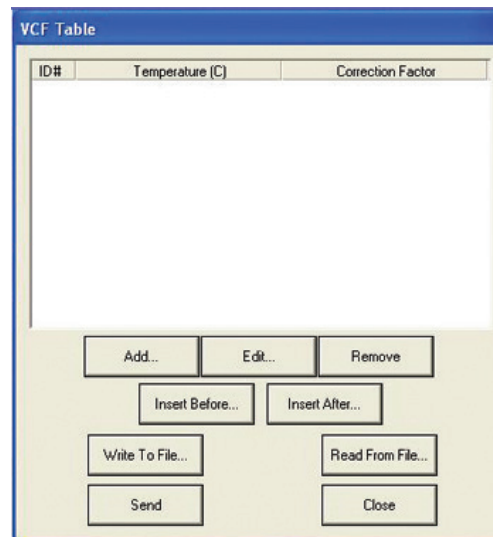


Figure 24. Volume Correction Factor Table window

Volume Calculation Mode

Select between '*Use Sphere*' and '*Use Strap Table*' as the volume calculation mode.

Sphere Radius

Enter the radius of the sphere the transmitter is mounted in.

Sphere Offset

In the '*Sphere Offset*' field, enter the '*sphere offset parameter*' which is used to add or subtract a fixed volume from the calculated sphere volume. This parameter is typically used to account for volume errors created by non-uniform sphere geometry (i.e. Flat bottoms or internal structures)

VOLUME CALCULATIONS TAB (CONTINUED)

Working Capacity

In the working capacity field, enter the volume of safe fill level using the same units defined in the strap table. to calculate Gross Observed Volume Ullage (GOVU).

Average Readings

In the '*Average Ratings*' pull-down menu, select from preset averaging for the data being calculated. Selections are available from 5 to 60 seconds.

Strap Table

When selecting the '*Use Strap Table*' volume calculation mode the user must enter a strap table. The model MG with Modbus is capable of handling a 100 point strap table. To enter a strap table click '**Strap Table**' and click '**Add**' to start entering each volume and distance point. Once the strap table is entered save a copy to your PC by clicking '**Write to File.**' Before closing the user must click '**Send**' to send the strap table to the transmitter.

Straptable default password is 'becareful'.

FOUNDATION™ fieldbus interface

FOUNDATION™ fieldbus is an open, integrated total architecture for information integration that is an all digital, two way communication system. A differentiator for FOUNDATION™ fieldbus is it's built in capability to distribute the control application across the network. The model MG transmitter interfaces via H1 that interconnects field devices at 31.25 kbit/s.

The H1 FOUNDATION™ Fieldbus retains and optimizes the desirable features of the 4 to 20 mA analog system such as:

- Single loop integrity
- A standardized physical interface to the wire
- Bus-powered devices on a single wire pair
- Intrinsic safety options

Device description

The Device Description (DD) file provides information needed for a control system or host to understand the meaning of the data from the field device. DD files are platform and operating system independent so any control system or host can operate a device if it has the device's DD files. The DD files are similar to the drivers that a PC uses to operate printers, USB's, and other devices. Current DD files are available for download from <http://www.fieldbus.org>.

Transducer block

The model MG transmitter contains two transducers blocks: *Setup* and *Factory*. All of the information and functions needed to setup, calibrate, and troubleshoot the model MG are located in the transducer blocks. Please contact Technical Support for help before changing parameters in the transducer blocks. Some of the parameters are password protected for the end users' benefit.

SETUP TRANSDUCER BLOCK		
Index	Parameter mnemonic	Description
1	ST_REV	
2	TAG_DESC	
3	STRATEGY	
4	ALERT_KEY	
5	MODE_BLK	
6	BLOCK_ERR	
7	UPDATE_EVT	
8	BLOCK_ALM	
9	TRANSDUCER_DIRECTORY	
10	TRANSDUCER_TYPE	
11	XD_ERROR	
12	COLLECTION_DIRECTORY	

SETUP TRANSDUCER BLOCK		
Index	Parameter mnemonic	Description
<i>Dynamic variables (Setup transducer block)</i>		
13	PRODUCT_LEVEL_AI	Output Level 1 (Product)
14	INTERFACE_LEVEL_AI	Output Level 2 (Interface)
15	AVERAGE_TEMPERATURE	Output Average Temp of submersed DTs (Temperature sensors)
16	NSVP	NSVP = GOVP x VCF(Volume Correction Factor)
17	GOVP	GOVP = Total Volume - Interface Volume
18	GOVI	GOVI = Interface Volume
20	TEMPERATURE1	DT 1 (Temperature sensor 1)
21	TEMPERATURE2	DT 2 (Temperature sensor 2)
22	TEMPERATURE3	DT 3 (Temperature sensor 3)
23	TEMPERATURE4	DT 4 (Temperature sensor 4)
24	TEMPERATURE5	DT 5 (Temperature sensor 5)
25	GOVT	GOVT = GOVP - GOVI
26	GOVU	GOVU = Working capacity - GOVT
27	MASS	MASS = NSVP x Density

SETUP TRANSDUCER BLOCK		
Index	Parameter mnemonic	Description
<i>Setup parameters (Setup transducer block)</i>		
28	TEMP_CORR_METHOD	There are five methods to choose from: 1 = Heavy Oils 2 = Light Oils 3 = Chemicals 4 = Chemicals with wider coefficients than 6C and a movable reference temperature 5 = custom table
29	API_GRAVITY	Normalized Density value
30	WORKING_CAPACITY	Working capacity of tank
31	TEC	Thermal correction method 6C uses the thermal expansion coefficient of the product being measured to determine the volume correction factor. Allowable values are 270.0 to 930.0 TEC Units. TEC Units are in 10E-6/DegF.
32	DENSITY	Temperature correction method 6C and "custom table" requires you to enter the density (at a given reference temperature) of the product being measured.
33	REF_TEMPERATURE	This is the desired base temperature for the VCF calculation when Temperature Correction Method 4 (6C Wide) is used.
34	VOL_CALC_MODE	This is the mode you wish the volume calculations to be performed by: 1 = Use Strap Table 0 = Use Sphere Calculations
35	SPHERE_RADIUS	The radius of the sphere when volume calculations are performed (using the sphere calculation mode).
36	SPHERE_OFFSET	The offset of the sphere when volume calculations are performed (using the sphere calculation mode).
37	AVERAGE_INTERVAL	All level, temperature, and volume calculations can be averaged using timed method.
38	ALARM_STATUS	

SETUP TRANSDUCER BLOCK		
Index	Parameter mnemonic	Description
39	VCF_COR_ERR_STATUS	If there is no error performing the volume correction factor then the value is zero otherwise the value is a non-zero code.
40	VOL_CAL_ERR_STATUS	If there is no error performing the volume calculations then the value is zero otherwise the value is a non-zero code.
41	TEMP_UNITS	Celsius, Fahrenheit
42	DENSITY_UNITS	Grams per Milliliter, Grams per Liter, Kilograms per Cubic Meter, Kilograms per Liter, Pounds per Cubic Inch, Pounds per Cubic Foot, Pounds per Gallon, Metric Tonnes per Cubic Meter, Tons per Cubic Yard
43	VOLUME_UNITS	Liters, Cubic Millimeters, Cubic Meters, Cubic Inches, Cubic Feet, Gallons, or Barrels
44	LENGTH_UNITS	Millimeters, Centimeters, Meters, Kilometers, Inches, Feet, or Yards
45	MASS_UNITS	Kilograms, Grams, Ounces, Pounds, Tons, or Metric Tonnes
46	TANK_OFFSET	This is the value that will be added or subtracted from the level measurement. This allows the tank level reading to be calibrated to the users gauged tank reading (or other reference guide.)
47	INTERFACE_TANK_OFFSET	This is the value that will be added or subtracted from the interface measurement. This allows the tank interface reading to be calibrated to the users gauged tank reading (or other reference guide.)
<i>(Transducer block - Setup parameters continued on next page)</i>		

SETUP TRANSDUCER BLOCK		
Index	Parameter mnemonic	Description
<i>Setup parameters (Setup transducer block) continued</i>		
48	CAL_CURRENT_PROD_LEV	This is used to calibrate the level measurement. This allows the user to enter the hand gauged tank reading (or other level reference guide) of the Product and the device will calculate the necessary calibration offset. The calculated value will then be stored as the "Tank Offset".)
49	CAL_CURRENT_INTER_LEV	This is used to calibrate the level measurement. This allows the user to enter the hand gauged tank reading (or other level reference guide) of the Interface and the device will calculate the necessary calibration offset. The calculated value will then be stored as the "Tank Offset".)
50	ALARM_UNITS	This parameter the unit type for which you can program the alarm. Product and Interface can be "volume" or "length" unit types, however Roof can only be "Length" unit type.
51	INTERFACE_HI_ALM	The value for which the Interface cannot be >=. Make sure that the value is programmed in the current Alarm unit type.
52	INTERFACE_LO_ALM	The value for which the Interface cannot be <=. Make sure that the value is programmed in the current Alarm unit type.
53	PRODUCT_HI_ALM	The value for which the Product cannot be >=. Make sure that the value is programmed in the current Alarm unit type.
54	PRODUCT_LO_ALM	The value for which the Product cannot be <=. Make sure that the value is programmed in the current Alarm unit type.
57	TEMP_AVR_HI_ALM	The value for which the Average Temperature cannot be >=.
58	TEMP_AVR_LO_ALM	The value for which the Average Temperature cannot be <=.

SETUP TRANSDUCER BLOCK		
Index	Parameter mnemonic	Description
59	NUM_STRAP_TAB_ENTRIES	The value specifies the number of strap table entries to be used in the tank-strapping table. Table size can range from 2 to 100 entries
60 - 63	STRAP_TAB_LEVEL	
64 - 67	STRAP_TAB_VOL	
68	NUM_VCF_TAB_ENTRIES	The value specifies the number of VCF table entries to be used in the volume correction factor table. Table size can range from 2 to 50 entries
69 - 70	VCF_TAB_TEMP	
71 - 72	VCF_TAB_CORR	

FACTORY TRANSDUCER BLOCK		
Index	Parameter Mnemonic	Description
1	1ST_REV	
2	TAG_DESC	
3	STRATEGY	
4	ALERT_KEY	
5	MODE_BLK	
6	BLOCK_ERR	
7	UPDATE_EVT	
8	BLOCK_ALM	
9	TRANSDUCER_DIRECTORY	
10	TRANSDUCER_TYPE	
11	XD_ERROR	
12	COLLECTION_DIRECTORY	
13	PASSWORD	Password, 43991
14	REG_MEAS_LENGTH	Length of the Transmitter
15	REG_SER_NO	Serial Number
16	REG_SW_REV	Software Revision
17	REG_GRADIENT	Gradient
18	REG_NUM_TEMPS	Number of DT's
19	REG_SIGNAL_GAIN	Signal Gain
20	REG_MIN_TRIG_LEVEL	Min Trigger Level
21	REG_TRANSMIT_DELAY	Transmission Delay, Always 0
22	REG_SARA_BLANKING	SARA Blanking
23	REG_MAGNET_BLANKING	Magnet Blanking
24	REG_DELTA	Delta
25	REG_MEAS_INTER-FACE_FIRST	Measure Interface First

FACTORY TRANSDUCER BLOCK		
Index	Parameter Mnemonic	Description
26	REG_FLOAT_CONFIG	Float Configuration
27	REG_DIG_TEMP_POS1	Digital Temp Position 1
28	REG_DIG_TEMP_INTER-CEPT1	Digital Temp Intercept 1
29	REG_DIG_TEMP_SLOPE1	Digital Temp Slope 1
30	REG_DIG_TEMP_POS2	Digital Temp Position 2
31	REG_DIG_TEMP_INTER-CEPT2	Digital Temp Intercept 2
32	REG_DIG_TEMP_SLOPE2	Digital Temp Slope 2
33	REG_DIG_TEMP_POS3	Digital Temp Position 3
34	REG_DIG_TEMP_INTER-CEPT3	Digital Temp Intercept 3
35	REG_DIG_TEMP_SLOPE3	Digital Temp Slope 3

Analog input function blocks

The Model MG transmitter contains 6 Analog Inputs with the output options of product, interface, average temperature, NSVP, GOVP, and GOVI. The Interface and GOVI Analog Inputs require the transmitter to be configured for measuring product and interface levels. To perform a quick configuration of the function blocks configure the following:

Channel

Analog Input	Channel #	Units
Product	1	Length units
Interface	2	Length units
Average Temperature	3	Temperature units
NSVP	4	Volume units
GOVP	5	Volume units
GOVI	6	Volume units

Linearization Type

Direct	Choose direct when the output is the transmitter's value.
Indirect	Choose indirect when the output is calculated based off of the transmitter's value and the relationship is linear, i.e. 0 to 100%
Indirect Square Root	Choose indirect square root when the output is calculated based off of the transmitter's and the output is the square root of the transmitter's value.

Transducer Scale and Output Scale

Direct	Transducer Scale and Output Scale do not need to be configured.
Indirect or Indirect Square Root	The transducer scale should be set to the full operating range that the transmitter will see during use. The output scale should contain the values that would be outputted when the transducer scale is at its minimum and maximum. The relationship is linear.

The *Transducer Scale* and *Output Scale* can also be configured to display in set units and with a set number of significant digits.

FACTORY TRANSDUCER BLOCK		
Index	Parameter Mnemonic	Description
36	REG_DIG_TEMP_POS4	Digital Temp Position 4
37	REG_DIG_TEMP_INTER-CEPT4	Digital Temp Intercept 4
38	REG_DIG_TEMP_SLOPE4	Digital Temp Slope 4
39	REG_DIG_TEMP_POS5	Digital Temp Position 5
40	REG_DIG_TEMP_INTER-CEPT5	Digital Temp Intercept 5
41	REG_DIG_TEMP_SLOPE5	Digital Temp Slope 5
42	REG_TRIGGER_LEV0	
43	REG_TRIGGER_LEV1	
44	REG_TRIGGER_LEV2	
45	REG_TRIGGER_LEV3	
46	NUM_TEMP_AVR_HI	Num Temp Average

Transducer Scale units will be the same as the units programmed into the transmitter; the default settings are *Inches* for length, *Fahrenheit* for temperature, and *Gallons* for volume. Units can be changed under **MTS_SETUP_TB** -> **Setup Parameters** -> **Data from device** -> **Units**. It is best to double check the units in the transmitter and the Transducer Scale incase someone has changed them accidentally.

Example 1: Output of product level

Parameter	Configured Value
Channel	1 - Product
Linearization Type	Direct
Transducer Scale: EU at 100%	N/A
Transducer Scale: EU at 0%	N/A
Transducer Scale: Units Index	N/A
Transducer Scale: Decimal	N/A
Output Scale: EU at 100%	N/A
Output Scale: EU at 0%	N/A
Output Scale: Units Index	N/A
Output Scale: Decimal	N/A

Example 2: Output of Product Level in Percent for 10 m (33 ft.) Transmitter

Parameter	Configured Value
Channel	1 - Product
Linearization Type	Indirect
Transducer Scale: EU at 100%	396
Transducer Scale: EU at 0%	0
Transducer Scale: Units Index	In
Transducer Scale: Decimal	3
Output Scale: EU at 100%	100
Output Scale: EU at 0%	0
Output Scale: Units Index	%
Output Scale: Decimal	3

Resource block

The Resource Block describes characteristics of the Fieldbus device such as the device name, manufacturer, and serial number. A device has only one Resource Block.

LAS/Back-up LAS

The model MG transmitter is designed as a Link Master and can be used as a primary or secondary Link Active Scheduler (LAS). For the majority of networks the host system will be the primary LAS with a field device acting as secondary LAS in the event that the primary LAS fails. The typically use of the model MG transmitter will be as a secondary LAS for back-up.

Setup and calibration

Setup and Calibration can be conducted from any host with a different process. Below are common parameters that will need to be changed. Please consult the Transducer Block section to locate the parameters. Specific parameters are password protected to keep users from accidentally changing factory parameters that should not be changed unless advised by Technical Support.

Note:

The mode will have to be changed to Out of Service (OOS) when editing parameters. When making this change most host systems will warn you that this may upset the process and create a dangerous situation in your plant. Before making the change to OOS, verify that taking the transmitter out of service will not negatively affect control of the plant.

UNITS

The model MG transmitter allows the user to select the units for length, temperature, volume, mass, and density.

TEMP_UNITS	Celsius, Fahrenheit
DENSITY_UNITS	Grams per Milliliter, Grams per Liter, Kilograms per Cubic Meter, Kilograms per Liter, Pounds per Cubic Inch, Pounds per Cubic Foot, Pounds per Gallon, Metric Tonnes per Cubic Meter, Tons per Cubic Yard
VOLUME_UNITS	Liters, Cubic Millimeters, Cubic Meters, Cubic Inches, Cubic Feet, Gallons, or Barrels
LENGTH_UNITS	Millimeters, Centimeters, Meters, Kilometers, Inches, Feet, or Yards
MASS_UNITS	Kilograms, Grams, Ounces, Pounds, Tons, or Metric Tonnes

CALIBRATION

Calibration can be done either using the current tank level or entering an offset for both the product and interface level. The TANK_OFFSET and INTERFACE_TANK_OFFSET contain values that adjust the reference point for the zero point on the transmitter. By adjusting the offsets up or down the user can change the value the transmitter outputs. This process is harder then it sounds and Technical Support should be contacted before proceeding.

An alternative method of calibration is to use CAL_CURRENT_PROD_LEV and CAL_CURRENT_INTER_LEV to calibrate the product and interface levels respectively. In order to do so the tank should be static and the user can hand gauge the tank. The user can then take the hand gauge measurement and input it into the transmitter. Make sure that the level does not move from the time the measurement is taken until the transmitter is calibrated. The transmitter will take the current level that is entered and calculate the offsets for the user.

VOLUME CALCULATION

The model MG will calculate the volume of the vessel using either a sphere or a strap table formula. The user can choose which method by selecting a 1 for Strap Table or a 0 for a Sphere under VOL_CALC_MODE. When selecting to use the Sphere method the user will have to enter the SPHERE_RADIUS and SPHERE_OFFSET. Despite which method is chosen, the user should enter the WORKING_CAPACITY and AVERAGE_INTERVAL.

When the user selects to calculate volume based off of a strap table the user will need to enter the strap table. The first step is to enter the NUM_STRAP_TAB_ENTRIES between 2 and 100. For each strap table point the user will have to enter the STRAP_TAB_LEVEL and STRAP_TAB_VOL for every entry.

TEMPERATURE CORRECTION METHOD

The TEMP_CORR_METHOD is selected by selecting the appropriate correction method.

Available selections include:

- 1 = 6A (Heavy Oils)
- 2 = 6B (Light Oils)
- 3 = 6C (Chemical)
- 4 = 6C Mod
- 5 = Custom Table

If Custom Table is chosen the user will need to enter the NUM_VCF_TAB_ENTRIES.

Enter the API_GRAVITY (normalized density) value for the product being measured in the applicable field. Allowable values are:

- 6A - 0.0 deg to 100.0 deg API
- 6B - 0.0 deg to 85.0 deg API

TEC (Temperature Correction Method) 6C uses the thermal expansion coefficient of the product being measured to determine the volume

correction factor. Allowable values are 270.0 to 930.0. TEC units are in 10 E-6/deg F. In the TEC (6C) field, enter the appropriate value.

When selecting correction method 6C Mod you will need to enter the desired base temperature for the volume calculations in the REF_TEMPERATURE. The allowable values are 32 deg F to 150 deg F.

Entering a DENSITY is required when using Temperature Correction Method 6C or Custom Table for net mass calculations. The density measurement should be entered as LB/cu.ft. at the given reference temperature.

MTS_SETUP_TB

FB dynamic variables

Other dynamic variables

Alarm Status

- Alarm Status
- VCF Calc Error Status
- Volume Calc Error

Setup Parameters

- Data from device

Units

- Length Units
- Temperature Units
- Volume Units
- Mass Units
- Density Units

Alarms

Offsets

- Enter Product Offset
- Enter Interface Offset
- Enter Current Product Level
- Enter Current Interface Level

- Volume Calculations

Temperature Correction Methods

- Temperature Correction Method
- API Gravity
- TEC (6C)
- Ref Temperature (6C Mod)
- Density
- Custom Table
 - Num of VCF table entries
 - Enter Custom Table
 - VCF Corr Table: Temperature
 - VCF Corr Table: Correction Factor

Volume Calculations

- Mode
- Working Capacity
- Average Interval

MTS_FACTORY_TB

When the user selects to calculate temperature correction based off of a custom table the user will need to enter the custom table. The first step is to enter the NUM_VCF_TAB_ENTRIES between 2 and 50. For each custom table point the user will have to enter the VCF_TAB_TEMP and VCF_TAB_CORR for every entry.

FOUNDATION fieldbus handheld menu tree

Password Settings

- Gradient
- Serial Number
- Software Revision
- Number of DT's
- Signal Gain
- Min Trigger Levels
- Transmission Delay
- SARA Blanking
- Magnet Blanking
- Delta
- Measure Interface First

Digital Temperature Setup

- Number of DT's
- Enter Temperature Points

Float Configuration

Set Trigger Levels

DDA interface

Data line termination and biasing:

Termination and biasing of RS-485 data lines are as follows:

- **Biasing**
Each M-Series transmitter has internal high impedance biasing resistors (30K Ω) on both RS-485 data lines. No additional biasing resistors should be present on the connecting devices (PLC, DCS, PC, converter).
- **Termination**
Each M-Series transmitter has an internal termination resistor (100K Ω) installed across the RS-485 signal lines. No additional termination resistors are necessary in the connecting devices (PLC, DCS, PC, converter).

Communication parameters:

The 2-wire differential communication interface and all data transmissions must be at half duplex. Only one device (either the master or a single transmitter) can transmit data at any given time. BAUD rate limitations are listed below.

Modbus:	4800 or 9600 BAUD	8, N, 1
DDA:	4800 BAUD	8, E, 1
(Reference) Monitor:	Modbus RTU Variable BAUD Rate	8, E, 1

Hardware and software environments

The Level Plus Model MG digital transmitter operates in a networked, intrinsically safe RS-485 DDA software environment. This environment supports up to 8 multi-dropped transmitters on one communication line. The network requires a 4-wire bus to provide both power and communications to each of the transmitters located in the hazardous area. The transmitters are connected in multi-point configuration (see Figure 25).

The RS-485 network operates in a master/slave mode where the master (host computer or similar type network controller) interrogates each slave (DDA transmitter) for a specific type of data. Each slave has a unique switch programmable hardware address that is

by the host computer to activate a particular transmitter. In addition, the DDA hardware supports a command decoder that supports up to 128 different commands. The host computer interrogates a transmitter for data by sending an address byte, followed immediately by a command byte. The addressed transmitter will 'wake up', identify itself by transmitting an echo of its own local address followed by the received command, and then perform the requested action. After the requested action has been completed, the data (if any) will be transmitted back to the host computer on the RS-485 network. Refer to Section 'DDA Command decoder examples' on page 43 for more information.

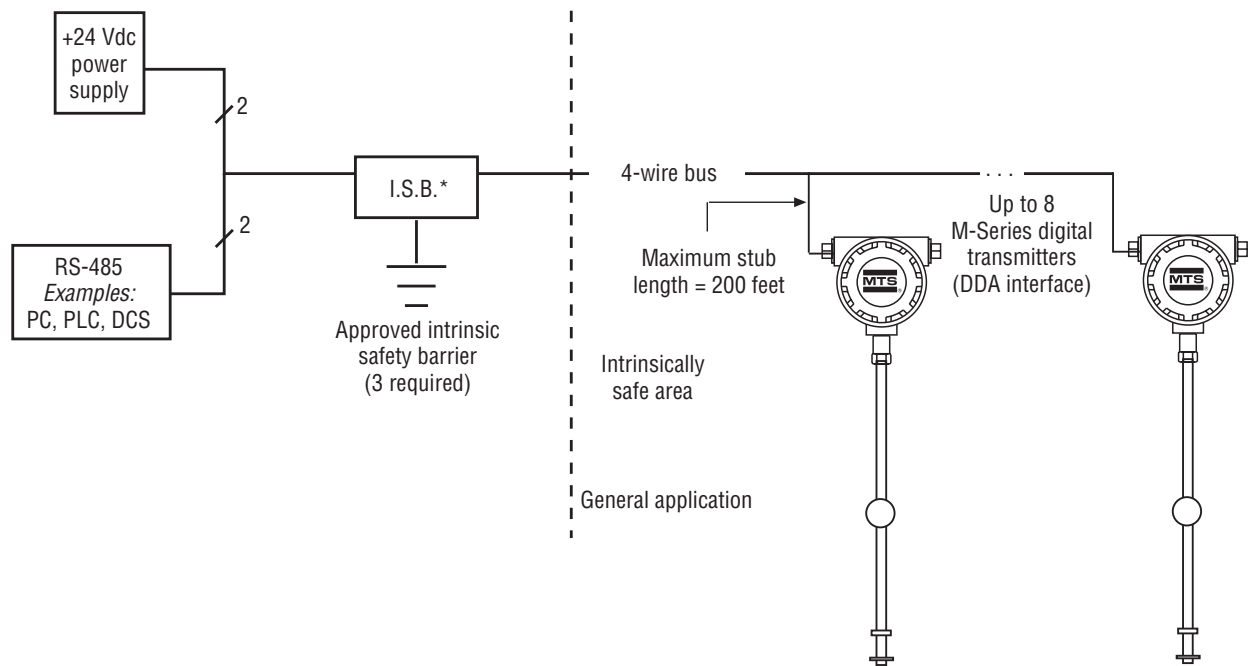
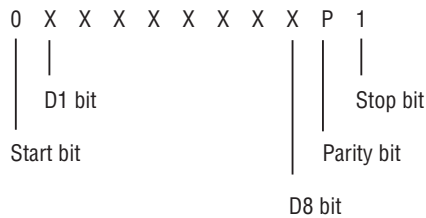


Figure 25. Typical Electrical Connections - Intrinsically Safe System

DDA command decoder examples

SERIAL DATA TRANSMISSION FORMAT

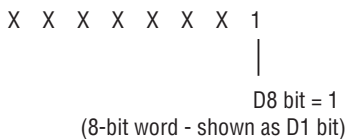
Example 1:



After the DDA address decoder circuitry receives the 11-bit word, an even parity check is performed across the 8-bit data field. If a parity error is found, the word is ignored and the decoder circuitry resets for the next transmission. If the parity check is good, the decoder circuitry checks for a valid address byte. The address decoder circuitry uses the 'D8' bit to distinguish the difference between address bytes and command bytes. Address bytes are defined as having the most significant bit 'D8' set equal to one. Valid address byte values include 'C0' hex to 'FD' hex (192 to 253 decimal). Address byte values from 80 hex to 'BF' hex are reserved for future use, address byte values 'FE' and 'FF' hex are reserved for test functions. (see Example 2).

ADDRESS BYTE

Example 2:



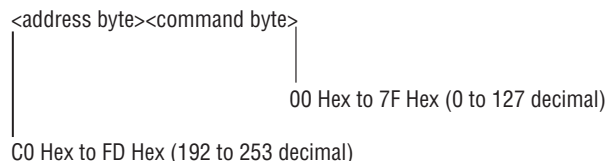
If the received address byte matches the local DDA address, the DDA power supply circuitry is activated. If a valid address byte has been command.

DDA/Host computer communication protocol

The DDA/Host computer communication protocol consists of two parts: the interrogation sequence generated by the host computer and the data response generated by the interrogated DDA transmitter. The host interrogation sequence always consists of an address byte followed immediately by a command byte (see Example 4).

DDA/HOST COMMUNICATION

Example 4:



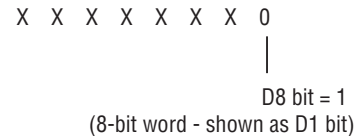
The maximum delay between the address byte and the command byte is 5 milliseconds. The DDA transmitter will not receive the new command byte if this delay period is exceeded (and the old command byte will be left in the command buffer). See previous section for additional information on verification of the Address/Command bytes. An example of an interrogation sequence to access a transmitter programmed for address 'F0' hex (see Example 5).

The transmitter response consists of several components. After a transmitter has been interrogated, the transmitter first responds by

found, the decoder circuitry checks to see if the next received word is a command byte. Valid command byte values include '00' hex to '7F' hex (0 to 127 decimal). In addition, all data byte values are restricted to be within '00' hex and '7F' hex (see Example 3).

COMMAND BYTE (AND DATA BYTES)

Example 3:



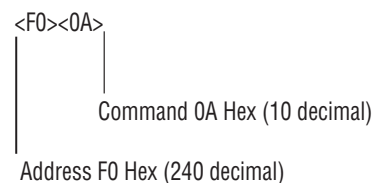
Again, an even parity check is performed on the command byte. If the parity check is good, the eight bit data word is latched into a command buffer. This buffer is read by the DDA software to determine which command to execute. If the parity check fails, the command byte is rejected and the old command (from the previous interrogation sequence) will be left in the command buffer. The DDA hardware cannot determine if the current command was possibly rejected. The host computer must then verify if the correct command was received by reading the echo of the address byte and command byte sent by the DDA transmitter. This is the only guaranteed way to determine that both the address and command bytes were received properly.

This method also insures proper verification, even if the parity check fails to detect a multiple bit data error in either the address byte or command byte. If the host computer determines that either the address byte or command byte has been corrupted, it must wait the proper time-out period and ignore the received message from the DDA transmitter that was improperly interrogated. The time-out period is variable and is based on the duration of the selected DDA

transmitting its own local address and the command that was received from the host computer. This re-transmission of the transmitter address and received command serves two purposes. The first being a simple identification that the correct transmitter received the correct command and that it is currently active. The second purpose is to reset the DDA Address/Command decoder circuitry for the next interrogation sequence.

INTERROGATION DATA SEQUENCE

Example 5:



Note:

If the DDA transmitter does not respond to the first interrogation by the host, the Address/Command decoder will be left in an intermediate state. If this occurs, the host will have to reinterrogate the respective transmitter to reset the Address/Command decoder circuitry and then interrogate the respective transmitter again to perform a new transmitter measurement. This hardware feature must be considered when writing software communication drivers to access DDA transmitter data.

DDA/Host computer communication protocol (Continued)

After the DDA transmitter has retransmitted its local address and received command, it will perform the requested measurement as defined by the received command. After the requested measurement has been completed, the data for that measurement will be transmitted to the host in a predefined format including certain control characters. The DDA transmitted data format begins with a 'start of text' '**STX**' character (STX = 02 hex). The '**STX**' character set is immediately followed by the requested data and then terminated with an 'end of text' '**ETX**' character set (ETX = 03 hex). Certain commands allow multiple data fields to be transmitted within one transmitted data sequence. For these data transmissions, each data field is separated by an ASCII colon ':' character (: = 3A hex), (see Examples 6 and 7).

Single field data transmission

Example 6:

<STX><dddd.ddd><ETX>

Multiple field data transmission

Example 7:

<STX><dddd.ddd:dddd.ddd:dddd.ddd><ETX>

All transmitted data will consist of 7-bit ASCII characters limited to hex values between '00' hex and '7F' hex (i.e. data bit D8 = 0).

After a DDA transmitter has completed a data transmission, the host must wait 50 milliseconds before another interrogation can be performed. This delay is required to enable the previously interrogated transmitter to go into sleep mode and release the network communication lines.

All DDA control commands support a checksum calculation function, *Data Error Detection* (DED) that allows the host computer (master) to check the integrity of the transmitted data. The actual checksum value that is transmitted is the compliment (2's compliment) of the calculated value. The checksum scheme is based on a 16-bit summation of the hex data within the transmitted block (including '**STX**' and '**ETX**' character sets) without regard to overflow. The two byte result of the adding process is then complimented and appended to the transmitted data block.

This compliment process makes the final checksum comparison more efficient in that the checksum result added to its compliment will always result in a zero sum for uncorrupted data transmissions. Checksum data (two hex bytes) can range from '0000' hex to 'FFFF' hex. Since the communication network only allows transmitted data values between '00' and '7F' hex, special processing is required on the hex checksum value before it can be transmitted.

This two byte hex value must first be converted to numeric (decimal) ASCII characters before transmission. For example, a checksum value of 'FFFF' hex would be transmitted as ASCII 65535. The host computer would then have to convert ASCII 65535 back to FFFF hex and perform its own checksum calculation and comparison for the received data from the DDA transmitter. An example is shown (see Example 8) of a single field data transmission including checksum data and an sample checksum calculation.

Checksum calculation

Example 8:

<STX><dddd.ddd><ETX><ccccc>
Append checksum value

Note:

The appended checksum value will always consist of five decimal (ASCII) characters ranging from 00000 to 65535. The checksum function can be enabled or disabled.

Message transmitted from DDA transmitter (command 12 Hex):

<STX><265.322.109.456><ETX>64760

Hex character equivalent of transmitted data record including <STX> and <ETX> characters:

02, 32, 36, 35, 2E, 33, 32, 32, 3A, 31, 30, 39, 2E, 34, 35, 36, 03

Two byte Hex summation of data:

0308 Hex

Two's compliment:

FCF8 Hex

Convert to decimal ASCII:

64760

To verify transmitted data from the DDA transmitter, perform the two byte Hex summation over the data record (including '<STX>' and '<ETX>') shown in (Example 8). The result in this example is 0308 Hex. Then convert the decimal ASCII checksum value back to Hex (for example, 64760 to FCF8 Hex). Add the Hex summation value to the Hex checksum value and the result will be zero (disregarding overflow) for uncorrupted data. 0308 Hex + FCF8 Hex = 0000 Hex.

Note:

Cyclic Redundancy Check (CRC) error checking will be offered at a later date. A command switch will be defined that will let the DDA data be transmitted with CRC error checking instead of checksum error checking. The checksum calculations will use the CRC-CCITT defined polynomial with a 16-bit CRC result. This 16-bit CRC value will be appended to each transmitted message. Since the communication network only allows transmitted data values between 00 and 7F hex, special processing is required on the 16-bit hex CRC value before it can be transmitted. This 16-bit (two byte) hex value must first be converted to numeric (decimal) ASCII characters before transmission. For example, a checksum value of 'FFFF' hex would be transmitted as ASCII 65535.

NETWORK PROTOCOL/TIMING CONSIDERATIONS

The DDA network has several timing constraints that must be considered when designing and coding communication drivers. The DDA network follows the RS-485 standard which defines a multi-drop communication interface that uses differential drivers and receivers operating in half-duplex mode. When using the RS-485 standard configuration, each device's driver and receiver are wired together (see Figure 26).

Each device drive on the network must be disabled (high impedance) except when the device is ready to transmit data. In order to keep devices from transmitting data at the same time, one device is selected as the host (or master). In a DDA network, the host computer (or other communication interface) is the master, and controls the communication timing and protocol. The DDA transmitters act as slave devices, only transmitting data when requested by the host computer device. In this case, the host computer enables its driver and transmits the 'Address/Command' interrogation sequence.

After the Address/Command has been completely transmitted, the host disables its driver to allow reception of the data from the DDA transmitter. The transmitter with the matching address then becomes active, enables its driver and transmits the Address/Command echo followed by the requested data. The transmitter then disables its driver and goes back into sleep mode. Since all devices operate independently, certain timing constraints are imposed on the protocol to eliminate multiple devices from transmitting data simultaneously.

Network protocol timing sequences (interrogation sequences) are shown in (Figure 27). This time line representation of data transmission sequences also provides information about host computer control of the RS-485 communication card and also illustrates driver enabled control through the RTS control line.

The following steps provide an interrogation sequence example:

1. The start of the sequence begins when the host enables its RS-485 driver to transmit the Address/Command bytes (see time line 'T0' in Figure 27).
2. After the driver is enabled, the host performs a small time delay 'T1'. In this example, the host enables the driver by raising the RTS control line of the computer to the active (enabled) state. This typically requires no more than 1 millisecond. If the communication lines are extremely long, additional time may be required due to the additional capacitance of the wires.
3. The host then transmits the address byte followed immediately by the command byte. For 4800 Baud transmission rates, the time to transmit one byte (11-bit word size) is fixed at 2.3 milliseconds. Then time delays 'T2' and 'T4' are fixed at 2.3 milliseconds. Time delay 'T3' is the interbyte transmission time. Normally this is at least one bit time

Note:

Many available communication cards (line drivers) for use with the host computer device use a special control line input to control the enabling and disabling of the RS-485 driver. Typically this input is connected to the computers RTS or DTR communication port control line. The computer can then control the state of the driver by toggling the RTS or DTR signal lines via software control. An example of this control method is shown in (Figure 27). Other control methods are also used depending on the manufacturer of the equipment.

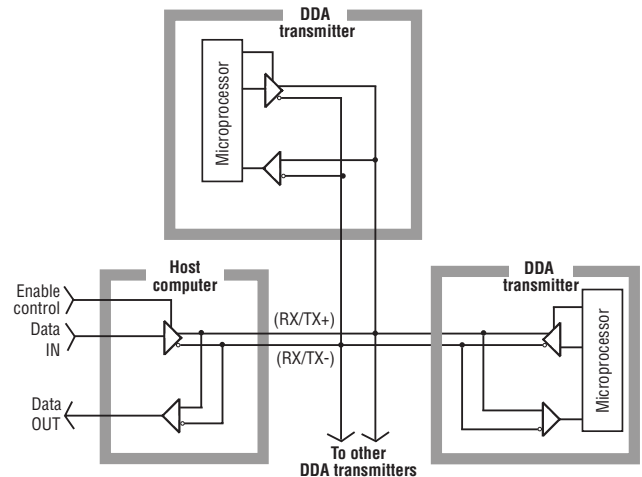


Figure 26. RS-485 Multi-drop example

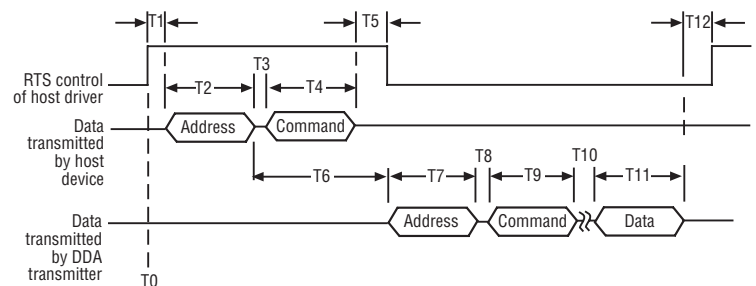


Figure 27. Network protocol timing information

1. (0.21 milliseconds @ 4800 Baud) which is controlled by the computer communication hardware. Sometimes software overhead can extend this delay. The maximum permissible delay for period 'T3' is 5 milliseconds. Then the total maximum delay for periods 'T2, T3, T4' is 9.6 milliseconds.
2. After the host transmits the address and command bytes, the host disables its driver to allow the transmitter to transmit the Address/Command echo and the requested data. Before the driver is disabled, the software must insure that the command byte has been completely transmitted. This can be done by observing control flags from 'UART' of the communication port, such as Transmit Register Empty (TRE) and Transmit Holding Register Empty (if the UART is double buffered). Software delay methods based on maximum character transmission times for 4800 Baud rates can also be

1. Interrogation sequence examples (Continued)

used but are less reliable. Once it has been verified that the command byte '0' has been completely transmitted, an additional delay should be added before the driver is disabled.

This delay 'T5' will insure that data has propagated the network wiring before the driver goes to the high impedance (disabled) state. A delay period of 'T5' = 1 millisecond is adequate for most long cable runs. The maximum delay allowed for 'T5' is based on the fact that time period 'T6' is fixed in the DDA hardware to be 22 (+/-2) milliseconds. The host driver should be disabled well before (at least 5 milliseconds) the DDA transmitter enables its driver and begins transmission of the Address/Command echo. Assuming the maximum delay of 5 milliseconds for period 'T3', and 2.3 milliseconds for 'T4', and that the host driver should be disabled for 5 milliseconds before the transmitter begins transmitting data, the maximum delay for 'T5' then is 7.7 milliseconds.

Note:

If 'T3' is less than 5 milliseconds, then the maximum delay for 'T5' can be extended by the difference (5 milliseconds - T3 actual).

- The transmitter will begin to transmit the Address/Command echo in 22 (+/- 2) milliseconds after the address byte is received from the host computer. This is defined as period 'T6' and is fixed by the DDA hardware. Based on a Baud rate of 4800, the address echo is transmitted in 2.3 milliseconds (period 'T7'). The interbyte delay period 'T8' for the DDA transmitter is fixed at 0.1 milliseconds and the command echo is transmitted 2.3 milliseconds (period 'T9').
- Period 'T10' is the time required for the DDA electronics to perform the requested command. This is a variable delay based on the command requested. The typical transmitter response time for each command is listed in section '11.4 DDA command definitions'.
- Period 'T11' is the time required for the DDA electronics to transmit the data for the requested command. This is a variable delay based on the command requested. The typical data transmission time for each command is listed in section '11.4 DDA command definitions'.
- After the transmitter has completed the data transmission for the requested command, it will disable its driver and go back to inactive mode. The transmitter electronics require 50 milliseconds to transition from active mode to inactive mode. Another transmitter (or the same transmitter) cannot be interrogated until time period 'T12' = 50 milliseconds has elapsed.
- Repeat the sequence for the next transmitter.

Other protocol considerations

- The transmitted ASCII data from the DDA transmitter may contain data fields with 'Exxx' error codes. All DDA error codes are preceded by ASCII 'E' (45 hex, 69 decimal). Communication interface drivers must parse and handle DDA error codes properly or data processing errors could result. For additional information about DDA error codes, (see page 54).
- Use the DDA 'Data Error Detection' function to verify the integrity of the data transmitted from the transmitter.
- Certain RS-485 communication cards and (RS-232 to RS-485 converter cards) allow user control of the receiver function. This feature must be considered when developing communication drivers. Due to the half-duplex RS-485 loopback wire connections, all data that is transmitted by the host computer device will be 'echoed' into the receiver inputs. If the receiver function is enabled, then the host transmitted data along with the DDA transmitter transmitted data will be received into the computer receive buffer.

DDA Command definitions (includes protocol information)

SPECIAL CONTROL COMMANDS

Command 00 Hex (0 Dec) - Transmitter disable command

This command can be used to disable an active transmitter (force transmitter back to sleep mode). This command does not need to be preceded by an address byte and can only be issued when DDA transmitters are not transmitting data. This 'disabled' command is typically used with other commands that could leave the transmitter in active mode, i.e. certain memory transfer commands, test mode commands, etc.

Note:

During normal mode operation, a DDA transmitter will force itself back into sleep mode if any data is transmitted on the network by any other device. This is a safety feature added to the firmware to avoid data collisions on the network.

Command 01 Hex (1 Dec): Module identification command

Data format: <STX><DDA><ETX><cccc>

- Fixed length record containing 3 ASCII characters '<DDA>'
- Five (5) character checksum appended after '<ETX>' character set

Command 02 Hex (2 Dec): Change address

Data format: <SOH><ddd><EOT>

- Fixed length record with three (3) characters
- The data field is the new address
- The data range is the new address
- The data range is from 192 - 253
- '<SOH>' is ASCII 01 Hex
- '<EOT>' is ASCII 04 Hex
- Default Address is '192'

Command 03 Hex - Command Hex 09 - Not Defined

LEVEL COMMANDS

Command 0A Hex (10 Dec): *Output level 1 (product) at 0.1 inch resolution (with checksum)*

Data format: *<STX><dddd.d><ETX><cccc>*

- Variable length record with one (1) to four (4) characters to the left of decimal character
- Fixed at one (1) character to the right of decimal character
- Five (5) character checksum appended after the '<ETX>' character set

Note:

<cccc> Checksum characters are only appended if the Data Error Detection (DED) function is enabled.

Command 0B Hex (11 Dec): *Output level 1 (product) at 0.01 inch resolution (with checksum)*

Data format: *<STX><dddd.dd><ETX><cccc>*

- Variable length record with one (1) to four (4) characters to the left of decimal character
- Fixed at two (2) characters to the right of decimal character
- Five (5) character checksum appended after the '<ETX>' character set

Command 0C Hex (12 Dec): *Output level 1 (product) at 0.001 inch resolution (with checksum)*

Data format: *<STX><dddd.ddd><ETX><cccc>*

- Variable length record with one (1) to four (4) characters to the left of decimal character
- Fixed at three (3) characters to the right of decimal character

Data characters can include the following:

- 0 through 9
- (-) minus sign
- (.) decimal point
- (E) ASCII 45 Hex precedes all error codes
- (:) ASCII 3A Hex is used as a data field separator for multiple data field transmissions
- (space) ASCII 20 Hex space character

Command 0D Hex (13 Dec): *Output level 2 (interface) at 0.1 inch resolution (with checksum)*

Data format: *Same as Command 0A*

Command 0E Hex (14 Dec): *Output level 2 (interface) at 0.01 inch resolution (with checksum)*

Data format: *Same as Command 0B*

Command 0F Hex (15 Dec): *Output level 2 (interface) at 0.001 inch resolution (with checksum)*

Data format: *Same as Command 0C*

Command 10 Hex (16 Dec): *Output level 1 (product) and level 2 interface at 0.1 inch resolution (with checksum)*

Data format: *<STX><dddd.d.ddd.d><ETX><cccc>*

- Variable length record with one (1) to four (4) characters to the left of each decimal character in each data field
- Fixed at one (1) character to the right of each decimal character in each

- data field
- Level 1, level 2 data fields separated by ASCII colon (:) character
- Five (5) character checksum appended after the '<ETX>' character set

Command 11 Hex (17 Dec): *Output level 1 (product) and level 2 (interface) at 0.01 inch resolution (with checksum)*

Data format: *<STX><dddd.dd.ddd.dd><ETX><cccc>*

- Variable length record with one (1) to four (4) characters to the left of each decimal character in each data field
- Fixed at two (2) characters to the right of each decimal character in each data field.
- Level 1, level 2 data fields separated by ASCII colon (:) character
- Five (5) character checksum appended after the '<ETX>' character set

Command 12 Hex (18 Dec): *Output level 1 (product) and level 2 (interface) at 0.001 inch resolution (with checksum)*

Data format: *<STX><dddd.ddd.ddd.ddd><ETX><cccc>*

- Variable length record with one (1) to four (4) characters to the left of each decimal character in each data field
- Fixed at three (3) characters to the right of each decimal character in each data field
- Level 1, level 2 data fields separated by ASCII colon (:) character
- Five (5) character checksum appended after the '<ETX>' character set

Command 13 Hex - Command 18 Hex - Not Defined

TEMPERATURE COMMANDS

Command 19 Hex (25 Dec): *Average Temperature at 1.0 °F resolution (with checksum)*

Data format: *<STX><dddd><ETX><cccc>*

- Variable length record with one (1) to four (4) characters
- Five (5) character checksum appended after the '<ETX>' character set

Note:

Average temperature is the average temperature reading from all DTs submerged by approximately 1.5 inches of product.

Command 1A Hex (26 Dec): *Average temperature at 0.2 °F resolution (with checksum)*

Data format: *<STX><dddd.d><ETX><cccc>*

- Variable length record with one (1) to four (4) characters to the left of decimal character
- Fixed at one (1) character to the right of decimal character
- Five (5) character checksum appended after the '<ETX>' character set

Command 1B Hex (27 Dec): *Average temperature at 0.02 °F resolution (with checksum)*

Data format: *<STX><dddd.dd><ETX><cccc>*

- Variable length record with one (1) to four (4) characters to the left of decimal character
- Fixed at two (2) characters to the right of decimal character
- Five (5) character checksum appended after the '<ETX>' character set

TEMPERATURE COMMANDS (CONTINUED)

Command 1C Hex (28 Dec):

Individual DT temperature at 1.0 °F resolution (with checksum)

Data format:

`<STX><dddd.dddd.dddd.dddd.d><ETX><cccc>`

- Variable length record with one (1) to four (4) characters in each data field
- Variable number of data fields (up to 5) separated by ASCII colon (:) characters. Number of data fields is based on the number of DTs programmed in DDA transmitter memory
- First data field is always DT #1, second data field is DT #2, etc
- Five (5) character checksum appended after the '<ETX>' character set

Command 1D Hex (29 Dec):

Individual DT temperature at 0.2 °F resolution (with checksum)

Data format:

`<STX><dddd.d.dddd.d.dddd.d.dddd.d><ETX><cccc>`

- Variable length record with one (1) to four (4) characters to the left of decimal character in each data field
- Fixed at one (1) character to the right of each decimal character in each data field
- Variable number of data fields (up to 5) separated by ASCII colon (:) characters. Number of data fields is based on the number of DTs programmed in DDA transmitter memory
- First data field is always DT #1, second data field is DT #2,...etc
- Five (5) character checksum appended after the '<ETX>' character set

Command 1E Hex (30 Dec):

Individual DT temperature at 0.02 °F resolution (with checksum)

Data format:

`<STX><dddd.dd:dddd.dd:dddd.dd:dddd.dd><ETX><cccc>`

- Variable length record with one (1) to four (4) characters to the left of decimal character in each data field
- Fixed at two (2) characters to the right of each decimal character in each data field
- Variable number of data fields (up to 5) separated by ASCII colon (:) characters. Number of data fields is based on the number of DTs programmed in DDA transmitter memory
- First data field is always DT#1, second data field is DT #2,...etc
- Five (5) character checksum appended after the '<ETX>' character set

Command 1F Hex (31 Dec):

Average and individual DT temperature at 1.0 °F resolution (with checksum).

Data format:

`<STX><dddd.dddd.dddd.dddd.dddd><ETX><cccc>`

- Variable length record with one (1) to four (4) characters in each data field
- Variable number of data fields (up to 6) separated by ASCII colon (:) characters. The number of data fields is based on the number of DTs programmed in DDA transmitter memory (number of DTs + 1)
- The first data field is always the average of the individual DTs submerged by at least 1.5 inches of product
- The second data field is always DT #1, third data field is DT #2, ... etc
- Five (5) character checksum appended after the '<ETX>' character set

Command 20 Hex (32 Dec):

Average and individual DT temperature at 0.2 °F resolution (with checksum).

Data format:

`<STX><dddd.d:dddd.d:dddd.d:dddd.d:dddd.d><ETX><cccc>`

- Variable length record with one (1) to four (4) characters to the left of decimal character in each data field
- Fixed at one (1) character to the right of each decimal character in each data field
- Variable number of data fields (up to 6) separated by ASCII colon (:) characters. The number of data fields is based on the number of DTs programmed in DDA transmitter memory (number of DTs + 1)
- The first data field is always the average of the individual DTs submerged by at least 1.5 inches of product
- The second data field is always DT #1, third data field is DT #2, ... etc
- Five (5) character checksum appended after the '<ETX>' character set

Command 21 Hex (33 Dec):

Average and individual DT temperature at 0.02 °F resolution (with checksum).

Data format:

`<STX><dddd.dd:dddd.dd:dddd.dd:dddd.dd><ETX><cccc>`

- Variable length record with one (1) to four (4) characters to the left of decimal character in each data field
- Fixed at two (2) characters to the right of each decimal character in each data field
- Variable number of data fields (up to 6) separated by ASCII colon (:) characters. The number of data fields is based on the number of DTs programmed in DDA transmitter memory (number of DTs + 1)
- The first data field is always the average of the individual DTs submerged by at least 1.5 inches of product
- The second data field is always DT #1, third data field is DT #2, ... etc
- Five (5) character checksum appended after the '<ETX>' character set

Command 22 Hex - Command 24 Hex - Reserved

Command 25 Hex (37 Dec):

Fast average and individual DT temperature at 1.0 °F resolution (with checksum)

Data format:

Same as command 1F Hex

Command 26 Hex - Command 27 Hex - Not defined

MULTIPLE OUTPUT COMMANDS (LEVEL AND TEMPERATURE)

Command 28 Hex (40 Dec): *Level 1 (product) at 0.1 inch resolution, and average temperature at 1.0 °F resolution (with checksum)*

Data format:

`<STX><dddd.d:dddd><ETX><cccc>`

- Variable length record with one (1) to four (4) characters to the left of decimal character in first data field
- Fixed at one (1) character to the right of decimal character in first data field
- Variable length record with one (1) to four (4) characters in second data field
- Level 1 temperature data fields separated by ASCII colon (:) character
- Five (5) character checksum appended after the '<ETX>' character set

MULTIPLE OUTPUT COMMANDS (CONTINUED)

Command 29 Hex (41 Dec): *Level 1 (product) at 0.01 inch resolution, and average temperature at 0.2 °F resolution (with checksum)*

Data format: `<STX><dddd.dd:dddd.d><ETX><ccccc>`

- Variable length record with one (1) to four (4) characters to the left of decimal character in first data field
- Fixed at two (2) characters to the right of decimal character in first data field
- Variable length record with one (1) to four (4) characters to the left of decimal character in second data field
- Fixed at one (1) character to the right of decimal character in second data field.
- Level 1, temperature data fields separated by ASCII colon (:) character.
- Five (5) character checksum appended after the '<ETX>' character set

Command 2A Hex (42 Dec): *Level 1 (product) at 0.001 inch resolution, and average temperature at 0.02 °F resolution (with checksum)*

Data format: `<STX><dddd.ddd:dddd.dd><ETX><ccccc>`

- Variable length record with one (1) to four (4) characters to the left of decimal character in first data field
- Fixed at three (3) characters to the right of decimal character in first data field
- Variable length record with one (1) to four (4) characters to the left of decimal character in second data field
- Fixed at two (2) characters to the right of decimal character in second data field
- Level 1, temperature data fields separated by ASCII colon (:) character
- Five (5) character checksum appended after the '<ETX>' character set

Command 2B Hex (43 Dec): *Level 1 (product), level 2 (interface) at 0.1 inch resolution, and average temperature at 1.0 °F resolution (with checksum)*

Data format: `<STX><dddd.d:dddd.d:dddd><ETX><ccccc>`

- Variable length record with one (1) to four (4) characters to the left of decimal character in first data field
- Fixed at one (1) character to the right of decimal character in first data field
- Variable length record with one (1) to four (4) characters to the left of decimal character in second data field
- Fixed at one (1) character to the right of decimal character in second data field
- Variable length record with one (1) to four (4) characters in third data field
- Level 1, level 2, temperature data fields separated by ASCII colon (:) character
- Five (5) character checksum appended after the '<ETX>' character set

Command 2C Hex (44 Dec): *Level 1 (product), level 2 (interface) at 0.01 inch resolution, and average temperature at 0.2 °F resolution (with checksum)*

Data format: `<STX><dddd.dd:dddd.dd:dddd.d><ETX><ccccc>`

- Variable length record with one (1) to four (4) characters to the left of

- decimal character in first data field
- Fixed at two (2) characters to the right of decimal character in first data field
- Variable length record with one (1) to four (4) characters to the left of decimal character in second data field
- Fixed at two (2) characters to the right of decimal character in second data field
- Variable length record with one (1) to four (4) characters to the left of decimal character in third data field.
- Fixed at one (1) character to the right of decimal character in third data field
- Level 1, level 2, temperature data fields separated by ASCII colon (:) character
- Five (5) character checksum appended after the '<ETX>' character set

Command 2D Hex (45 Dec): *Level 1 (product), level 2 (interface) at 0.001 inch resolution, and average temperature at 0.02 °F resolution (with checksum)*

Data format: `<STX><dddd.ddd:dddd.ddd:dddd.dd><ETX><ccccc>`

- Variable length record with one (1) to four (4) characters to the left of decimal character in first data field.
- Fixed at three (3) characters to the right of decimal character in first data field.
- Variable length record with one (1) to four (4) characters to the left of decimal character in second data field.
- Fixed at three (3) characters to the right of decimal character in second data field.
- Variable length record with one (1) to four (4) characters to the left of decimal character in third data field.
- Fixed at two (2) characters to the right of the decimal character in third data field.
- Level 1, level 2, temperature data fields separated by ASCII colon (:) character.
- Five (5) character checksum appended after the '<ETX>' character set

Command 2E Hex - Command 30 Hex - Not Defined

Command 31 Hex - Command 40 Hex - Reserved for factory use

HIGH-LEVEL MEMORY READ COMMANDS

Command 4B Hex (75 Dec): *Read 'number of floats and number of DTs' control variables*

Data format: `<STX><d:d><ETX><ccccc>`

- Fixed length record with one (1) character in each field.
- The first data field is the number of floats, second data field is the number of DTs
- Five (5) character checksum appended after the '<ETX>' character set

Command 4C Hex (76 Dec): *Read 'gradient' control variable*

Data format: `<STX><d.ddddd><ETX><ccccc>`

- Fixed length record with seven (7) characters (including decimal point).
- Five (5) character checksum appended after the '<ETX>' character set

Command 4D Hex (77 Dec): *Read float zero position data (float #1 and #2)*

Data format: `<STX><dddd.ddd:dddd.ddd><ETX><ccccc>`
(Continued on next page)

HIGH-LEVEL MEMORY READ COMMANDS (CONTINUED)

Command 4D Hex (77 Dec): continued

- Variable length record with one (1) to four (4) characters to the left of decimal character in first data field. The data may include an ASCII (-) negative sign character (2D Hex) in the first character position
- Fixed at three (3) characters to the right of decimal character in first data field
- Variable length record with one (1) to four (4) characters to the left of decimal character in second data field. The data may include an ASCII (-) negative sign character (2D Hex) in the first character position
- Fixed at three (3) characters to the right of decimal character in second data field
- Float #1, float #2 data fields separated by ASCII colon (:) character
- Five (5) character checksum appended after the '<ETX>' character set

Command 4E Hex (78 Dec):

Read DT position data (DTs 1 - 5)

Data format:

<STX><ddd.d:ddd.d:ddd.d:ddd.d:ddd.d><ETX><cccc>

- Variable length record with one (1) to four (4) characters to the left of decimal character in each data field
- Fixed at one (1) character to the right of decimal character in each data field
- Variable number of data fields (up to 5) separated by ASCII colon (:) characters. The number of data fields is based on the 'number of DTs' control variable. (see command 4B Hex)
- The first data field is always DT #1, second field is always DT #2,...etc.
- Five (5) character checksum appended after the '<ETX>' character set

Note:

DT position data is referenced from the mounting flange of the transmitter housing. DT #1 is the DT closest to the tip of the transmitter.

Command 4F Hex (79 Dec):

Read factory serial number data and software version number

Data format:

<STX><dddd...dddd:Vd.ddd><ETX><cccc>

- Fixed length record of 50 characters to the left of the colon character and 6 characters to the right of the colon character (57 total)
- Five character checksum appended after the '<ETX>' character set

Command 50 Hex (80 Dec):

Read firmware control code #1

Data format:

<STX><d:d:d:d:d><ETX><cccc>

- Fixed length record with one (1) character in each data field
- First data field is the control variable for the data error detection (DED) mode
- The second data field is the control variable for the communication time-out timer (CTT)
- The third data field is the control variable for temperature data units
- The fourth data field is the control variable for linearization enable/disable
- The fifth data field is the control variable for innage/ullage level output
- The sixth data field is reserved for future use; the output value for this

- field is ASCII '0'
- See write command (5A Hex) for field value assignments
- Five (5) character checksum appended after the '<ETX>' character set

Command 51 Hex (81 Dec): *Read hardware control code #1*

Data format:

<STX><dddddd><ETX><cccc>

- Fixed length record with six (6) characters
- The hardware control code controls various functions in the DDA electronic hardware
- The hardware control code must match the hardware control code stamped on the transmitter label; the control code on the label is preceded by 'CC' (for example, CC001122)
- Five (5) character checksum appended after the '<ETX>' character set
- For additional information about the hardware control code, (see section 8, Quick Start-up Guide Modbus and DDA)

Command 52 Hex (82 Dec): *Not defined*

Command 53 Hex (83 Dec): *Reserved for factory use*

Command 54 Hex (84 Dec): *Not defined*

HIGH-LEVEL MEMORY WRITE COMMANDS

Command 55 Hex (85 Dec): *Write 'number of floats and number of DTs' control variables*

Host Issued Command (Part 1)

Data format:

<addr><commands>

- '<addr>' is the DDA transmitter address
- '<command>' is DDA command 55
- After the address and command byte have been transmitted by the host, the respective DDA transmitter will 'wake up' and retransmit (echo) the local DDA address and received command. The DDA transmitter will remain active, waiting for the second part of the memory write command to be issued by the host. If the second part of the memory write command is not received within 1.0 seconds (see note below), or the command is not received in the proper format, the DDA transmitter will cancel the current command sequence and go back to sleep mode.

Note:

The time-out timer function can be enabled or disabled.

Host Issued Command (Part 2)

Data format:

<SOH><d:d><EOT>

- Fixed length record with two (2) data fields
- '<SOH>' is ASCII 01 Hex
- The first data field contains the 'number of floats' value to be written to the 'number of floats' control variable. This variable is limited to a value of 1 or 2 (ASCII)
- The second data field contains the 'number of DTs' value to be written to the 'number of DTs' control variable. This variable is limited to a value between 0 and 5 (ASCII)
- ASCII colon (:) is the 'number of floats/number of DTs' field separator.
- '<EOT>' is ASCII 04 Hex

DDA Transmitter Response (verification sequence)

Data format:

<STX><d:d><ETX><cccc>

HIGH-LEVEL MEMORY WRITE COMMANDS (CONTINUED)

- Fixed length record with two (2) data fields
- '<STX>' is ASCII 02 Hex
- The first data field contains the 'number of floats' value to be written to the 'number of floats' control variable. This variable is limited to a value of 1 or 2 (ASCII)
- The second data field contains the 'number of DTs' value to be written to the 'number of DTs' control variable. This variable is limited to a value between 0 and 5 (ASCII)
- ASCII colon (:) is the 'number of floats/number of DTs' field separator
- '<ETX>' is ASCII 03 Hex
- '<CCCCC>' is a five (5) character checksum appended after the '<ETX>' character set

Host Issued Command (Part 3)

Data format: <ENQ>

- '<ENQ>' is ASCII 05 Hex. This character set is sent by the host to initiate the EEPROM write cycle. After the EEPROM memory locations have been successfully written to, the DDA transmitter will respond back to the host with a '<ACK>' character set signifying the memory write cycle was successful, or with a '<NAK>' character set signifying the memory write cycle was unsuccessful. See DDA transmitter response below.
- EEPROM write time is 10 milliseconds per byte. The '<ACK/NAK>' response will not be transmitted by the DDA transmitter until the memory bytes have been written and verified or a memory write error has caused the DDA transmitter to time-out.

Note:

EEPROM write time is 10 milliseconds per byte. The *ACK/NAK* response will not be transmitted by the DDA transmitter until the memory bytes have been written and verified or a memory write error has caused the DDA transmitter to time-out.

DDA Transmitter Response:

Data format: <ACK>

- '<ACK>' is ASCII 06 Hex. This character set is sent by the DDA transmitter to confirm to the host that the EEPROM memory write cycle was completed successfully.

Data format: <NAK><Exxx><ETX><CCCCC>

- '<NAK>' is ASCII 15 Hex. This character set is sent by the DDA transmitter to confirm to the host that the EEPROM memory write cycle was not completed successfully.
- '<Exxx>' is an error code defining the memory write error that occurred during the EEPROM write cycle. 'E' is ASCII 45 Hex and 'xxx' is the numeric ASCII error code ranging from 000 to 999. For additional information about DDA error codes, (see section X.X).
- '<ETX>' is ASCII 03 Hex
- '<CCCCC>' is a five character checksum appended after the '<ETX>' character set
- Value can range from 00000 to 65535.

All high level memory write commands adhere to the communication sequence as described above, and consist of the following six components:

1. **Host issued command (Part 1):** <address><command>
2. **DDA transmitter response:** <address><command> echo
3. **Host issued command (Part 2):**
data to be written (including necessary control characters)
4. **DDA transmitter response:** verification sequence
5. **Host issued command (Part 3):** <ENQ>
6. **DDA transmitter response:** <ACK> or <NAK>

Descriptions for other high level memory write commands will include only the Data format for Part 2 of each host issued command.

Command 56 Hex (86 Dec): Write 'gradient' control variable
Data format: <SOH><d.ddddd><EOT>

- Fixed length record with one data field
- '<SOH>' is ASCII 01 Hex
- The fixed length data field contains the 'gradient' value to be written to the 'gradient' control variable. This variable is limited to a value between 7.00000 and 9.99999 (ASCII)
- '<EOT>' is ASCII 04 Hex

Command 57 Hex (87 Dec): Write float zero position data (float #1 or #2)
Data format: <SOH><c:dddd.ddd><EOT>

- Variable length record with two (2) data fields
- The first data field contains one character that controls which zero position memory location is written to (i.e., float #1 or float #2). This control character is limited to a value of 1 or 2 (ASCII)
- The second data field contains the 'zero position' data value to be written to the 'zero position' memory location. This is a variable length data field with one (1) to four (4) characters to the left of the decimal character and fixed at three (3) characters to the right of the decimal character. The data may include the ASCII (-) negative sign character (2D Hex) in the first position. The zero position data is limited to a value between -999.999 and 9999.999 (ASCII)
- '<EOT>' is ASCII 04 Hex

Note:

Zero position is referenced from the mounting flange of the transmitter housing.

Command 58 Hex (88 Dec): Write float zero position data (float #1 or #2) using DDA calibrate mode.
Data format: <SOH><c:dddd.ddd><EOT>

- Variable length record with two (2) data fields
- The first data field contains one character that controls which zero position memory location is written to (i.e., float #1 or float #2). This control character is limited to a value of 1 or 2 (ASCII)
- The second data field contains the 'current float position' data value to be used to calculate the 'zero position' value that is to be written to the 'zero position' memory location. This is a variable length data field with one (1) to four (4) characters to the left of the decimal character and fixed at three (3) characters to the right of the decimal character. The data may include the ASCII (-) negative sign character (2D Hex) in the first position. The 'current float position' data is limited to a value between -999.999 and 9999.999 (ASCII)
- '<EOT>' is ASCII 04 Hex

HIGH-LEVEL MEMORY WRITE COMMANDS (CONTINUED)

Command 59 Hex (89 Dec): Write DT position data (DT1-5).

Data format: <SOH><c:ddd.d><EOT>

- Variable length record with two (2) data fields
- The first data field contains one (1) character that controls which 'DT position' memory location is written to (i.e. DT position #1, 2, 3, 4 or 5)
- This control character is limited to a value between 1 and 5 (ASCII)
- The second data field contains the 'DT position' data value to be written to the respective 'DT position' memory location. This is a variable length data field with one (1) to four (4) characters to the left of the decimal character and fixed at one (1) character to the right of the decimal character. The DT position data is limited to a value between 0.0 and 9999.9 (ASCII)
- '<EOT>' is ASCII 04 Hex

Command 5A Hex (90 Dec): Write firmware control code #1

Data format: <SOH><d:d:d:d:d><EOT>

- Fixed length record with one character in each data field
- '<SOH>' is ASCII 01 Hex
- The first data field is the control variable for the data error detection (DED) function. This variable can have a value of 0, 1, or 2. A value of 0 enables the DED function, using a 16-bit checksum calculation. A value of 1 enables the DED function, using a 16-bit CRC calculation. A value of 2 disables the DED function
- The second field is the control variable for the communication time-out timer (CTT) function. This variable can have a value of 0 or 1. A value of 0 enables the CTT function, and a value of 1 disables the CTT function
- The third data field is the control variable for temperature data units. This variable can have a value of 0 or 1. A value of 0 enables Fahrenheit temperature units. A value of 1 enables Celsius temperature units
- The fourth data field is the control variable for linearization control. This variable can have a value of 0 or 1. A value of 0 disables linearization of the level data. A value of 1 enables linearization
- The fifth data field is the control variable for innage/ullage level output. This variable can have a value of 0, 1 or 2. A value of 0 enables normal innage level output. A value of 1 enables ullage level output and a value of 2 enables ullage level output with reversed DT submersion processing. Mode 2 is used for inverted transmitter applications where the transmitter is installed from the bottom of the tank
- The sixth data field is reserved for future use. The data value for this field must be '0' (ASCII 30 Hex)
- '<EOT>' is ASCII 04 Hex

Command 5B Hex (91 Dec): Write hardware control code #1

Data format: <SOH><dddddd><EOT>

- Fixed length record with six (6) characters
- '<SOH>' is ASCII 01 Hex
- The hardware control code controls various functions in the DDA electronic hardware
- The hardware control code must match the hardware control code stamped on the transmitter label. The control code on the label is preceded by 'CC' (i.e. CC001122)
- '<EOT>' is ASCII 04 Hex

Command 5C Hex (92 Dec): Not Defined

Command 5D Hex (93 Dec): Reserved for factory use

Command 5F Hex - 7F Hex - Reserved for future use

DIAGNOSTIC/SPECIAL COMMAND SET

enum alarmStatusBits	
INTERFACE_ALARM_HIGH	= 0x0001
INTERFACE_ALARM_LOW	= 0x0002
PRODUCT_ALARM_HIGH	= 0x0004
PRODUCT_ALARM_LOW	= 0x0008
ROOF_ALARM_HIGH	= 0x0010
ROOF_ALARM_LOW	= 0x0020
AVG_TEMP_ALARM_HIGH	= 0x0040
AVG_TEMP_ALARM_LOW	= 0x0080
MAGNET_IS_MISSING	= 0x0100
DIG_TEMP0_ERROR	= 0x0200
DIG_TEMP1_ERROR	= 0x0400
DIG_TEMP2_ERROR	= 0x0800
DIG_TEMP3_ERROR	= 0x1000
DIG_TEMP7_ERROR	= 0x2000
DIG_AVG_TEMP_ERROR	= 0x4000
DELIVERY_IN_PROGRESS	= 0x8000
TRIGGER_LEVEL_ERROR	= 0x10000
EEPROM_ERROR	= 0x20000

DDA ERROR CODES

All error codes are preceded by a capital letter 'E' ASCII (45 hex) and are in the form of 'Exxx' where 'xxx' can be any number from '000' to '999'. Error codes can be embedded in any data field within a transmitted record. Certain DDA commands can generate multiple error codes. Refer to the following examples:

Command 0A Hex:

<STX><Exxx><ETX><cccc>

Command 2D Hex:

<STX><Exxx:Exxx:ddd.dd><ETX><cccc>

Command 1E Hex:

<STX><E203:dddd.dd:dddd.dd:E207:dddd.dd><ETX><cccc>

E102: Missing Float(s) (Level 1 or Level 2)

The number of floats measured by the hardware is less than the 'number of floats' control variable.

E201: No DTs Programmed

A request for temperature data has been made with the 'number of DTs' control variable set to equal zero (0) or all programmed DTs are set inactive (for example, DT position data is set equal to zero (0.000)).

E212: DT Communication Error

The indicated DT is not active (for example, DT position data is set equal to zero (0) or is not responding).

Model MG Digital setup software installation, setup and calibration

Adjustments to the calibration and set up parameters of the transmitter can be performed using the M-Series Digital Setup Software package. The software can be run from any PC using a RS-485 to RS-232 converter (see Table 10 MTS part number references). In the 'MTS Digital Gauge Configuration - DDA -COM' window, you will see one tab labeled 'Data From Device' (see Figure 28). You will use this tab and its button selections to calibrate the transmitter and change setup parameters.

Note:

You must use a RS-485 converter with 'Send Data Control' when using the M-Series Digital Setup software to ensure proper operation.

Example: B & B Electronics 485BAT3 (815-433-5100 www.bb-elec.com).

Level Plus M-Series PC Digital Setup Software (DDA) CD	RS-485 to RS-232 converter
Order number: 625053	Order number: 380075

Table 10. MTS part number references

DATA FROM DEVICE TAB

Perform the following steps to install the transmitter setup software to establish communications with the transmitter:

1. Install Setup Software from the CD that came with your transmitter or go to www.mtssensors.com to download the latest version.
2. Connect transmitter to the RS-485 to RS-232 converter and attach the converter to your PC. Some PC's will require an additional Serial to USB converter.
3. Open the Software program.
4. Select **COM Port**. If you do not know which COM port to select, right click **My Computer** and select **Properties** -> **Hardware Tab** -> **Device Manager** -> **Ports (COM & LPT)** to view the list.
5. Click the 'Data From Device' tab, click the **Device:** pull-down and select the 'transmitter address', the factory default for DDA is **192** (see Figure 28).

Parameter settings and calibration is performed from within the Data From Device tab window (see Figure 28).

DATA FROM DEVICE tab options:

- Calibrate
- Change Address
- COM port
- Adjust settings
- Backup and restore device settings

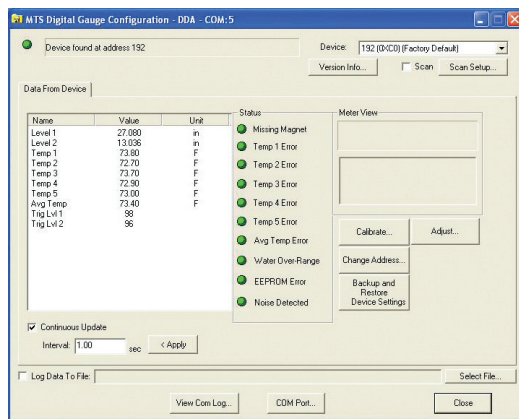


Figure 28. Data from device tab

CALIBRATION

When you click the '**Calibrate**' button in the 'Data From Device' tab window, the '**Calibrate DDA Device**' window opens. There are two calibration 'Offset Methods' to choose from, '**Enter Float Positions (Calibrate)**' and '**Enter Float Zero Positions**'. Click the '**Offset Method:**' drop down menu to select a calibration method. Type a *value* in the active field, then click the '**Send**' button. A confirmation window displays when the send is successful.

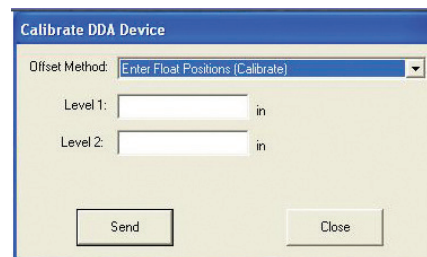


Figure 29. Calibrate DDA Device window - Offset Method

When you choose '**Enter Float Zero Positions**' from the '**Offset Method:**' drop down menu, you can adjust the offset where the transmitters zero point is located. This adjustment will significantly shorten the span of the transmitter or counter inactive zones. Adjust the value accordingly and click '**Send**'. A confirmation window displays when the send is successful.

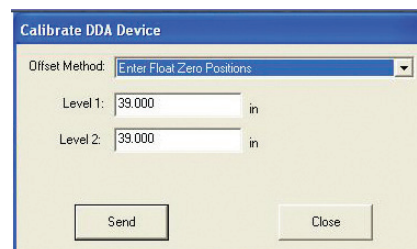
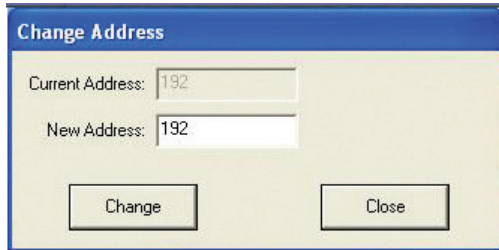


Figure 30. Calibrate DDA Device - Offset Method

CHANGE ADDRESS

To change the transmitter address, click the **'Change Address'** button in the *'Data From Device'* tab window. In the *'Change Address'* window, type the **'New Address'** in the active field and click **'Change'**. A popup window confirms the change is successful.



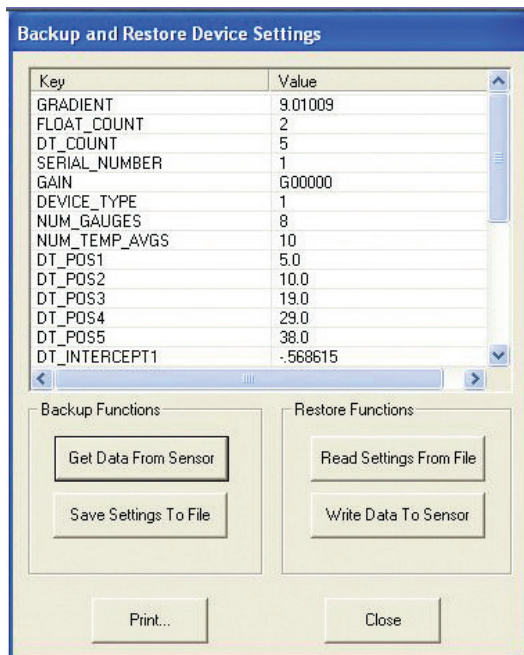
The 'Change Address' window has a title bar 'Change Address'. It contains two text input fields: 'Current Address:' with the value '192' and 'New Address:' with the value '192'. Below these fields are two buttons: 'Change' and 'Close'.

Figure 31. Change Address window - New Address entry

BACKUP AND RESTORE DEVICE SETTINGS

If your electronics requires a replacement or if your current settings need to be refreshed, it is recommended that you create a backup or restoration file. To create a backup, click the **'Backup/Restore'** button in the *'Data From Device'* tab window. In the *'Backup and Restore Device Settings'* window, click the **'Get Data From Sensor'** button and **'Save Settings to File'** button. When prompted, save the file to a designated place where you can find it.

To upload a file, click the **'Read Settings from File'** button and select your backup file. Click **'Write Data to Sensor'**. A popup window confirms the upload is successful.



The 'Backup and Restore Device Settings' window has a title bar 'Backup and Restore Device Settings'. It features a table with 'Key' and 'Value' columns. Below the table are two sections: 'Backup Functions' with buttons 'Get Data From Sensor' and 'Save Settings To File', and 'Restore Functions' with buttons 'Read Settings From File' and 'Write Data To Sensor'. At the bottom are 'Print...' and 'Close' buttons.

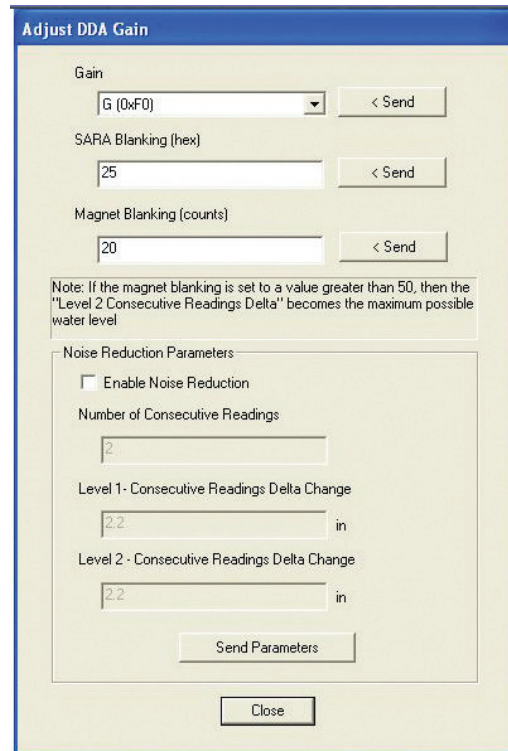
Key	Value
GRADIENT	9.01009
FLOAT_COUNT	2
DT_COUNT	5
SERIAL_NUMBER	1
GAIN	G00000
DEVICE_TYPE	1
NUM_GAUGES	8
NUM_TEMP_AVGS	10
DT_POS1	5.0
DT_POS2	10.0
DT_POS3	19.0
DT_POS4	29.0
DT_POS5	38.0
DT_INTERCEPT1	-568615

Figure 32. Backup and Restore Device Settings window

Adjust settings

To adjust settings, click the **'Adjust'** button located in the *'Data From Device'* tab window (see Figure 28). The *'Adjust DDA Gain'* window displays different parameter settings. All transmitters will have the

ability to adjust the *'Gain, SARA Blanking and Magnet blanking'* from this menu. These parameters are password protected, changes will require assistance from *MTS Technical Support*.

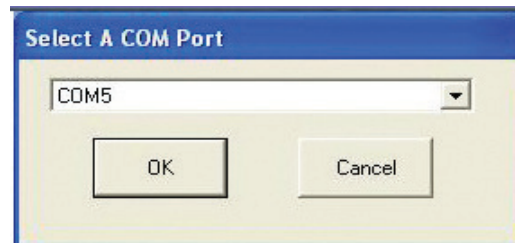


The 'Adjust DDA Gain' window has a title bar 'Adjust DDA Gain'. It contains several input fields and buttons. The 'Gain' field is a dropdown menu showing 'G (0xF0)' with a '< Send' button. The 'SARA Blanking (hex)' field shows '25' with a '< Send' button. The 'Magnet Blanking (counts)' field shows '20' with a '< Send' button. Below these is a note: 'Note: If the magnet blanking is set to a value greater than 50, then the "Level 2 Consecutive Readings Delta" becomes the maximum possible water level'. The 'Noise Reduction Parameters' section has a checkbox 'Enable Noise Reduction' (unchecked), a 'Number of Consecutive Readings' field showing '2', and two 'Level' fields (Level 1 and Level 2) both showing '2.2' with 'in' units. At the bottom are 'Send Parameters' and 'Close' buttons.

Figure 33. Adjust DDA Gain window

COM PORT

To select the Setup Software communication port, click the **'COM Port'** button in the *'Data From Device'* tab window. Select the appropriate communication port and click **'OK'**.



The 'Select A COM Port' window has a title bar 'Select A COM Port'. It contains a dropdown menu showing 'COM5' and two buttons: 'OK' and 'Cancel'.

Figure 34. Select a COM Port window

CONTINUOUS UPDATE

To view realtime data using the Setup Software interface, select the **'Continuous Update'** box. The Interval may be changed to slow down updates but is not necessary.

DATA LOGGING

To download a transmitter data log, Click **'Select File'** in the *'Data From Device'* tab window. Select an Excel file and check the **'Log Data to File'** box to save your data.

Agency approvals

MTS maintains IECEx, ATEX, FM, CSA, NEPSI, and other hazardous area approvals. For additional information please consult English manual or MTS Sensors.

KC

KC SPECIFIC MODEL MG NUMBER REQUIRED AS SHOWN ON PAGE 9.

Model	Approval Type	Classification	Standard
MGK	Flameproof	Ex d IIB T4 Ga/Gb	IEC 60079-0:2012 IEC 60079-1:2007 IEC 60079-26:2007

IP / NEMA RATING

IEC 60529:2001 IP 66

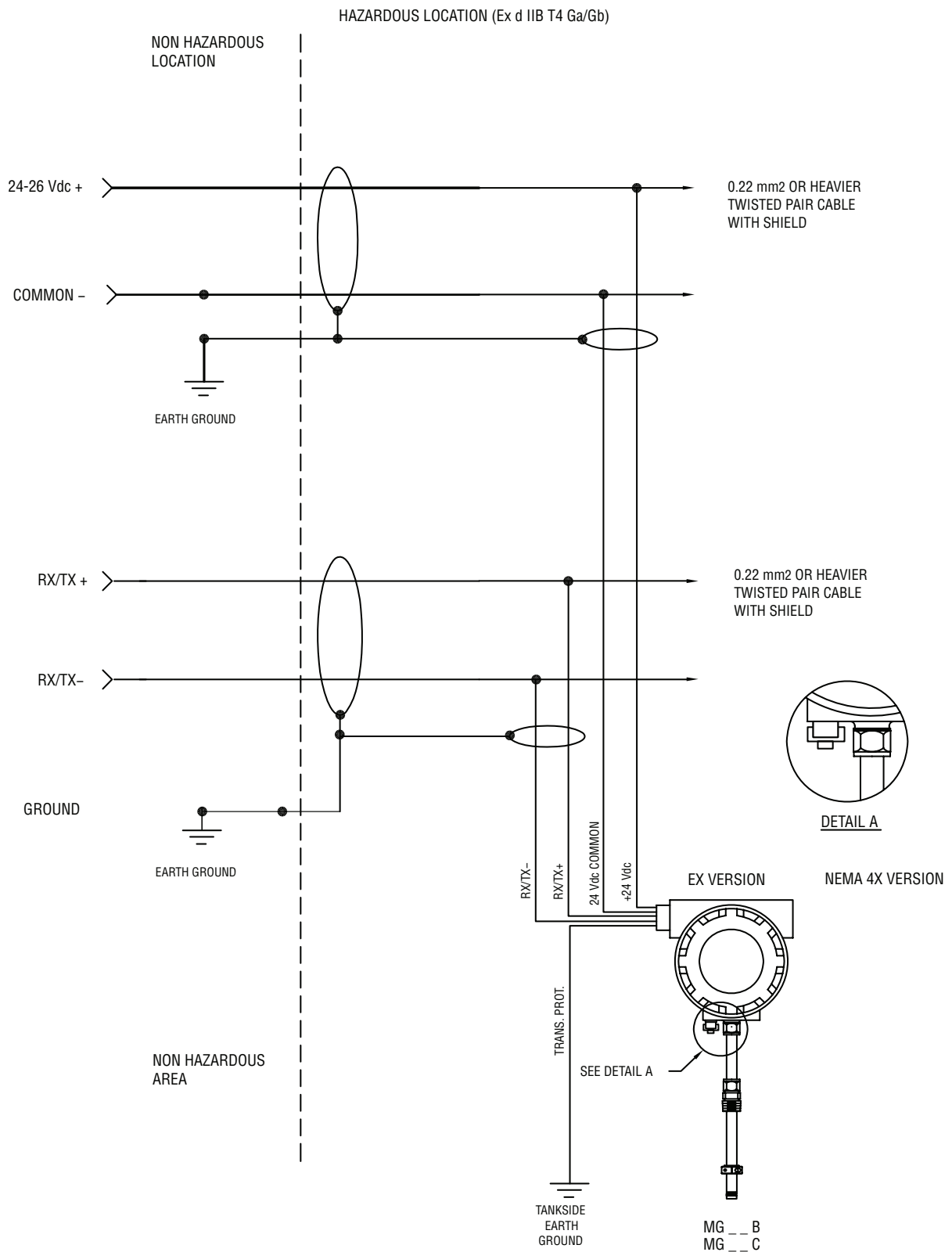


Figure 43. KC for Modbus and DDA installation drawing

KC for Modbus and DDA

INSTALLATION DRAWING NOTES

Notes:

1. Power supply cable must be 0.22 mm² or heavier (e.g. 1.32 mm² AWG 16), shielded twisted pair cable. Cable capacitance must be less than 90 pF/m (30 pF/ft). Cable shield is connected to system ground at safety barrier end only.
2. Communications cable must be 0.22 mm² or heavier (e.g. 1.32 mm² AWG 16), shielded twisted pair cable. Cable capacitance must be less than 90 pF/m (30 pF/ft). Cable shield is connected to system ground at safety barrier end only.
3. The wire connection between earth ground and the safety barrier ground terminal must be less than 1 ohm.
4. Connection to earth ground for transient protection circuitry.
5. Ground screw earthing hardware provided to connect gauge housing to earth ground.
6. The transducer frame shall be grounded to earth ground directly or through the equipment on which it is mounted and shall be at the same potential as the safety barrier ground electrode.
7. Electronic equipment connected to associated apparatus must not use or generate more than 250 volts RMS.
8. Cable sets that are run together must have sufficient insulation to withstand 250 volts RMS between sets.
9. All wiring must meet the local regulations and/or other national/international standards.
10. Seal all conduits within 457 mm (18 in).

Figure 43a. KC for Modbus and DDA installation drawing (continued)

INSTALLATION DRAWING NOTES (CONTINUED)

Model Number Modbus/ DDA	Approval Agency	ApprovalType	Approval classifications	Ground Connection <i>(Figure reference)</i>
	CTL (KC)	Flameproof		
MGK _ B	X	X	Ex d IIB T4 Ga/Gb	Figure 45
MGK _ C	X	X	Ex d IIB T4 Ga/Gb	Figure 46

Figure 43b KC for Modbus and DDA installation drawing (continued)

WIRING AND CONNECTIONS

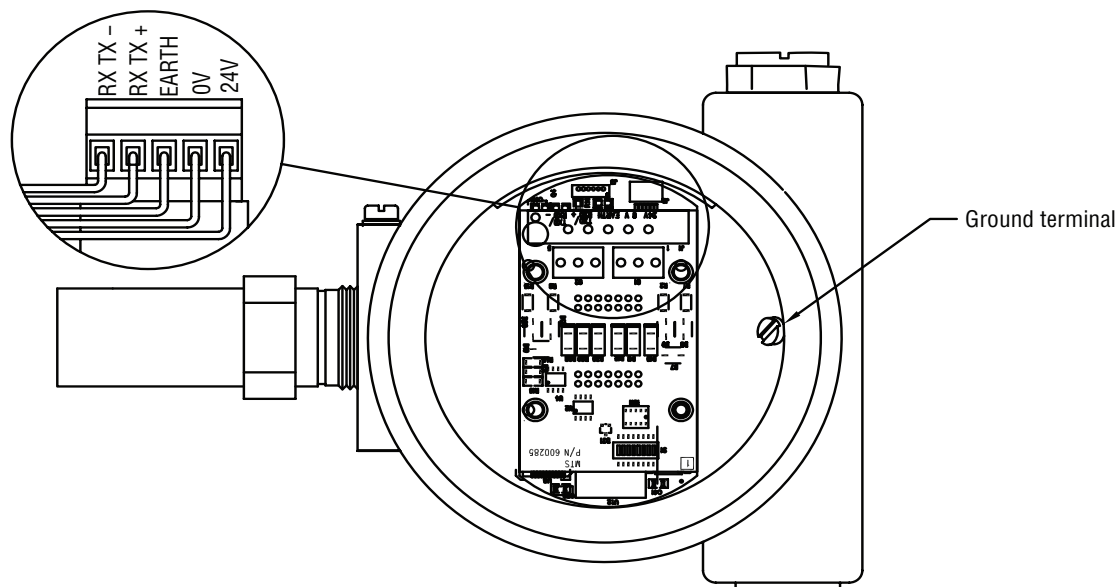


Figure 45. Single cavity housing

Note:

Ground terminal provided in housing to connect gauge housing to earth ground.

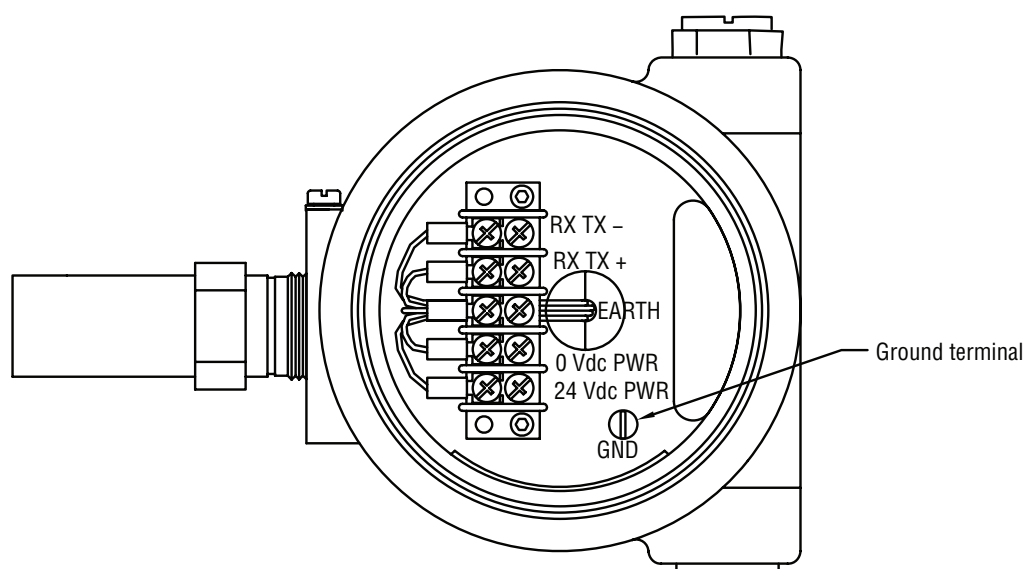


Figure 46. Dual cavity housing

PRODUCT LABELS

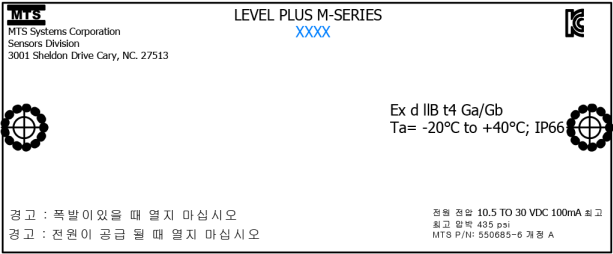


Figure 49. Label for models MG __ B and C with industrial rigid pipe

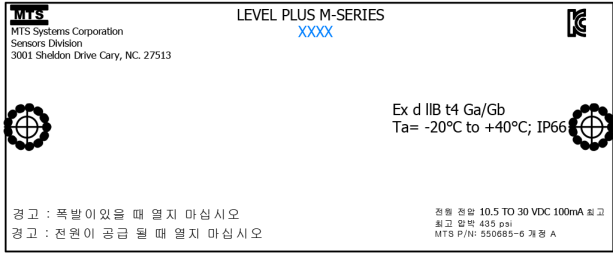


Figure 50. Label for models MG __ B and C with flexible hose

SPECIAL CONDITIONS FOR USE

- The electronics housing is to be installed in zone 1 (category 2G, EPL Gb). The sensor pipe/hose may be installed in zone 0 (category 1, EPL Ga) if not restricted below.
- Equipotential bonding shall be installed inside and outside the hazardous area along the cable for supply and data.
- Float usage:
 - Metallic floats may only be used if they have a weight offset (asymmetric weight distribution).
 - Metallic floats on non-metallic pipes may not be used.
 - Aluminum floats may not be used.
- Plastic floats may only be installed in hazardous areas which require apparatus of category 1G (for zone 0) with explosion group IIA. Plastic floats may not be used on non-metallic pipes.
- Sensors with flexible measuring hoses:
 - The hose has to be mechanically protected from external impacts which may affect its function as separation wall.
 - Avoid kinking or bending the flexible hose in less than 16 inch (406 mm) diameter.
- Consult MTS if dimensional information on flameproof joints are necessary.

KC installation drawings for FOUNDATION™ fieldbus

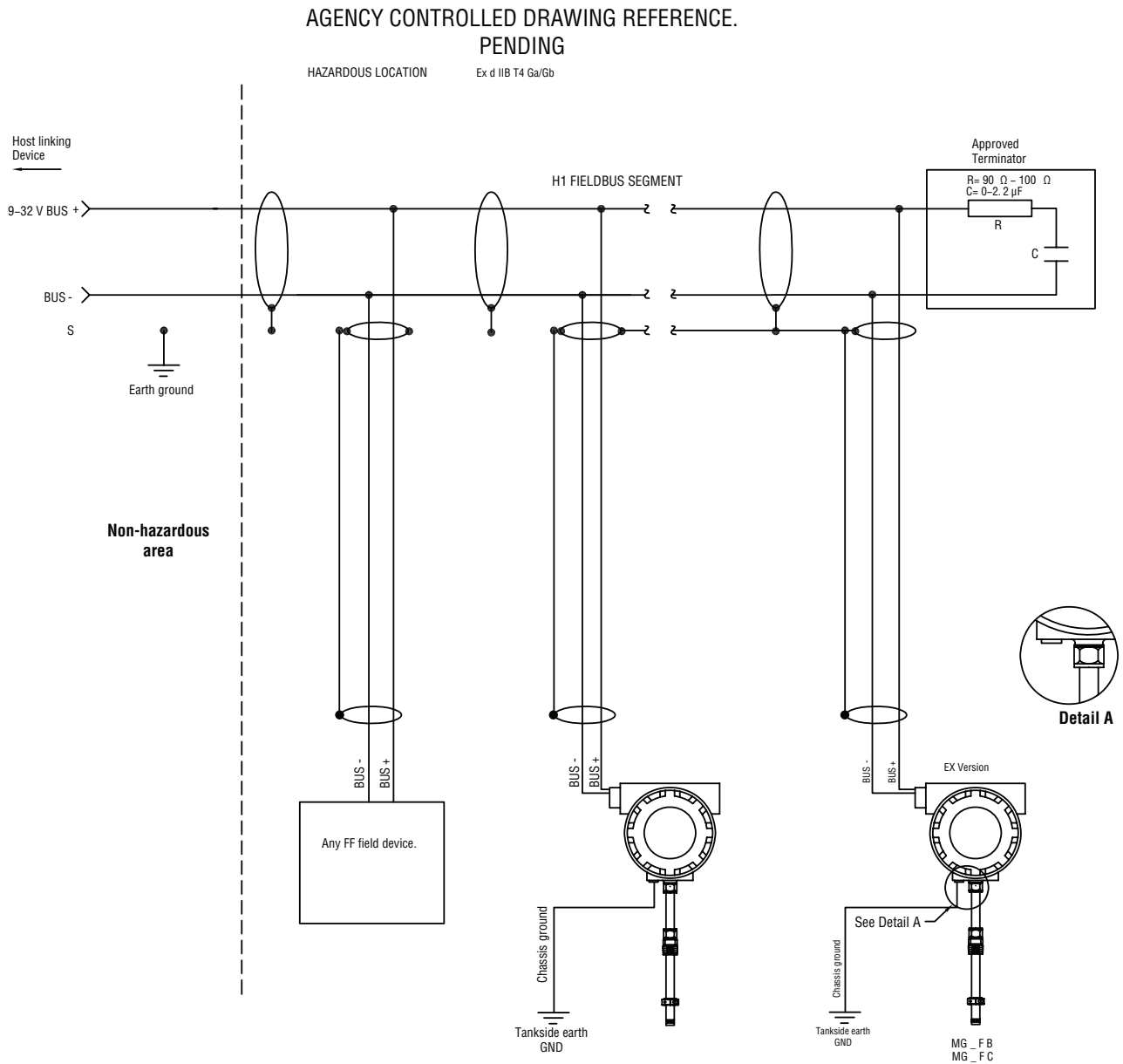


Figure 57. FOUNDATION™ fieldbus installation drawing

INSTALLATION DRAWING NOTES

Notes:

1. Cabling shall be FOUNDATION™ fieldbus H1 Type Cable.
2. A terminator is required at each end of a fieldbus between fieldbus network segments.
3. Shield is connected to earth ground at one point only, usually at the control room fieldbus power conditioner.
4. Ground lug provided to connect gauge housing to earth ground. The transducer frame shall be founded directly or through the equipment on which it is mounted.
5. Electronic equipment connected to associated apparatus must not use or generate more than 250 volts RMS
6. Cable sets that are run together must have sufficient insulation to withstand 250 volts RMS between sets.
7. Wiring shall be installed in accordance with the country in use (eg Canadian Electrical Code, Part 1, National Electric Code ANS/RFPA 70 Article 504-30).
8. Conduit seals are required within 457 mm (18 in.) of housing.
9. Caution: In hazardous locations, keep cover tight while circuits are energized.

Figure 57a. installation drawing notes for FOUNDATION™ fieldbus

Model number FOUNDATION™ fieldbus	Approval agencies	Approval types	Approval classifications	Ground connection (Figure references)
	KT (KC)	Flameproof		
MGKFB	X	X	Ex ia IIB T4 Ga/Gb	Figure 58
MGKFC	X	X	Ex ia IIB T4 Ga/Gb	Figure 59

Figure 57b. FOUNDATION™ fieldbus installation drawing (continued)

WIRING AND CONNECTIONS

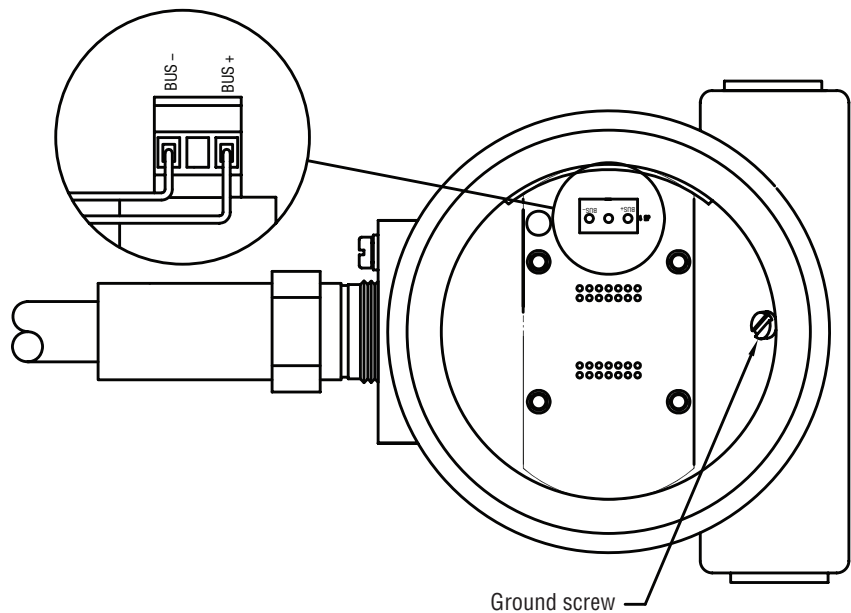


Figure 45. Single cavity housing

Note:

Ground terminal provided in housing to connect gauge housing to earth ground.

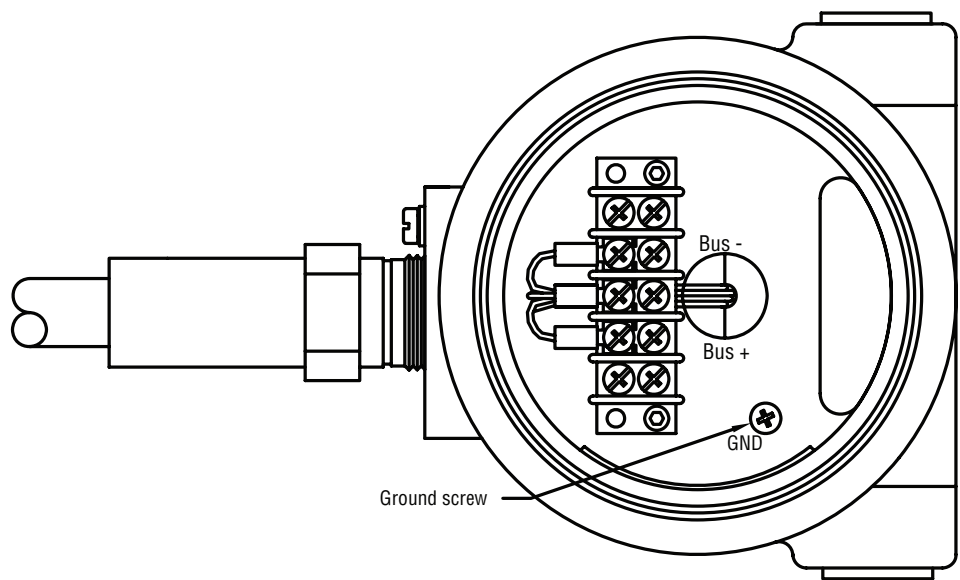


Figure 46. Dual cavity housing

PRODUCT LABELS

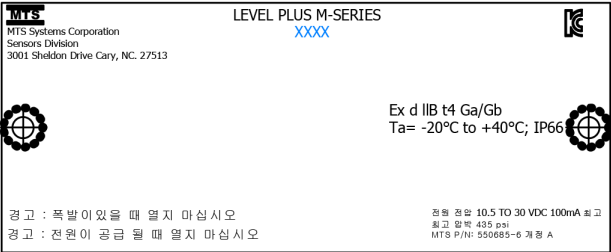


Figure 60. Label for models MGKFB and MGKFC with industrial rigid pipe

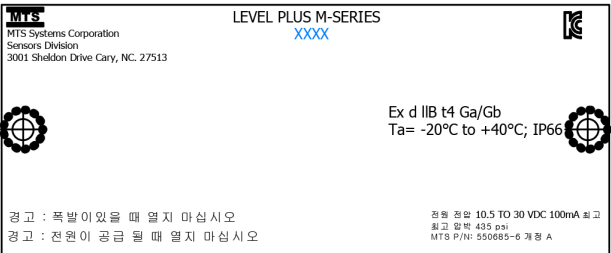


Figure 61. Label for models MGKFB and MGKFC with flexible hose

SPECIAL CONDITIONS FOR USE

- The electronics housing is to be installed in zone 1 (category 2G, EPL Gb). The sensor pipe/hose may be installed in zone 0 (category 1, EPL Ga) if not restricted below.
- Equipotential bonding shall be installed inside and outside the hazardous area along the cable for supply and data.
- Float usage:
 - Metallic floats may only be used if they have a weight offset (asymmetric weight distribution).
 - Metallic floats on non-metallic pipes may not be used.
 - Aluminum floats may not be used.
- Plastic floats may only be installed in hazardous areas which require apparatus of category 1G (for zone 0) with explosion group IIA. Plastic floats may not be used on non-metallic pipes.
- Sensors with flexible measuring hoses:
 - The hose has to be mechanically protected from external impacts which may affect its function as separation wall.
 - Avoid kinking or bending the flexible hose in less than 16 inch (406 mm) diameter.
- Consult MTS if dimensional information on flameproof joints are necessary.

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